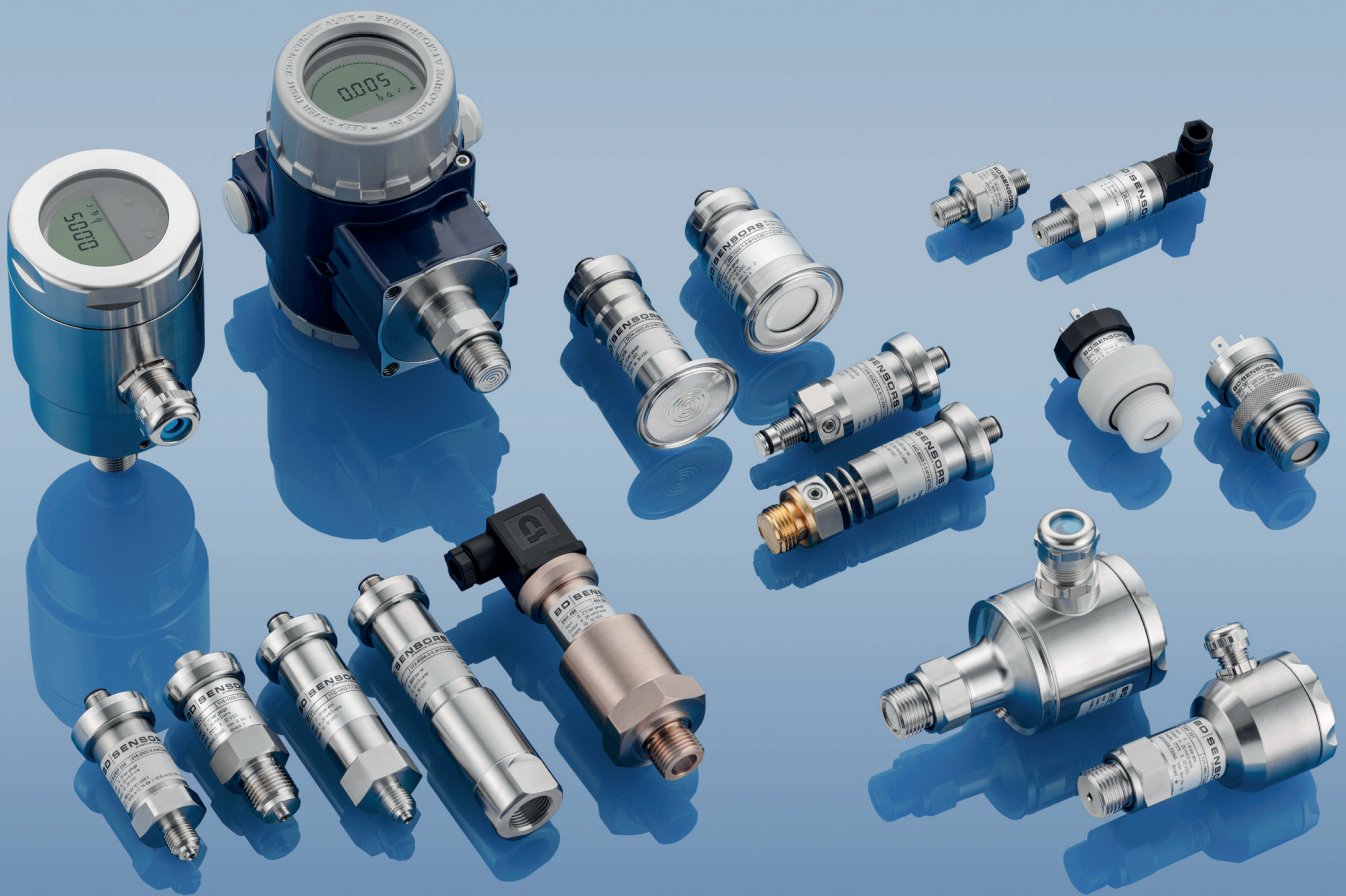


DRUCKMESSUMFORMER

PRODUKTKATALOG



DRUCK auf höchstem NIVEAU.

BD | SENSORS
pressure measurement

>> www.bdsensors.de

PRESSURE AT THE HIGHEST LEVEL

„Successful medium-sized companies are not successful because they are active in many areas, but rather because they concentrate on one area and do it better than anyone else“

This is our philosophy. That's why BDESENSORS has concentrated on electronic pressure measurement technology from the beginning.

With our unrelenting product and quality strategy we have been successful in becoming a major player on the world market for electronic pressure sensing devices within a few years.

With 300 employees at 3 locations in Germany, the Czech Republic and China BD|SENSORS has solutions from 0.1 mbar to 6.000 bar:

- > pressure sensors, pressure transducers
pressure transmitters
- > electronic pressure switches
- > pressure measuring devices with display and
switching outputs
- > hydrostatic level probes

Two pressure transmitters and a submersible probe, based on a stainless steel silicon sensor were the beginning. Today the range extends to more than 70 standard products, from economical OEM devices to high-end products with HART® communication or field bus interface.

In addition we have developed hundreds of customer-specific applications, underlining the competence and flexibility of BD|SENSORS. The excellent price/performance ratio of our products is proof of the fact that we are able to meet the toughest demand: Being a problem-solver for our customers.

For large production batches as well as for small production numbers, no matter for what medium or external factors, with almost any mechanical or electrical connection - we solve your problem

flexibly, quickly and cost-efficiently.

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	PRODUCT	PREFERRED APPLICATION				MEDIA WETTED PARTS						NOMINAL PRESSURE		ACCURACY*	APPROVAL				
		process industry	general purpose	hygienic	maritime	Prozess-anschluss		pressure sensor diaphragm			seal	bar min	bar max	% FSO (standard)	EX	UL	SIL	HART	nautic
						metal	PVDF/PP	silicon	stainless steel	ceramic	elastomer								
											without, welded								
PRECISION	XMP i	•		•		•			•		•	0.40	600	± 0.10	•	•	•	•	
	XMP ci	•				•	•			•	•	0.16	20	± 0.10	•	•		•	
	x act i	•		•		•			•		•	0.40	40	± 0.10	•	•	•	•	
	x act ci	•				•	•			•	•	0.16	20	± 0.10	•	•		•	
	DMP 320		•			•			•		•	0.10	600	± 0.10		•			
	DMP 331 i		•			•			•		•	0.40	60	± 0.10	•	•			
	DMP 333 i		•			•			•		•	100	600	± 0.10	•	•			
	DMP 334 i		•			•			•		•	600	2.200	± 0.10					
	DMP 331 Pi			•		•			•		•	0.40	40	± 0.10	•	•			
INDUSTRY	DMP 321		•			•			•		•	0.10	600	± 0.25	•	•			
	DMP 331		•			•			•		•	0.10	60	± 0.35	•	•	•		
	DMP 333		•			•			•		•	100	600	± 0.35	•	•	•		
	DMP 334		•			•			•		•	600	2.200	± 0.35	•				
	DMP 335		•			•			•		•	10	600	± 0.50	•	•			
	DMP 336		•			•			•		•	16	1.000	± 0.50	•	•	•		
	DMP 343		•			•		•			•	0.01	1	± 0.35	•	•			
	DMP 457				•	•			•		•	0.10	600	± 0.35	•				•
	DMK 331		•			•	•			•	•	0.40	600	± 0.50	•	•	•		
	DMK 351		•			•	•			•	•	0.04	20	± 0.35	•	•			
	DMK 387		•			•	•			•	•	0.10	40	± 0.35	•	•			
	DMK 457				•	•				•	•	0.40	600	± 0.50	•				•
	DMK 458				•	•				•	•	0.04	20	± 0.25	•				•
	DMP 331 P			•		•			•		•	0.10	40	± 0.35	•	•	•		
	DMP 333 P		•			•			•		•	60	600	± 0.35	•	•			
	DMP 339 P			•		•			•		•	25	600	± 0.50		•			
	DMK 331 P		•	•		•			•		•	60	400	± 0.50	•	•	•		
	DMK 351 P			•		•				•	•	0.04	20	± 0.35	•	•			
OEM	17.600 G		•			•			•		•	6	600	± 0.50		•			
	17.609 G		•			•			•		•	6	60	± 0.50		•			
	17.620 G		•			•			•		•	16	1000	± 0.50		•			
	18.600 G		•			•		•			•	0.10	6	± 0.50		•			
	18.601 G		•			•			•		•	0.10	6	± 0.50		•			
	18.605 G		•			•			•		•	0.10	1	± 0.50		•			
	26.600 G		•			•				•	•	1	400	± 0.50		•			
	30.600 G		•			•				•	•	1.60	250	± 1.00		•			

* according to IEC 60770

XMP i

Precision Pressure Transmitter for the Process Industry with HART®-Communication and SIL2 (optionally)

Stainless Steel Sensor

accuracy according to IEC 60770:
0.1 % FSO



Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ turn-down 1:10
- ▶ two chamber aluminium die cast case or stainless field housing
- ▶ internal or flush welded diaphragm
- ▶ HART®-communication
- ▶ explosion protection intrinsic safety (ia)

Optional versions

- ▶ explosion protection flameproof equipment (d)
- ▶ SIL2 - version according to IEC 61508 / IEC 61511
- ▶ integrated display and operating module
- ▶ special materials as Hastelloy® and Tantalum
- ▶ cooling element for media temperatures up to 300 °C

The process pressure transmitter XMP i has been especially designed for the process industry as well as food and pharmaceutical industry (version stainless steel field housing) and measures vacuum, gauge and absolute pressure ranges of gases, steam, fluids up to 600 bar.

Different process connections such as threads and flanges with an internal or flush welded diaphragm are available and can be combined with a cooling element for media temperatures up to 300 °C. The transmitter is as a standard equipped with HART®-communication; the customer can choose between an aluminium die cast case or a stainless field housing.

Preferred areas of use are



Oil and gas industry / chemical and petrochemical industry



Food / pharmaceutical industry

Material and test certificates

- ▶ Inspection certificate 3.1 according to EN 10204
- ▶ Test report 2.2 according to EN 10204



Pressure ranges ¹												
Nominal pressure gauge / abs. ²	[bar]	0.4	1	2	4	10	20	40	100	200	400	600
Overpressure	[bar]	2	5	10	20	40	80	105	210	600	1000	1000
Burst pressure ≥	[bar]	3	7.5	15	25	50	120	210	420	1000	1250	1250

¹ on customer request we adjust the devices within the turn-down-possibility by software to the required pressure ranges
² absolute pressure possible from 1 bar

Vacuum ranges					
Nominal pressure gauge	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4
Overpressure	[bar]	2	5	10	20
Burst pressure ≥	[bar]	3	7.5	15	25

Output signal / Supply		
2-wire: 4 ... 20 mA with explosion protection	standard: intrinsic safety (ia) with HART®-communication options: flameproof equipment (d) with HART®-communication SIL2 / intrinsic safety (ia) with HART®-communication SIL2 / flameproof equipment (d) with HART®-communication	V _S = 12 ... 28 V _{DC} V _S = 13 ... 28 V _{DC} V _S = 12 ... 28 V _{DC} V _S = 13 ... 28 V _{DC}
Current consumption	max. 25 mA	

Performance		
Accuracy ³ performance after turn-down (TD)	≤ ± 0.1 % FSO	
- TD ≤ 1:5	no change of accuracy	
- TD > 1:5	the accuracy is calculated as follows: ≤ 0.1 + 0.015 x (turn-down - 5) % FSO e.g. turn-down 9: ≤ 0.1 + 0.015 x (9 - 5) % FSO = 0.16 % FSO	
Permissible load	R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω	load during HART® communication: R _{min} = 250 Ω
Influence effects	supply: 0.05 % FSO / 10 V	permissible load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year at reference conditions	
Response time	100 msec – without consideration of electronic damping	measuring rate 10/sec
Adjustability	electronic damping: 0 ... 100 sec	offset 0 ... 90 % FSO
		turn-down of span up to 1:10

³ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal errors / Permissible temperatures		
Tolerance band ^{4,5}	≤ 0.2 % FSO x turn-down (in compensated range -20 ... 85 °C)	
Permissible temperatures ⁶	medium: -40 ... 125 °C for filling fluid silicone oil -10 ... 125 °C for filling fluid food compatible oil	without display: environment: -40 ... 80 °C storage: -40 ... 80 °C with display: environment: -20 ... 70 °C storage: -30 ... 80 °C
Permissible temperature medium for cooling element ⁷	filling fluid silicone oil	overpressure: -40 ... 300 °C
	filling fluid food compatible oil	overpressure: -10 ... 250 °C
		low pressure: -40 ... 150 °C
		low pressure: -10 ... 150 °C

⁴ an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions
⁵ for flange- and DRD-version: tolerance band offset ≤ ± 1.6 % FSO / tolerance band span ≤ ± 0.6 % FSO
⁶ max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C (without cooling element).
⁷ max. temperature depends on the used sealing material, type of seal and installation

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	5 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 11 msec according to DIN EN 60068-2-27

Filling fluids	
Standard	silicone oil
Options for process connections	food compatible oil according to 21CFR178.3570 (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) Halocarbon and others on request

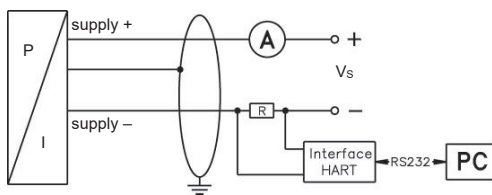
Materials	
Pressure port	stainless steel 1.4435 (316L)
Housing	aluminium die cast, powder-coated or stainless steel 1.4404 (316L)
Cable gland	brass, nickel plated
Viewing glass	laminated safety glass
Seals (media wetted)	thread: standard: FKM (recommended for medium temperatures ≤ 200 °C) options: FFKM (recommended for medium temperatures < 260 °C; min. permissible temperature from -15 °C, possible for p _N ≤ 100 bar); others on request welded version for pressure ports EN 837 with p _N between 1 and 40 bar DRD and flange: none, not included in the scope of delivery Clamp, Varivent®: none
Diaphragm	standard: stainless steel 1.4435 (316 L) options for process connections: Hastelloy® C-276 (2.4819); tantalum (possible from 1 bar) on request
Media wetted parts	pressure port, seal, diaphragm

Explosion protection		
Approvals AX12-XMP i AX2-XMP i (with SIL2)	intrinsic safety IBExU 05 ATEX 1106 X (with SIL2: IBExU 05 ATEX1105 X) stainless steel field housing: zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T85 °C Da safety technical maximum values: U _i = 28 V, I _i = 98 mA, P _i = 680 mW, C _i = 0 nF, L _i = 0 µH, C _{GND} = 27 nF aluminium die cast case: zone 0/1: II 1/2G Ex ia IIB T4 Ga/Gb zone 20: II 1D Ex ia IIIC T85 °C Da safety technical maximum values: U _i = 28 V, I _i = 98 mA, P _i = 680 mW, C _i = 0 nF, L _i = 0 µH, C _{GND} = 33 nF	
Approvals AX17-XMP i AX7-XMP i (with SIL2)	flameproof enclosure with aluminium die cast case IBExU 12 ATEX 1045 X (with SIL2: IBExU 12 ATEX1073 X) zone 1: II 2G Ex db IIC T5 Gb	
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar zone 1 or higher: intrinsic safety: -40 ... 70 °C / flameproof enclosure: -20 ... 70 °C	
Connecting cables (by factory)	capacitance: signal line/shield also signal line/signal line: 160 pF/m inductance: signal line/shield also signal line/signal line: 1 µH/m	
Options		
SIL2-version	according to IEC 61508 / IEC 61511	
Display	LC-display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication ±9999; 8-digit 14-segment additional display, digit height 5 mm; 52-segement bargraph; accuracy 0.1% ± 1 digit	
Miscellaneous		
EHEDG certificate Type EL Class I	EHEDG conformity is only ensured in combination with an approved seal. This is e.g. for - Clamp (C61, C62, C63): T-ring-seal from Combifit International B.V. - Varivent® (P41): EPDM-O-ring which is FDA-listed	
Ingress protection	IP 67	
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position have to be specified in the order)	
Surface roughness	pressure port R _a < 0.8 µm (media wetted parts) diaphragm R _a < 0.15 µm weld seam R _a < 0.8 µm	
Weight	min. 400 g (depending on housing and mechanical connection)	
Operational life	100 million load cycles	
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ⁸	
ATEX Directive	2014/34/EU	

⁸ this directive is only valid for devices with maximum permissible overpressure > 200 bar

Wiring diagram / pin configuration

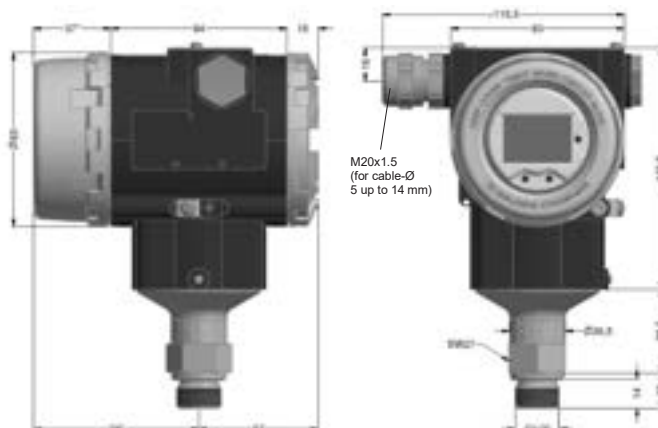
2-wire-system (current) and HART® - communication



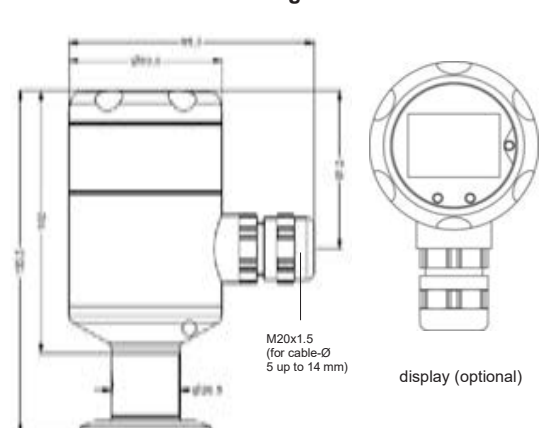
Electrical connections	aluminium case	stainless steel field housing
	clamp section 2.5 mm ²	clamp section 1.5 mm ²
Supply +	IN+	IN+
Supply -	IN-	IN-
Test (HART)	Test	-
Shield	⊕	⊕

Housing designs ⁹ (dimensions in mm)

aluminium die cast case



stainless steel field housing

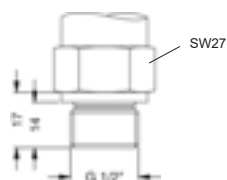


* without display and operating module marked dimensions decrease by 22 mm (with aluminium case)

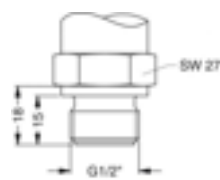
⇒ for nominal pressure $p_N > 400\text{ bar}$ increases the length of devices by 39 mm

⁹ aluminium case is horizontally rotatable as standard

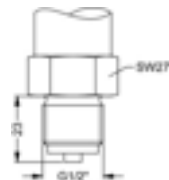
Standard pressure ports (dimensions in mm)



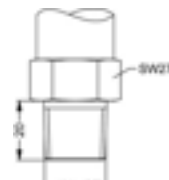
G1/2" DIN 3852



G1/2" flush (DIN 3852)
1 bar ≤ p_N ≤ 40 bar

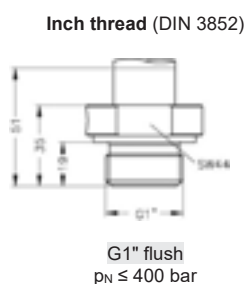


G1/2" EN 837
M20x1.5

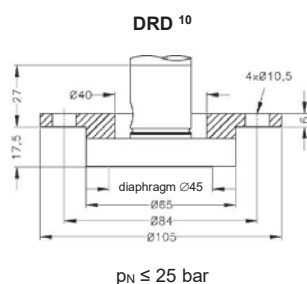


1/2" NPT

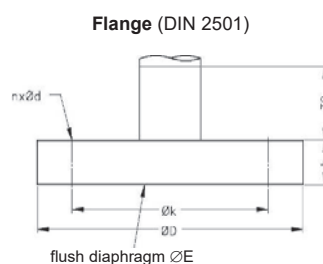
Process connections (dimensions in mm)



Inch thread (DIN 3852)

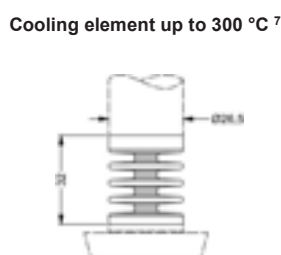
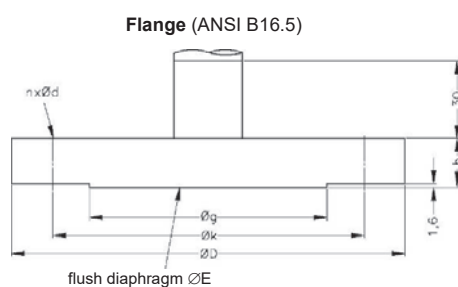


DRD 10



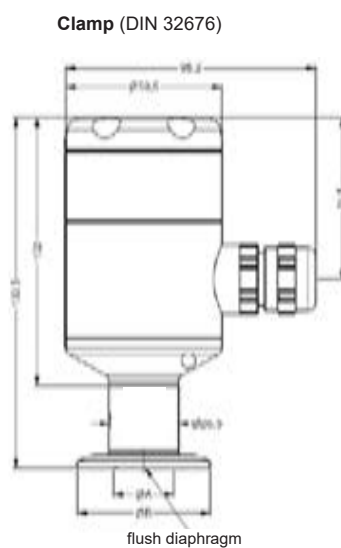
Flange (DIN 2501)

dimensions in mm			
size	DN25	DN50	DN80
D	115	165	200
E	30	89	89
k	85	125	160
b	18	20	20
n	4	4	8
d	14	18	18
p_n [bar]	≤ 40	≤ 40	≤ 16

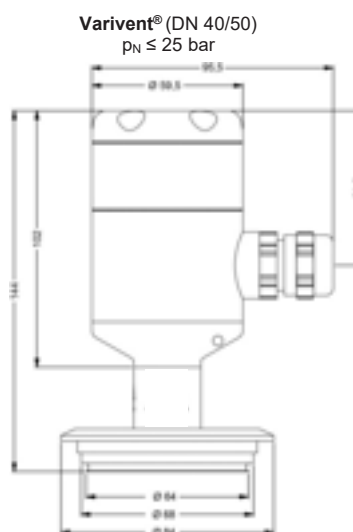
Cooling element up to 300 °C ⁷

Flange (ANSI B16.5)

dimensions in mm		
size	2"/150 lbs	3"/150 lbs
D	152.4	190.5
E	86	89
g	91.9	127
k	120.7	152.4
b	19.1	23.9
n	4	4
d	19.1	19.1
ρ_n [har]	≤ 10	≤ 10



Clamp (DIN 32676)



Varivent® (DN 40/50)
p_N ≤ 25 bar

dimensions in mm				
size	3/4"	DN25	DN32	DN50
A	14	23	32	45
B	25	50.5	50.5	64
p _N [bar]	≥ 4 ≤ 8	≥ 0.25 ≤ 16	≤ 16	≤ 16

⁷ max. temperature depends on the used sealing material, type of seal and installation

¹⁰ mounting flange is included in the delivery (already pre-assembled)

HART® is a registered trademark of HART Communication Foundation; Hastelloy® is a brand name of Haynes International Inc.

Windows® is a registered trademark of Microsoft Corporation

Ordering code XMP i

XMP i

- - - - - - - - - -

[illegible]

Ordering code XMP i

XMP i

[illegible]

Special version			
standard	0	0	0
with cooling element up to 300 °C ⁶	2	0	0
special compensation -40 ... +60 °C ¹⁰	0	2	2

if setting range shall be different from nominal range please specify in your order

¹ absolute pressure possible from 1 bar² only possible in combination with aluminium die cast case³ only possible for $p_N \geq 1$ bar up to 40 bar

⁴ 2"/150 lbs and 3"/150 lbs possible for nominal pressure ranges $p_N \leq 10$ bar

⁵ mounting flange is included in the delivery (already pre-assembled)

⁶ only possible with process connections⁷ tantal diaphragm possible with nominal pressure ranges from 1 bar

⁸ min. permissible temperature from -15 °C, possible for nominal pressure ranges $p_N \leq 100$ bar

⁹ possible with pressure ranges between 1 bar and 40 bar

¹⁰ option for version without display

HART® is a registered trade mark of HART Communication Foundation; Hastelloy® is a brand name of Haynes International Inc.

Varivent® is a brand name of GEA Tuchenhausen GmbH



XMP ci

Process Pressure Transmitter with HART®-communication

Ceramic Sensor

accuracy according to IEC 60770:
0.1 % FSO

Nominal pressure

from 0 ... 160 mbar up to 0... 20 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ turn-down 1:5
- ▶ two chamber aluminium die cast case or stainless field housing
- ▶ internal or flush mounted capacitive ceramic sensor
- ▶ HART®-communication
- ▶ explosion protection intrinsic safety (ia)
- ▶ diaphragm Al₂O₃ 99.9 %

Optional versions

- ▶ explosion protection flameproof equipment (d)
- ▶ with integrated display and operating module
- ▶ several process connections (thread, flange, DRD etc.)

The process pressure transmitter XMP ci measures the pressure of gases, steam and fluids. The special-developed capacitive ceramic sensor for this transmitter has a high overpressure capability and excellent media stability.

Several process connections e.g. thread or flange are available. The transmitter is as a standard equipped with HART®-communication, the customer can choose between a two chamber aluminium die cast case or a stainless field housing.

Preferred areas of use are



Oil and gas industry



Chemical and petrochemical industry

Preferred using in



Fuel and oil



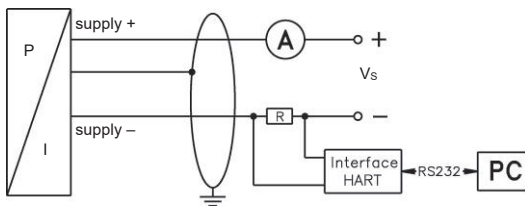
Aggressive media



Pressure ranges ¹								
Nominal pressure gauge	[bar]	0.16	0.4	1	2	5	10	20
Overpressure	[bar]	4	6	8	15	25	35	45
Permissible vacuum	[bar]	-0.3	-0.5			-1		
¹ On customer request we adjust the devices by software to the required pressure ranges. Within the turn-down-possibility (starting at 0.02 bar).								
Output signal / Supply								
2-wire: 4 ... 20 mA		standard: intrinsic safety (ia) with HART®-communication					V _S = 12 ... 28 V _{DC}	
with explosion protection		option: flameproof equipment (d) with HART®-communication					V _S = 13 ... 28 V _{DC}	
Current consumption		max. 25 mA						
Performance								
Accuracy ²		nominal pressure < 1 bar: ≤ ± 0.2 % FSO nominal pressure ≥ 1 bar: ≤ ± 0.1 % FSO for nominal pressure ranges from 0.16 bar up to 0.4 bar: ≤ ± (0.2 + (TD-1) x 0.02) % FSO for nominal pressure ranges from 1 bar up to 20 bar: ≤ ± (0.1 + (TD-1) x 0.01) % FSO with turn-down = nominal pressure range / adjusted range						
Permissible load		R _{max} ≤ [(V _S – V _{S min}) / 0.02 A] Ω					load during HART®-communication: R _{min} = 250 Ω	
Influence effects		supply: 0.05 % FSO / 10 V permissible load: 0.05 % FSO / kΩ						
Long term stability		≤ ± 0.1 % FSO / year at reference conditions						
Response time		200 msec – without consideration of electronic damping					measuring rate 5/sec	
Adjustability		electronic damping: 0 ... 100 sec offset 0 ... 80 % FSO turn-down of span: max. 1:5 (span min. 0.02 bar)						
² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)								
Thermal effects (offset and span)								
Tolerance band		≤ ± 1 % FSO						
in compensated range		-20 ... 80 °C						
Permissible temperatures								
Permissible temperatures ³		without display: medium: -25 ... 125 °C		environment: -40 ... 70 °C		storage: -40 ... 80 °C		
		with display: medium: -25 ... 125 °C		environment: -20 ... 70 °C		storage: -30 ... 80 °C		
³ for pressure port in PVDF the medium temperature is -25 ... 60 °C								
Electrical protection								
Short-circuit protection		permanent						
Reverse polarity protection		no damage, but also no function						
Electromagnetic compatibility		emission and immunity according to EN 61326						
Mechanical stability								
Vibration		5 g RMS (20 ... 2000 Hz)			according to DIN EN 60068-2-6			
Shock		100 g / 11 msec			according to DIN EN 60068-2-27			
Materials								
Pressure port		standard: stainless steel 1.4404 (316L) optionally for G1 1/2" flush: PVDF						
Housing		aluminium die cast, powder-coated or stainless steel 1.4404 (316L)						
Cable gland		brass, nickel plated						
Viewing glass		laminated safety glass						
Seals (media wetted)		FKM; EPDM			others on request			
Diaphragm		ceramics Al ₂ O ₃ 99.9 %						
Media wetted parts		pressure port, seal, diaphragm						
Explosion protection								
Approval AX12-XMP ci		intrinsic safety IBExU 05 ATEX 1106 X stainless steel field housing: zone 0/1 ⁴ : II 1G Ex ia IIC T4 Ga II 1/2G Ex ia IIC T4 Ga/Gb II 2G Ex ia IIC T4 Gb zone 20: II 1D Ex ia IIIC T85 °C Da safety techn. maximum values: U _i = 28 V, I _i = 98 mA, P _i = 680 mW, C _i = 0 nF, L _i = 0 µH, C _{GND} = 27 nF						
		aluminium die cast case: zone 0/1 ⁵ : II 1/2G Ex ia IIB T4 Ga/Gb II 2G Ex ia IIB T4 Gb zone 20: II 1D Ex ia IIIC T85 °C Da safety techn. maximum values: U _i = 28 V, I _i = 98 mA, P _i = 680 mW, C _i = 0 nF, L _i = 0 µH, C _{GND} = 33 nF						
Approval AX17-XMP ci		flameproof enclosure with aluminium die cast case IBExU 12 ATEX 1045 X zone 1: II 2G Ex db IIC T5 Gb						
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: intrinsic safety: -40 ... 70 °C flameproof enclosure: -20 ... 70 °C						
⁴ The designation depends on the nominal pressure range. Nominal pressure ranges ≤160 mbar are marked with „2G“. Nominal pressure ranges > 160 mbar and ≤10 bar are marked with „1/2G“. Nominal pressure ranges > 10 bar are marked with „1G“.								
⁵ The designation depends on the nominal pressure range. Nominal pressure ranges < 160 mbar are marked with „2G“. Nominal pressure ranges ≥ 160 mbar are marked with „1/2G“.								

Miscellaneous	
Display (optionally)	LC-display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication ± 9999 ; 8-digit 14-segment additional display, digit height 5 mm; 52-segement bargraph; accuracy 0.1 % \pm 1 digit
Ingress protection	IP 67
Installation position	any
Weight	min. 400 g (depending on housing and mechanical connection)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

Wiring diagram

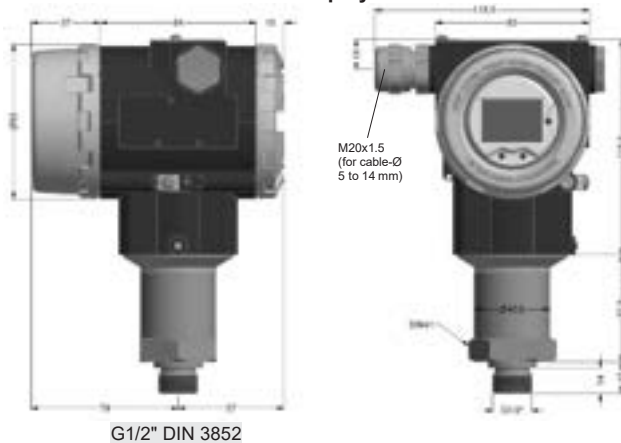


Pin configuration

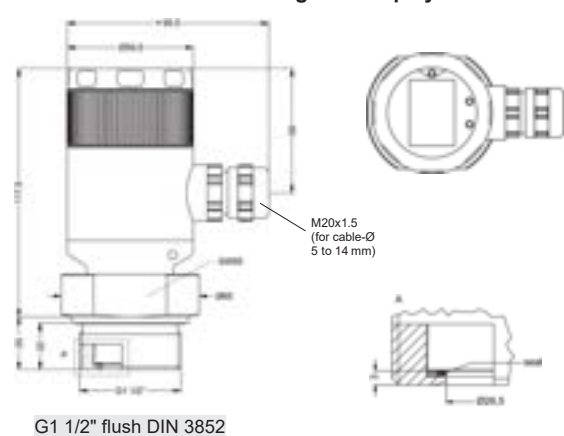
Electrical connections	aluminium die cast case: terminal clamps (clamp section: 2.5 mm ²)	stainless steel field housing: terminal clamps (clamp section: 1.5 mm ²)
Supply +	IN+	IN+
Supply -	IN-	IN-
Test	Test	-
Shield		

Housing designs ⁶ (dimensions in mm)

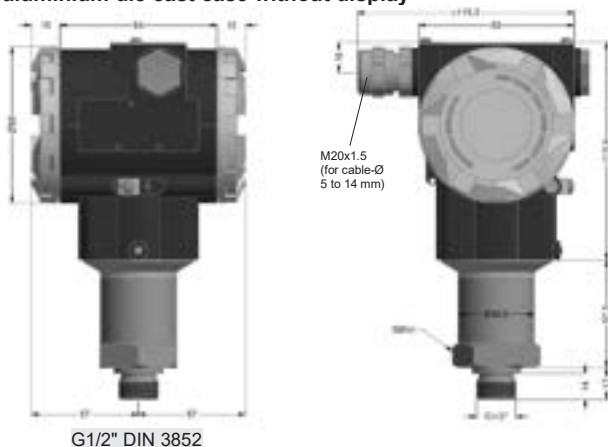
aluminium die cast case with display



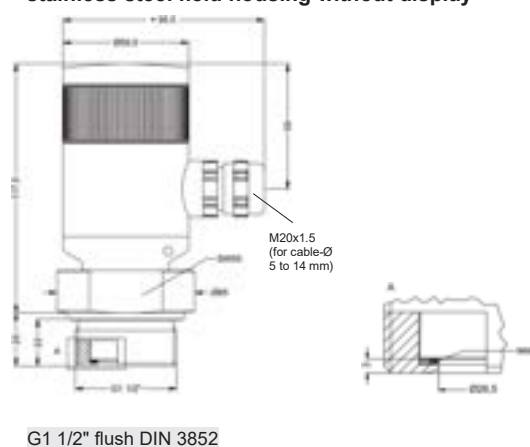
stainless steel field housing with display



aluminium die cast case without display

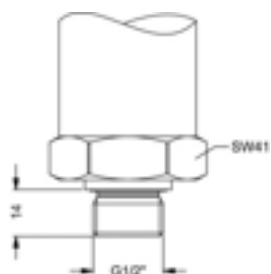


stainless steel field housing without display

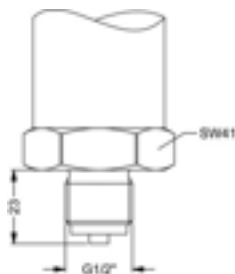


⁶ aluminium die cast case is horizontally rotatable as standard

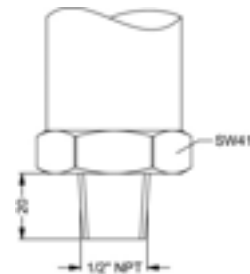
Standard pressure ports (dimensions in mm)



G1/2" DIN 3852



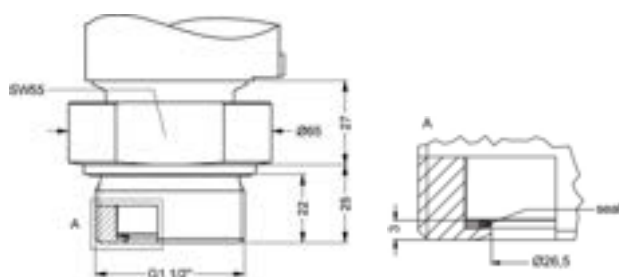
G1/2" EN 837



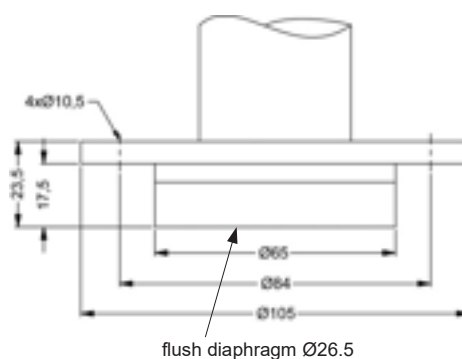
1/2" NPT

Process connections (dimensions in mm)

Inch thread

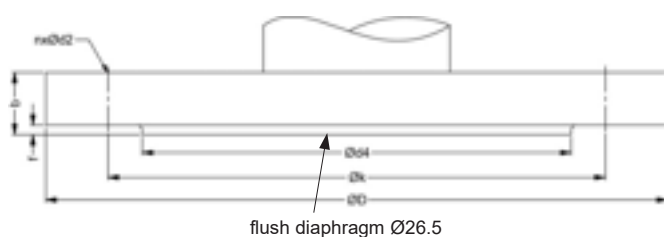


G1 1/2" flush DIN 3852

DRD ⁷

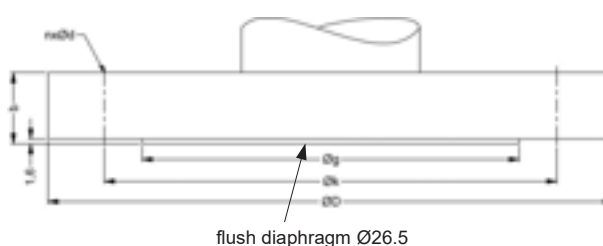
flush diaphragm Ø26.5

Flange (DIN 2501)



flush diaphragm Ø26.5

Flange (ANSI)



flush diaphragm Ø26.5

	dimensions in mm		
size	DN25	DN50	DN80
D	115	165	200
k	85	125	160
d4	68	102	138
b	18	20	20
f	2	3	3
n	4	4	8
d2	14	18	18
pN	≤ 40 bar	≤ 40 bar	≤ 16 bar

	dimensions in mm	
size	2"/150 lbs	3"/150 lbs
D	152.4	190.5
g	91.9	127
k	120.7	152.4
b	19.1	23.9
n	4	4
d	19.1	19.1
pN	≤ 10 bar	≤ 10 bar

⁷ mounting flange is included in the delivery (already pre-assembled)

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Windows® is a registered trademark of Microsoft Corporation

Ordering code XMP ci

XMP ci		<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></di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⚠ if setting range shall be different from nominal range please specify in your order

¹ only possible in combination with aluminium die cast case

² 2"/150 lbs and 3"/150 lbs only possible for nominal pressure ranges p_N ≤ 10 bar

³ mounting flange is included in the delivery (already pre-assembled)

⁴ for pressure port in PVDF the operation medium temperature is -25 ... 60 °C

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x|act i

Precision Pressure Transmitter for Food Industry, Pharmacy and Biotechnology with SIL2 (optionally)

Stainless Steel Sensor

accuracy according to IEC 60770:
0.1 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 40 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ turn-down 1:10
- ▶ hygienic version
- ▶ flush welded diaphragm
- ▶ several process connections (G1" cone, Clamp, dairy pipe, etc.)
- ▶ integrated display and operating module

Optional versions

- ▶ explosion protection intrinsic safety (ia)
- ▶ SIL2 -version according to IEC 61508 / IEC 61511
- ▶ HART®-communication
- ▶ cooling element for media temperatures up to 300 °C

The precise pressure transmitter x|act i has been especially designed for the food industry, pharmacy and biotechnology and measures vacuum, gauge and absolute pressure of gases, steam, and fluids up to 40 bar.

Several process connections e.g. thread or hygienic versions like Varivent®, dairy pipe and Clamp with a flush welded diaphragm are available, which can be combined with a cooling element for media temperatures up to 300 °C. The robust stainless steel globe housing has a high ingress protection IP 67 and all characteristics for a residue-free and antibacterial cleaning.

Preferred areas of use are



Food industry



Pharmacy

Material and test certificates

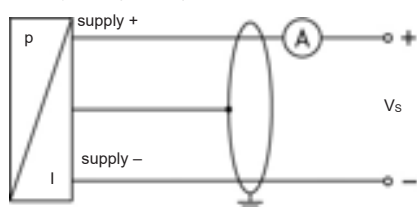
- ▶ Inspection certificate 3.1 according to EN 10204
- ▶ Test report 2.2 according to EN 10204

Pressure ranges ¹								
Nominal pressure gauge / abs. ²	[bar]	0.4	1	2	4	10	20	40
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure ≥	[bar]	3	7.5	15	25	50	120	210
¹ higher pressure ranges on request; on demand we adjust the devices within the turn-down-possibility by software on the required pressure ranges								
² absolute pressure possible from 1 bar								
Vacuum ranges								
Nominal pressure gauge	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10		
Overpressure	[bar]	2	5	10	20	40		
Burst pressure	[bar]	3	7.5	15	25	50		
Output signal / Supply								
2-wire: 4 ... 20 mA	standard:	analogue signal					V _S = 12 ... 30 V _{DC}	
	options:	intrinsic safety (ia)					V _S = 12 ... 28 V _{DC}	
		intrinsic safety (ia) with HART®-communication					V _S = 12 ... 28 V _{DC}	
		SIL2					V _S = 12 ... 30 V _{DC}	
		SIL2 / intrinsic safety (ia)					V _S = 12 ... 28 V _{DC}	
		SIL2 / intrinsic safety (ia) with HART® communication					V _S = 12 ... 28 V _{DC}	
Current consumption	max. 25 mA							
Performance								
Accuracy ³	≤ ± 0.1 % FSO							
performance after turn-down (TD)								
- TD ≤ 1:5	no change of accuracy							
- TD > 1:5	the accuracy is calculated as follows: ≤ 0.1 + 0.015 x (turn-down - 5) % FSO							
	e.g. turn-down 9: ≤ 0.1 + 0.015 x (9 - 5) % FSO = 0.16 % FSO							
Permissible load	R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω				load during HART® communication: R _{min} = 250 Ω			
Influence effects	supply: 0.05 % FSO / 10 V				permissible load: 0.05 % FSO / kΩ			
Long term stability	≤ ± (0.1 x turn-down) % FSO / year at reference conditions							
Response time	100 msec – without consideration of electronic damping					measuring rate 10/sec		
Adjustability	electronic damping: 0 ... 100 sec		offset: 0 ... 90 % FSO		turn-down of span: max. 1:10			
³ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)								
Thermal effects (offset and span)								
Tolerance band ^{4,5}	≤ ± 0.2 % FSO x turn-down							
in compensated range	-20 ... 85 °C							
⁴ an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions								
⁵ for flange-, Varivent-, DRD-version: tolerance band offset ≤ ± 1.6 % FSO / tolerance band span ≤ ± 0.6 % FSO								
Permissible temperatures								
Filling fluid	silicone oil				food compatible oil			
Medium ⁶	-40 ... 125 °C				-10 ... 125 °C			
Medium with cooling element ⁷	overpressure: -40 ... 300 °C				overpressure: -10 ... 250 °C			
	vacuum: -40 ... 150 °C				vacuum: -10 ... 150 °C			
Electronics / environment					-20 ... 70 °C			
Storage					-30 ... 80 °C			
⁶ for vacuum ranges and absolute pressure the max. medium temperature is 70 °C; max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C (without cooling element).								
⁷ max. temperature depends on the used sealing material, type of seal and installation								
Electrical protection								
Short-circuit protection	permanent							
Reverse polarity protection	no damage, but also no function							
Electromagnetic compatibility	emission and immunity according to EN 61326							
Mechanical stability								
Vibration	5 g RMS (25 ... 2000 Hz)			according to DIN EN 60068-2-6				
Shock	100 g / 11 msec			according to DIN EN 60068-2-27				
Filling fluids								
Standard	silicone oil							
Options	food compatible oil according to 21CFR178.3570 (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) Halocarbon and others on request							
Materials								
Pressure port	stainless steel 1.4435 (316 L)							
Housing	stainless steel 1.4301 (304)							
Viewing glass	laminated safety glass							
Seals (media wetted)	none, not included in the scope of delivery							
Diaphragm	standard: stainless steel 1.4435 (316 L) options: Hastelloy® C-276 (2.4819); tantalum (possible from 1 bar on) on request							
Media wetted parts	pressure port, diaphragm, seals (if existing)							

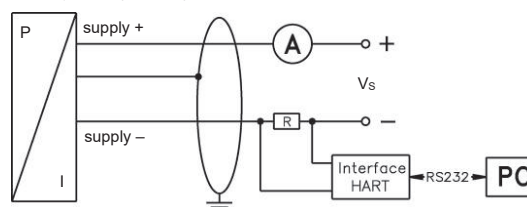
Explosion protection	
Approvals	IBExU 05 ATEX 1106 X (with SIL2: IBExU 05 ATEX1105 X)
AX12-x act i	zone 0: II 1G Ex ia IIC T4 Ga
AX2 - x act i (with SIL2)	zone 20: II 1D Ex ia IIIC T85 °C Da
Safety technical maximum values	$U_i = 28 \text{ V}$, $I_i = 98 \text{ mA}$, $P_i = 680 \text{ mW}$, $C_i = 0 \text{ nF}$, $L_i = 0 \text{ }\mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line 160 pF/m cable inductance: signal line/shield also signal line/signal line 1 $\mu\text{H}/\text{m}$
Option	
SIL2-version	according to IEC 61508 / IEC 61511
Miscellaneous	
EHEDG certificate Type EL Class I	EHEDG conformity is only ensured in combination with an approved seal. This is e.g. for - Clamp (C61, C62, C63): T-ring-seal from Combifit International B.V. - Varivent® (P41): EPDM-O-ring which is FDA-listed - dairy pipe (M73, M75, M76): ASEPTO-STAR k-flex upgrade seal by Kieselmann GmbH
Display	LC display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication ± 9999 ; 8-digit 14-segment additional display, digit height 5 mm; 52-segement bargraph; accuracy 0.1% \pm 1 digit
Ingress protection	IP 67
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position for $p_N \leq 2 \text{ bar}$ have to be specified in the order)
Surface roughness	pressure port $R_a < 0.8 \text{ }\mu\text{m}$ (media wetted parts) diaphragm $R_a < 0.15 \text{ }\mu\text{m}$ weld seam $R_a < 0.8 \text{ }\mu\text{m}$
Weight	min. 400 g (depending on mechanical connection)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

Wiring diagrams

2-wire-system (current)

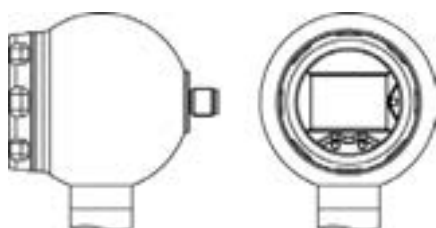


2-wire-system (current) HART® - communication

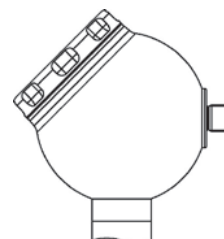


Pin configuration / electrical connection (dimensions in mm)

Electrical connections	M12x1 (4-pin), metal	
Supply +	1	
Supply -	3	
Shield	plug housing	

Designs ⁸

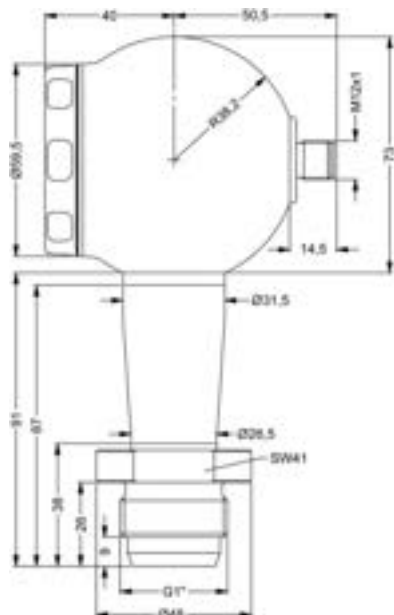
side display



45° display

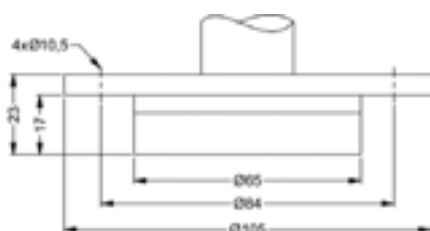
⁸ all designs in combination with G1" cone in horizontal rotatable housing as standard; other mech. connections in rotatable housing on request

G1" cone



DN40/50
p_N ≤ 25 bar

DRD ⁹ (for $p_N \leq 25$ bar)

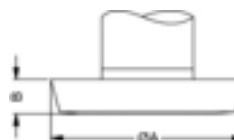


Clamp (DIN 32676)



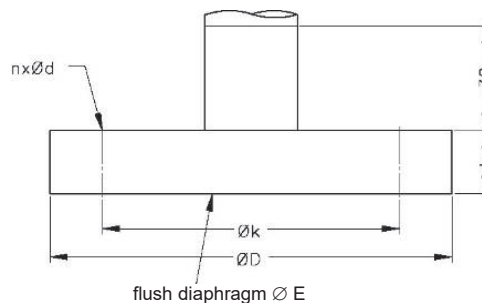
dimensions in mm				
size	3/4"	DN 25	DN 32	DN 50
A	25	50.5	50.5	64
p _N [bar]	≥ 4 ≤ 8	≥ 0,25 ≤ 16	≤ 16	≤ 16

dairy pipe ⁹ (DIN 11851)



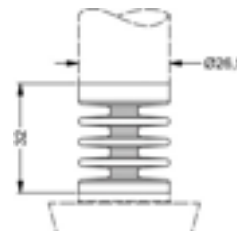
dimensions in mm			
size	DN 25	DN 40	DN 50
A	44	56	68,5
B	10	10	11
p _N [bar]	≥ 0.25 < 40	≥ 0.25 < 40	≥ 0.25 < 25

flange (DIN 2501)



dimensions in mm			
size	DN 25	DN 50	DN 80
D	115	165	200
E	30	89	89
k	85	125	160
b	18	20	20
n	4	4	8
d	14	18	18
p _N [bar]	≤ 40	≤ 40	≤ 16

cooling element up to 300 °C ⁷



⁷ max. temperature depends on the used sealing material, type of seal and installation

⁹ cup nut resp. mounting flange is included in the delivery (already pre-assembled)

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Ordering code x|act i

x act i		[] - [] - [] - [] - [] - [] - [] - [] - [] - [] - [] - []											
Pressure													
	gauge	5	1	1									
	absolute ¹	5	1	2									
Input													
	[bar]												
	0 ... 0.4	4	0	0	0								
	0 ... 1	1	0	0	1								
	0 ... 2	2	0	0	1								
	0 ... 4	4	0	0	1								
	0 ... 10	1	0	0	2								
	0 ... 20	2	0	0	2								
	0 ... 40	4	0	0	2								
	-0.4 ... 0.4	S	4	0	0								
	-1 ... 1	S	1	0	2								
	-1 ... 2	V	2	0	2								
	-1 ... 4	V	4	0	2								
	-1 ... 10	V	1	0	3								
	customer	9	9	9	9								consult
Design													
	side display					K	H						
	45° display					K	4						
Output													
	4 ... 20 mA / 2-wire									1			
	intrinsic safety (ia)									E			
	4 ... 20 mA / 2-wire												
	intrinsic safety (ia)									I			
	4 ... 20 mA / 2-wire												
	with HART®-communication												
SIL2:	4 ... 20 mA / 2-wire									1S			
SIL2:	intrinsic safety (ia)									ES			
	4 ... 20 mA / 2-wire												
SIL2:	intrinsic safety (ia)									IS			
	4 ... 20 mA / 2-wire												
	with HART®-communication												
	customer					9							consult
Accuracy													
	0.1 % FSO									1			
Electrical connection													
	male plug M12x1 (4-pin), metal									M	1	0	
	customer					9	9	9					consult
Mechanical connection													
	G1" cone									K	S	1	
	Clamp DN 25 / 1" (DIN 32676) / 3A									C	6	1	
	(0,25 bar ≤ p _N ≤ 16 bar)												
	Clamp DN 32 / 1 1/2" (DIN 32676) / 3A									C	6	2	
	(p _N ≤ 16 bar)												
	Clamp DN 50 / 2" (DIN 32676) / 3A									C	6	3	
	(p _N ≤ 16 bar)												
	Clamp 3/4" (DIN 32676) / 3A									C	6	9	
	(4 bar ≤ p _N ≤ 8 bar)												
	diary pipe DN 25 DIN 11851 (p _N ≤ 40 bar) ²									M	7	3	
	diary pipe DN 40 DIN 11851 (p _N ≤ 40 bar) ²									M	7	5	
	diary pipe DN 50 DIN 11851 (p _N ≤ 25 bar) ²									M	7	6	
	Varivent® DN 40/50 / 3A (p _N ≤ 25 bar)									P	4	1	
	flange DN 25 DIN 2501 (p _N ≤ 40 bar)									F	2	0	
	flange DN 50 DIN 2501 (p _N ≤ 40 bar)									F	2	3	
	flange DN 80 DIN 2501 (p _N ≤ 16 bar)									F	1	4	
	DRD Ø 65 mm (p _N ≤ 25 bar) ²									D	R	D	
Diaphragm													
	stainless steel 1.4435 (316L)										1		
	Hastelloy® C-276 (2.4819)										H		consult
	tantalum ³										T		consult
Seal													
	without										0		
Filling fluids													
	silicone oil										1		
	food compatible oil (FDA) / 3A										2		
	Halocarbon										C		consult
	customer										9		consult
Special version													
	standard										0	0	0
	with cooling element up to 300°C / 3A										2	0	0
	customer										9	9	9
													consult

if setting range shall be different from nominal range please specify in your order

¹ absolute pressure possible from 1 bar

² cup nut resp. mounting flange is included in the delivery (already pre-assembled)

³ tantalum diaphragm possible with nominal pressure ranges from 1 bar

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Varivent® is a brand name of GEA Tuchenhausen GmbH



x|act ci

Precision Pressure Transmitter for Food / Beverage, Pharmaceutical Industry and Biotechnology

Ceramic Sensor

accuracy according to IEC 60770:
0.1 % FSO

Nominal pressure

from 0 ... 160 mbar up to 0... 20 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ turn-down 1:5
- ▶ hygienic version
- ▶ flush mounted, capacitive ceramic sensor
- ▶ several process connections (inch thread, Clamp, etc.)
- ▶ with integrated display and operating module
- ▶ diaphragm Al₂O₃ 99.9 %

Optional versions

- ▶ explosion protection intrinsic safety (ia)
- ▶ HART®-communication

The precise pressure transmitter x|act ci measures the pressure of gases, steam and fluids. The special-developed capacitive ceramic sensor for this transmitter, which can optionally be delivered in pure ceramic, has a high overpressure capability and excellent media stability.

Several process connections e.g. inch thread or hygienic versions like Varivent®, dairy pipe or Clamp are available. The robust stainless steel globe housing has a high ingress protection IP 67 and all characteristics for a residue-free and antibacterial cleaning.

Preferred areas of use are



Food and beverage



Chemical and petrochemical industry



Laboratory techniques

Preferred using in



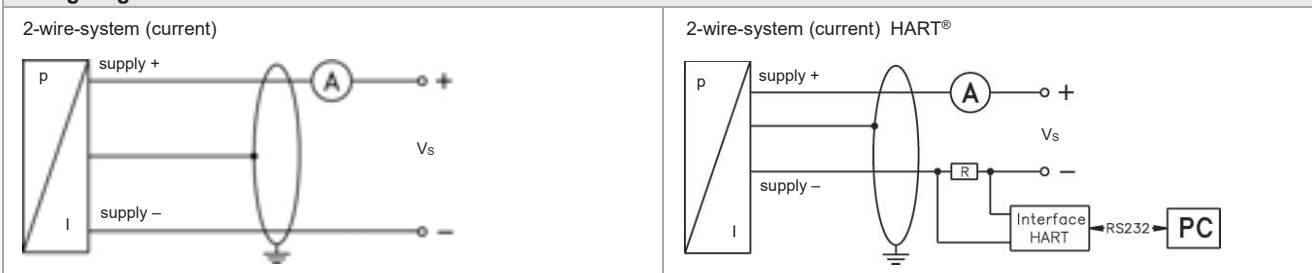
Viscous and pasty media



Pressure ranges ¹								
Nominal pressure gauge	[bar]	0.16	0.4	1	2	5	10	20
Overpressure	[bar]	4	6	8	15	25	35	45
Permissible vacuum	[bar]	-0.3	-0.5			-1		
¹ On customer request we adjust the devices by software on the required pressure ranges (within the turn-down-possibility; starting at 0.02 bar).								
Output signal / Supply								
2-wire: 4 ... 20 mA		standard:	analogue signal				V _S = 12 ... 30 V _{DC}	
		options:	intrinsic safety (ia)				V _S = 12 ... 28 V _{DC}	
			intrinsic safety (ia) with HART®-communication				V _S = 12 ... 28 V _{DC}	
Current consumption		max. 25 mA						
Performance								
Accuracy ²		nominal pressure < 1 bar:	≤ ± 0.2 % FSO					
		nominal pressure ≥ 1 bar:	≤ ± 0.1 % FSO					
		for nominal pressure ranges:	≤ ± (0.2 + (TD-1) x 0.02) % FSO					
		from 0.16 bar up to 0.4 bar						
		for nominal pressure ranges:	≤ ± (0.1 + (TD-1) x 0.01) % FSO					
		from 1 bar up to 20 bar						
		with turn-down = nominal pressure range / adjusted range						
Permissible load		R _{max} ≤ [(V _S – V _{S min}) / 0.02 A] Ω	load during HART® communication: R _{min} = 250 Ω					
Influence effects		supply: 0.05 % FSO / 10 V	permissible load: 0.05 % FSO / kΩ					
Long term stability		≤ ± 0.1 % FSO / year at reference conditions						
Response time		200 msec – without consideration of electronic damping					measuring rate 5/sec	
Adjustability		electronic damping:	0 ... 100 sec					
		offset:	0 ... 80 % FSO					
		turn-down of span:	max. 1:5 (span min. 0.02 bar)					
² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)								
Thermal effects (offset and span)								
Tolerance band		≤ ± 1 % FSO						
in compensated range		-20 ... 80 °C						
Permissible temperatures								
Permissible temperatures ³		medium: -25 ... 125 °C	environment: -20 ... 70 °C			storage: -30 ... 80 °C		
³ for pressure port in PVDF the medium temperature is -25 ... 60 °C								
Electrical protection								
Short-circuit protection		permanent						
Reverse polarity protection		no damage, but also no function						
Electromagnetic compatibility		emission and immunity according to EN 61326						
Mechanical stability								
Vibration		5 g RMS (20 ... 2000 Hz)	according to DIN EN 60068-2-6					
Shock		100 g / 11 msec	according to DIN EN 60068-2-27					
Materials								
Pressure port		inch thread, DRD, flange, Varivent®, dairy pipe and clamp:	stainless steel 1.4404 (316L)					
		optionally for G1 1/2" flush (DIN 3852):	PVDF					
Housing		stainless steel 1.4301 (304)						
Viewing glass		laminated safety glass						
Seals		FKM; EPDM	others on request					
Diaphragm		ceramics Al ₂ O ₃ 99.9 %						
Media wetted parts		pressure port, seals, diaphragm						
Explosion protection								
Approval AX12-x act ci		IBExU05ATEX1106 X zone 0/1 ⁴ : II 2G Ex ia IIC T4 Gb II 1/2G Ex ia IIC T4 Ga/Gb II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T85 °C Da						
Safety technical maximum values		U _i = 28 V, I _i = 98 mA, P _i = 680 mW, C _i = 0 nF, L _i = 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing						
Permissible temperatures for environment		in zone 0:	-20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar					
		in zone 1 or higher:	-40 ... 70 °C					
Connecting cables (by factory)		cable capacitance:	signal line/shield also signal line/signal line: 160 pF/m					
		cable inductance:	signal line/shield also signal line/signal line: 1 μH/m					
⁴ The designation depends on the nominal pressure range. Nominal pressure ranges ≤160 mbar are marked with „2G“. Nominal pressure ranges > 160 mbar and ≤10 bar are marked with „1/2G“. Nominal pressure ranges > 10 bar are marked with „1G“. The note under item 17 in the EC type-examination certificate must be observed!								

Miscellaneous	
Display	LC-display, visible range 32.5 x 22.5 mm; 5-digit 7-segment main display, digit height 8 mm, range of indication ± 9999 ; 8-digit 14-segment additional display, digit height 5 mm; 52-segement bargraph; accuracy $0.1\% \pm 1$ digit
Ingress protection	IP 67
Installation position	any
Weight	min. 400 g (depending on mechanical connection)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

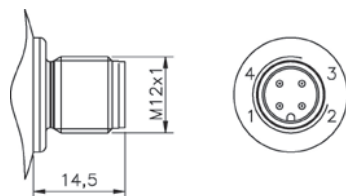
Wiring diagram



Pin configuration

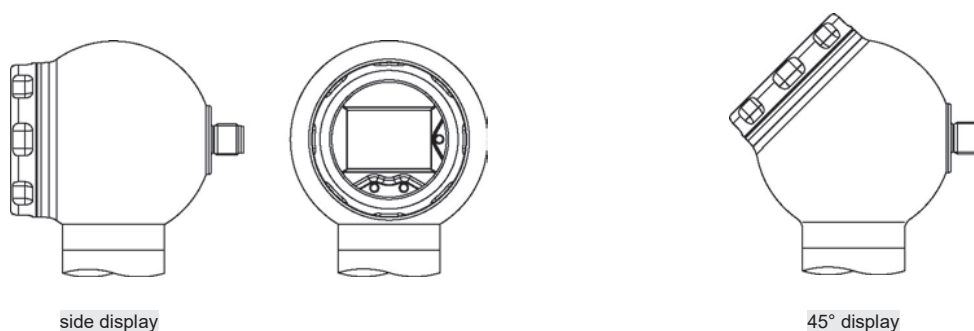
Electrical connections	M12x1 (4-pin), metal
Supply +	1
Supply -	3
Shield	plug housing

Electrical connections (in mm)



M12x1 (4-pin)

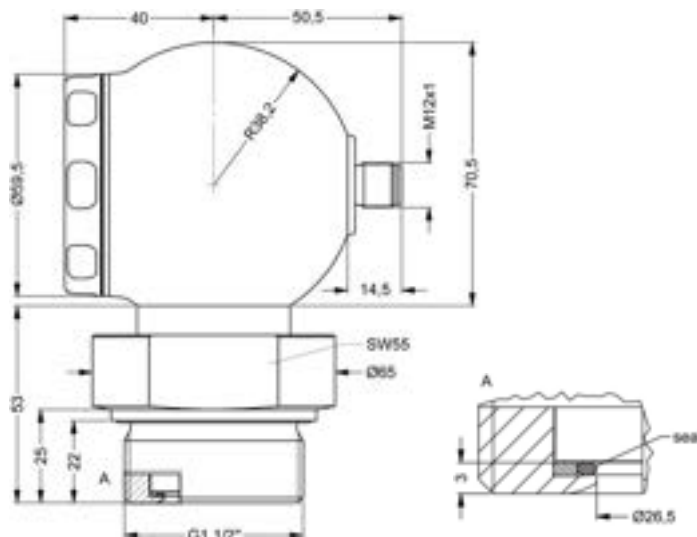
Designs ⁵



⁵ all designs in combination with G1 1/2" flush in horizontal rotatable housing as standard; other mech. connections in rotatable housing on request

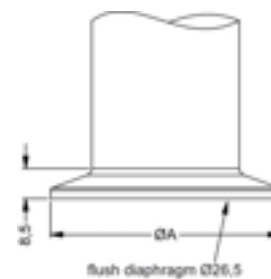
Dimensions (in mm)

Inch thread

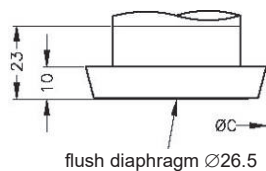


G1 1/2" flush DIN 3852

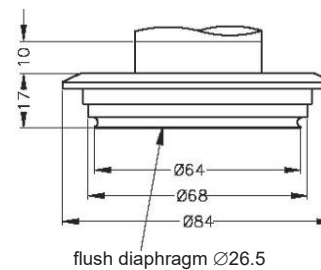
Clamp (DIN 32676)



dimensions in mm		
size	DN32	DN50
A	50.5	64
pN [bar]	≤ 16	≤ 16

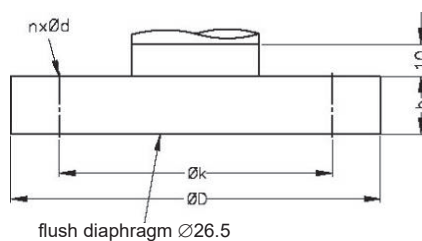
Dairy pipe ⁶ (DIN 11851)

dimensions in mm		
size	DN 40	DN 50
C	56	68.5

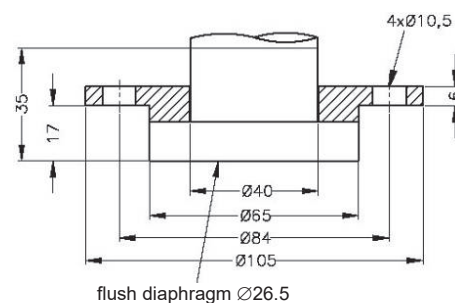
Varivent[®]

DN 40/50

Flange (DIN 2501)



dimensions in mm			
size	DN25	DN50/PN40	DN80
D	115	165	200
k	85	125	160
b	18	20	20
n	4	4	8
d	14	18	18
pN [bar]	≤ 40	≤ 40	≤ 16

DRD ⁶


⁶ cup nut for dairy pipe or mounting flange for DRD is included in the delivery (already pre-assembled)

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Ordering code x|act ci

x act ci		<div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>											
Pressure													
	gauge	5	1	E									
Input													
	[bar]												
	0.16	1	6	0	0								
	0.40	4	0	0	0								
	1	1	0	0	1								
	2	2	0	0	1								
	5	5	0	0	1								
	10	1	0	0	2								
	20	2	0	0	2								
	customer	9	9	9	9								consult
Design													
	side display					K	H						
	45° display					K	4						
Output													
	4 ... 20 mA / 2-wire							1					
	intrinsic safety (ia)							E					
	4 ... 20 mA / 2-wire												
	intrinsic safety (ia)							I					
	4 ... 20 mA / 2-wire												
	with HART®-communication												
	customer							9					consult
Accuracy													
p _N < 1 bar	0.2 % FSO							B					
p _N ≥ 1 bar	0.1 % FSO							1					
	customer							9					consult
Electrical connection													
	male plug M12x1 (4-pin)							M	1	0			
	customer							9	9	9			consult
Mechanical connection													
	G 1 1/2" DIN flush (DIN 3852)							M	0	0			
	Clamp DN 32 / 1 1/2" (DIN 32676)							C	6	2			
	Clamp DN 50 / 2" (DIN 32676)							C	6	3			
	dairy pipe DN 40 (DIN 11851) ¹							M	7	5			
	dairy pipe DN 50 (DIN 11851) ¹							M	7	6			
	Varivent® DN 40/50							P	4	1			
	flange DN 25 / PN 40 (DIN 2501)							F	2	0			
	flange DN 50 / PN 40 (DIN 2501)							F	2	3			
	flange DN 80 / PN 16 (DIN 2501)							F	1	4			
	DRD Ø 65 mm ¹							D	R	D			
	customer							9	9	9			consult
Diaphragm													
	ceramics Al ₂ O ₃ 99,9 %									C			
	customer									9			consult
Seals													
	FKM									1			
	EPDM									3			
	customer									9			consult
Pressure port													
standard:													
	stainless steel 1.4404 (316L)									1			
option for G 1 1/2" flush:													
	PVDF ²									B			
	customer									9			consult
Special version													
	standard										0	0	0
	customer										9	9	9
													consult

 if setting range shall be different from nominal range please specify in your order

¹ cup nut resp. mounting flange is included in the delivery (already pre-assembled)

² for pressure port in PVDF the operation medium temperature is -25 ... 60 °C

HART® is a registered trade mark of HART Communication Foundation; Varivent® is a brand name of GEA Tuchenhausen GmbH



DMP 320

Precision Pressure Transmitter with Fast Response Time

Stainless Steel Sensor

accuracy according to IEC 60770:
0.1 % FSO

Nominal pressure

from 0...100 mbar up to 0...600 bar

Output signal

3-wire: 0.1 ... 10 V
4 ... 20 mA
others on request

Special characteristics

- ▶ extremely fast
response time ≤ 0.5 msec
- ▶ internal sample rate 10 kHz
- ▶ accuracy 0.1 % FSO
- ▶ excellent thermal behaviour
- ▶ outstanding long term stability

Optional versions

- ▶ customer specific versions

DMP 320 stands for speed and precision.

With a response time of ≤ 0.5 msec and a sampling rate of 10 kHz, the pressure transmitter was designed for applications, in which an extremely fast and exact pressure measuring is required. Pressure curves, peaks and hits can be monitored and evaluated exactly.

The signal processing of the sensor signal is done by newly developed digital electronics, which detect the signal with a sampling rate of 10 kHz. Sensor-specific deviations such as non-linearity, hysteresis and temperature errors are compensated actively.

Preferred areas of use are



Plant and machine engineering



Energy industry



Input pressure range												
Nominal pressure gauge	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6
Nominal pressure abs.	[bar]	-	-	-	-	0.40	0.60	1	1.6	2.5	4	6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10	10	20	40
Burst pressure \geq	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50

Nominal pressure gauge / abs	[bar]	10	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	40	80	80	105	210	600	600	1000	1000	1000
Burst pressure \geq	[bar]	50	120	120	210	420	1000	1000	1250	1250	1250
Vacuum resistance		$p_N \geq 1$ bar: unlimited vacuum resistance $p_N < 1$ bar: on request									

Output signal / Supply	
3-wire voltage	0.1 ... 10 V / $V_S = 14 \dots 30$ V _{DC}
3-wire current	4 ... 20 mA / $V_S = 14 \dots 30$ V _{DC}

Performance	
Accuracy ¹	nominal pressure ≥ 0.25 bar: $\leq \pm 0.10$ % FSO nominal pressure < 0.25 bar: $\leq \pm 0.25$ % FSO
Permissible load	current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k Ω
Long term stability	$\leq \pm 0.1$ % FSO / year at reference conditions
Response time	≤ 0.5 msec
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)	

Thermal effects (offset and span)	
Tolerance band	$\leq \pm 0.2$ % FSO
TC, average	± 0.02 % FSO / 10 K
in compensated range	-20 ... 80 °C

Permissible temperatures	
Medium	-40 ... 125 °C
Electronics / environment	-40 ... 85 °C
Storage	-40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure Port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM options: EPDM others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

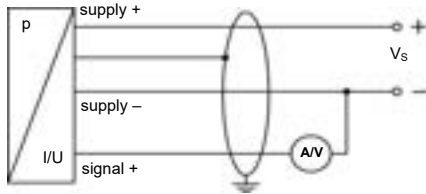
Miscellaneous	
Current consumption	3-wire voltage: < 30 mA 3-wire current: < 55 mA
Weight	approx. 200 g
Installation position	any ²
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ³

² Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges $p_N \leq 1$ bar.

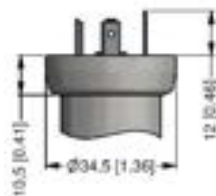
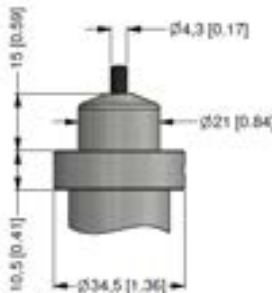
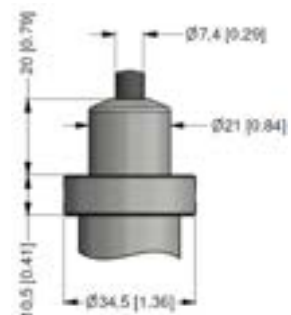
³ This directive is only valid for devices with maximum permissible overpressure > 200 bar

Wiring diagram

3-wire-system (current / voltage)

**Pin configuration**

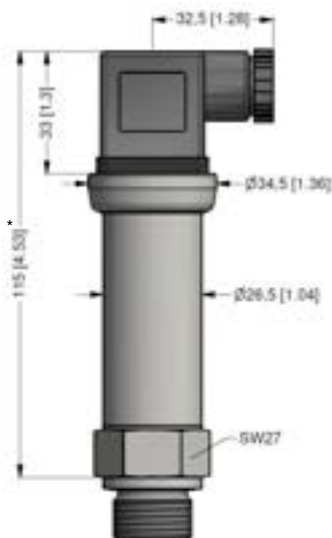
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	V _S +	WH (white)
Supply -	2	4	2	V _S -	BN (brown)
Signal +	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC-cable (IP 67) ⁴cable outlet, cable with
ventilation tube (IP 68) ⁵

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁴ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)⁵ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)

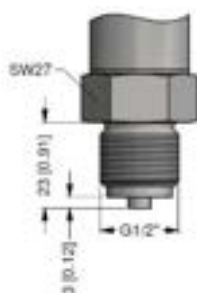


* for nominal pressure $p_N > 40$ bar the length of devices increases by 9 mm

Mechanical connections (dimensions mm / in)



G1/2" DIN 3852



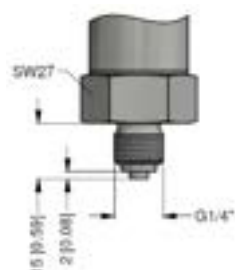
G1/2" EN 837



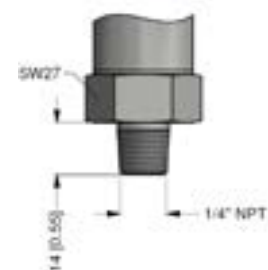
1/2" NPT



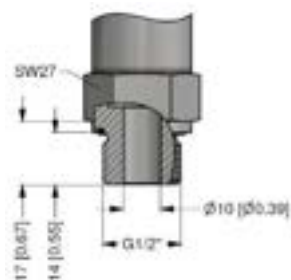
G1/4" DIN 3852



G1/4" EN 837



1/4" NPT



G1/2" open port DIN 3852
($p_N \leq 40$ bar)

⇒ metric threads and other versions on request

Ordering code DMP 320

DMP 320

			-				-		-		-				-				-		-			
--	--	--	---	--	--	--	---	--	---	--	---	--	--	--	---	--	--	--	---	--	---	--	--	--

Pressure					
	gauge	1	1	C	
	absolute ¹	1	1	D	
Input					
	[bar]				
	0.10 ¹		1	0	0
	0.16 ¹		1	6	0
	0.25 ¹		2	5	0
	0.40		4	0	0
	0.60		6	0	0
	1.0		1	0	0
	1.6		1	6	0
	2.5		2	5	0
	4.0		4	0	0
	6.0		6	0	0
	10		1	0	0
	16		1	6	0
	25		2	5	0
	40		4	0	0
	60		6	0	0
	100		1	0	0
	160		1	6	0
	250		2	5	0
	400		4	0	0
	600		6	0	0
	-1 ... 0	X	1	0	2
	customer		9	9	9
Output					
	0,1 ... 10 V / 3 wire		3A		
	4 ... 20 mA / 3-wire		7		
	customer		9		
Accuracy					
for p _N ≥ 0.25 bar:	0.10 % FSO		1		
for p _N < 0.25 bar:	0.25 % FSO		2		
	customer		9		
Electrical connection					
	male and female plug ISO 4400		1	0	0
	male plug Binder series 723 (5-pin)		2	0	0
	cable outlet with PVC cable (IP67) ²	T	A	0	
	cable outlet,	T	R	0	
	cable with ventilation tube (IP68) ³	M	1	0	
	male plug M12x1 (4-pin) / metal		8	5	0
	compact field housing		9	9	9
	stainless steel 1.4301 (304)				
	customer				
Mechanical connection					
	G1/2" DIN 3852		1	0	0
	G1/2" EN 837		2	0	0
	G1/4" DIN 3852		3	0	0
	G1/4" EN 837		4	0	0
	G1/2" DIN 3852 open pressure port ⁴	H	0	0	
	1/2" NPT	N	0	0	
	1/4" NPT	N	4	0	
	customer		9	9	9
Seals					
	FKM			1	
	EPDM			3	
	customer			9	
Special version					
	standard			0	0
	customer			9	9

¹ absolute pressure possible from 0.4 bar

² standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

³ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁴ only for $p_N \leq 40$ bar



DMP 331i DMP 333i

Precision Pressure Transmitter

Stainless Steel Sensor

accuracy according to IEC 60770:
0.1 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

Output signal

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

Product characteristics

- ▶ thermal error in compensated range
-20 ... 80 °C: 0.2 % FSO
TC 0.02 % FSO / 10K
- ▶ excellent long term stability

Optional versions

- ▶ IS-versions
Ex ia = intrinsically safe
for gases and dusts
- ▶ welded pressure sensor
- ▶ pressure port G1/2" flush
- ▶ customer specific versions

The precision pressure transmitter DMP 331i and DMP 333i demonstrate the further development of our industrial pressure transmitters.

The signal processing of sensor signal is done by digital electronics with 16-bit analogue digital converter. Consequently, it is possible to conduct an active compensation and the transmitters with excellent measurements and exceptionally attractive price to offer on the market.

Preferred areas of use are



Laboratory techniques



Energy production (gas consumption and thermal energy measurement)



Pressure ranges DMP 331i									
Nominal pressure gauge / absolute	[bar]	0.4	1	2	4	10	20	40	60
Overpressure	[bar]	2	5	10	20	40	80	105	105
Burst pressure \geq	[bar]	3	7.5	15	25	50	120	210	210

Vacuum ranges					
Nominal pressure gauge	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4
Overpressure	[bar]	2	5	10	20
Burst pressure \geq	[bar]	3	7.5	15	25

Pressure ranges DMP 333i				
Nominal pressure gauge / absolute	[bar]	100	200	400
Overpressure	[bar]	210	600	1000
Burst pressure \geq	[bar]	420	1000	1250

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 12 \dots 36 V_{DC}$
Option IS-version	2-wire: 4 ... 20 mA / $V_S = 14 \dots 28 V_{DC}$
Options analogue signal	3-wire: 0 ... 10 V / $V_S = 14 \dots 36 V_{DC}$

Performance	
Accuracy ¹	$\leq \pm 0.1 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	approx. 5 msec

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)		
Tolerance band	[% FSO]	$\leq \pm 0.2$ in compensated range -20 ... 80 °C
TC, average	[% FSO / 10 K]	± 0.02 in compensated range -20 ... 80 °C

Permissible temperatures	
Medium	-25 ... 125°C
Electronics / environment	-25 ... 85°C
Storage	-40 ... 100°C

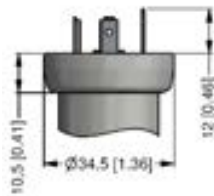
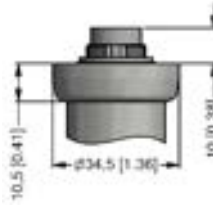
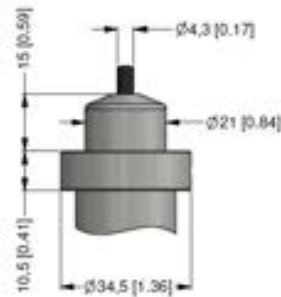
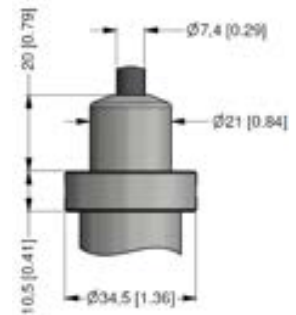
Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	FKM NBR welded version ² others on request
Diaphragm	stainless steel 1.4435 (316L)
Media wetted parts	pressure port, seal, diaphragm

² welded version only with pressure ports according to EN 837 and NPT; welded version not available with pressure ranges > 60 bar

Mechanical stability					
Vibration	10 g RMS (20 ... 2000 Hz)	according to DIN EN 60068-2-6			
Shock	100 g / 11 msec.	according to DIN EN 60068-2-27			
Explosion protection (only for 4 ... 20 mA / 2-wire)					
Approvals DX19-DMP 331i DX19-DMP 333i	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da				
Safety technical max. values	U _i = 28 V, I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing				
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 65 °C				
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1μH/m				
Miscellaneous					
Current consumption	signal output current: signal output voltage:	max. 25 mA max. 7 mA			
Weight	approx. 200 g				
Installation position	any ³				
Operational life	100 million load cycles				
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ⁴				
ATEX Directive	2014/34/EU				
³ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges p _N ≤ 1 bar.					
⁴ This directive is only valid for devices with maximum permissible overpressure > 200 bar.					
Wiring diagrams					
2-wire-system (current)		3-wire-system (voltage)			
Pin configuration					
Electrical connections	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	Bayonet MIL-C-26482 (10-6)	
				2-wire	3-wire
Supply +	1	3	1	A	A
Supply -	2	4	2	B	D
Signal + (only for 3-wire)	3	1	3	-	B
Shield	ground contact	5	4	pressure port	
Electrical connections	compact field housing		cable colours (IEC 60757)		
	V _s + V _s - S+ GND				
Supply +	V _s +		WH (white)		
Supply -	V _s -		BN (brown)		
Signal + (only for 3-wire)	S+		GN (green)		
Shield	GND		GNYE (green-yellow)		

Electrical connections (dimensions mm / in)

ISO 4400
(IP 65)Binder series 723
(IP 67)M12x1, 4-pin
(IP 67)Bayonet MIL-C-26482 (10-6)
(IP 67)cable outlet with PVC cable
(IP 67) ⁵cable outlet, cable with
ventilation tube (IP 68) ⁶compact field housing
(IP 67)

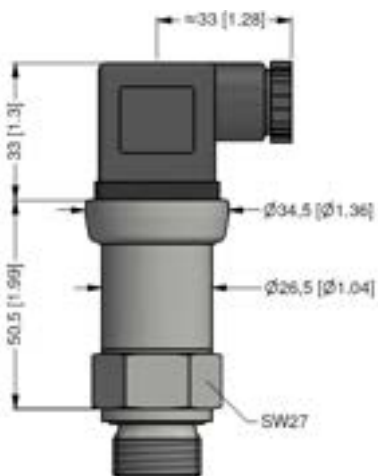
⇒ universal-field housing stainless steel 316L with cable gland M20x1.5 (ordering code 880) and other versions on request

⁵ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

⁶ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)

DMP 331i ⁷



DMP 333i ^{7,8}



⁷ with electrical connection Bayonet MIL-C-26482 (10-6) increases the length of devices by 5 mm

⁸ for nominal pressure $p_N > 400$ bar increases the length without IS-version by 19 mm and with IS-version by 39 mm

Mechanical connections (dimensions mm / in)



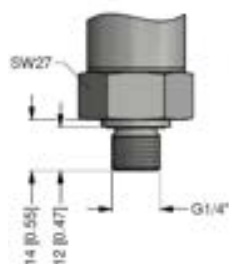
G1/2" DIN 3852



G1/2" EN 837



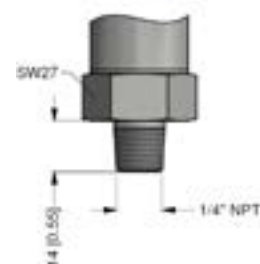
1/2" NPT



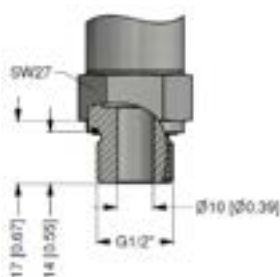
G1/4" DIN 3852



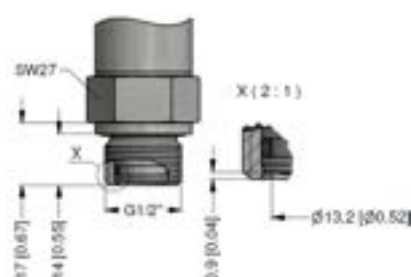
G1/4" EN 837



1/4" NPT



G1/2" open port DIN 3852
($p_N \leq 60$ bar)



G1/2" flush DIN 3852
($p_N \leq 60$ bar)

↪ metric threads and others on request

Ordering code DMP 331i / DMP 333i

DMP 331i / DMP 333i

			-				-		-		-			-			-		
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Pressure									
For DMP 331i									
	gauge	1	1	0					
	absolute	1	1	1					
For DMP 333i									
	gauge ¹	1	3	0					
	absolute	1	3	1					
Input [bar]									
For DMP 331i ²									
	0.40		4	0	0	0			
	1.0		1	0	0	1			
	2.0		2	0	0	1			
	4.0		4	0	0	1			
	10		1	0	0	2			
	20		2	0	0	2			
	40		4	0	0	2			
	60		6	0	0	2			
For DMP 333i ²									
	100		1	0	0	3			
	200		2	0	0	3			
	400		4	0	0	3			
	600		6	0	0	3			
For DMP 331i									
	-0.40 ... 0.40		S	4	0	0			
	-1 ... 1		S	1	0	2			
	-1 ... 2		V	2	0	2			
	-1 ... 4		V	4	0	2			
	-1 ... 10		V	1	0	3			
	customer		9	9	9	9			consult
Output									
	4 ... 20 mA / 2-wire					1			
	intrinsic safety 4 ... 20 mA / 2-wire					E			
	0 ... 10 V / 3-wire					3			
	customer					9			consult
Accuracy									
	0.1 % FSO					1			
	customer					9			consult
Electrical connection									
	male and female plug ISO 4400					1	0	0	
	male plug Binder series 723 (5-pin)					2	0	0	
	male plug M12x1 (4-pin) / metal - for analog output					M	1	0	
	male plug M12x1 (4-pin) / metal - for digital output					M	1	3	
	Bayonet MIL-C-26482 (10-6); 2 wire					B	G	0	
	Bayonet MIL-C-26482 (10-6); 3 wire					B	G	4	
	cable outlet with PVC cable (IP67) ³					T	A	0	
	cable outlet, cable with ventilation tube (IP68) ⁴					T	R	0	
	compact field housing stainless steel 1.4301 (304)					8	5	0	
	customer					9	9	9	consult
Mechanical connection									
	G1/2" DIN 3852					1	0	0	
	G1/2" EN 837					2	0	0	
	G1/4" DIN 3852					3	0	0	
	G1/4" EN 837					4	0	0	
	G1/2" DIN 3852 with flush sensor ⁵					F	0	0	
	G1/2" DIN 3852 open pressure port ⁵					H	0	0	
	1/2" NPT					N	0	0	
	1/4" NPT					N	4	0	
	customer					9	9	9	consult
Seal									
For DMP 331i									
	FKM						1		
	without (welded version) ⁶						2		
For DMP 333i									
	FKM						1		
	NBR						5		
	customer						9		consult
Special version									
	standard						1	1	1
	customer						9	9	9
									consult

¹ measurement starts with ambient pressure

² pressure ranges ≤ 60 bar as DMP 331i; pressure ranges > 60 bar as DMP 333i

³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

⁴ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁵ only possible for DMP 331i and $p_N \leq 60$ bar

⁶ welded version only with pressure ports according to EN 837 and NPT; welded version not available with pressure ranges > 60 bar



DMP 334i

Precision-Pressure Transmitter for High Pressure

Thinfilmm Sensor

accuracy according to IEC 60770:
0.2 % FSO

Nominal pressure

from 0 ... 600 bar up to 0 ... 2200 bar

Analogue output

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ welded pressure sensor
- ▶ excellent accuracy
- ▶ robust and long-term stable

Optional versions

- ▶ pressure port
M20x1.5 or 9/16 UNF
- ▶ different kinds of
electrical connections

The precision pressure transmitter DMP 334i is a consistent further development of the approved industrial pressure transmitter DMP 334. Basic element is a thinfilm sensor which is welded with the pressure port.

The integrated digital electronics compensates actively sensor specific deviations like non-linearity and thermal error.

It is therefore possible to offer a high pressure transmitter with excellent metrological qualities.

Preferred areas of use are



Plant and machine engineering
Test benches



Commercial vehicles and
mobile hydraulics

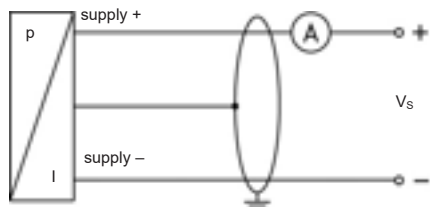


Input pressure range						
Nominal pressure gauge	[bar]	600	1000	1600	2000	2200
Overpressure	[bar]	2000	2000	2800	2800	2800

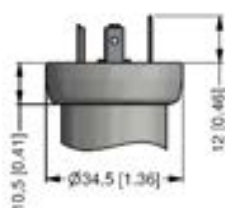
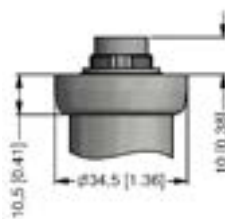
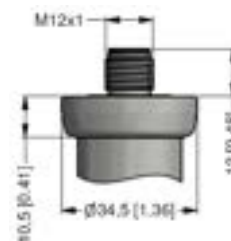
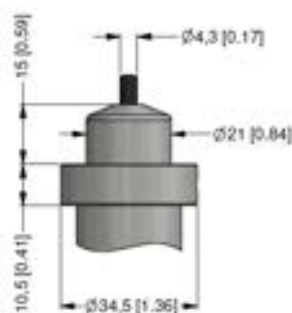
Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 12 \dots 36 V_{DC}$
Performance	
Accuracy ¹	$\leq \pm 0.2 \% \text{ FSO}$
Permissible load	$R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k Ω
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	approx. 10 msec
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)	
Thermal effects (offset and span)	
TC, average	$< 0.25 \% \text{ FSO} / 10 \text{ K}$
In compensated range	-20 ... 85 °C
Permissible temperatures	
Medium	-40 ... 140 °C
Electronics / environment	-25 ... 85 °C
Storage	-40 ... 100 °C
Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326
Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 11 msec. according to DIN EN 60068-2-27
Materials	
Pressure port	stainless steel 1.4542 (17-4 PH)
Housing	stainless steel 1.4404 (316L)
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	none (welded)
Diaphragm	stainless steel 1.4542 (17-4 PH)
Media wetted parts	pressure port, diaphragm
Miscellaneous	
Current consumption	max. 25 mA
Weight	approx. 300 g
Installation position	any
Operational life	$p_N = 600 \text{ bar}$: 100 million load cycles $p_N > 600 \text{ bar}$: 10 million load cycles
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A)

Wiring diagram

2-wire-system (current)

**Pin configuration**

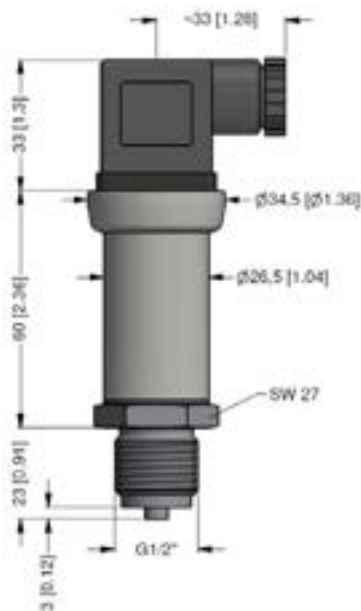
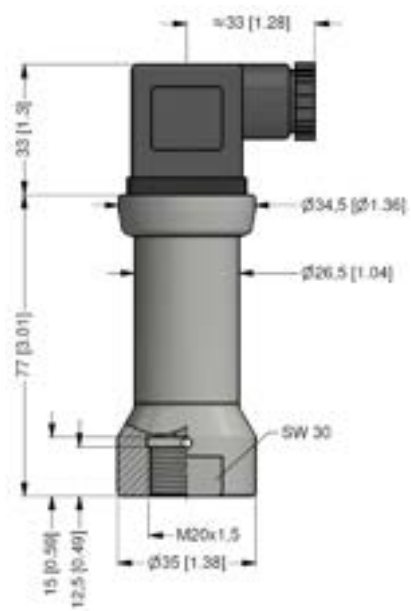
Electrical connections	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colour (IEC 60757)
Supply +	1	3	1	V _s +	WH (white)
Supply -	2	4	2	V _s -	BN (brown)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)Binder series 723
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet with
PVC cable (IP 67) ²

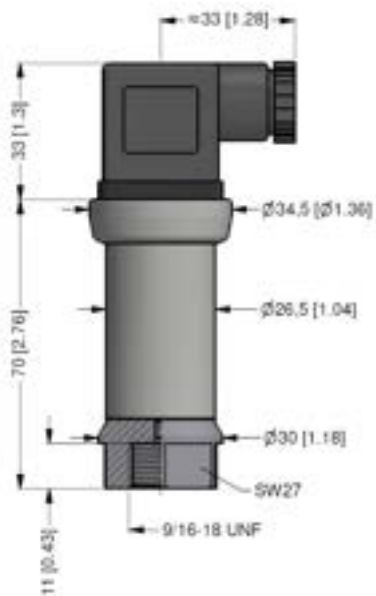
⇒ universal field housing in stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

² standard: 2 m PVC cable, without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

Mechanical connection (dimensions mm / in)

G1/2" EN 837³

M20x1.5 internal thread



9/16-18 UNF internal thread

³ According to EN 837, the pressure port and the complement at pressure over 1000 bar must be preferably made of stainless steel with a tensile strength of $R_P > 260 \text{ N/mm}^2$ in accordance with DIN 17440. The maximum allowed pressure is 1600 bar!

Ordering code DMP 334i

DMP 334i

DMP 334i		<div></div>	<div></div>	<div></div>	- <div></div>	<div></div>	<div></div>	<div></div>	- <div></div>	<div></div>	<div></div>	- <div></div>	<div></div>	<div></div>	- <div></div>	<div></div>	<div></div>	<div></div>
Pressure																		
	gauge	1	4	0														
Input		[bar]																
	600				6	0	0	3										
	1000				1	0	0	4										
	1600				1	6	0	4										
	2000				2	0	0	4										
	2200				2	2	0	4										
	customer				9	9	9	9										consult
Output																		
	4 ... 20 mA / 2-wire							1										
	customer							9										consult
Accuracy																		
	0.2 % FSO							B										
	customer							9										consult
Electrical connection																		
	male and female plug ISO 4400								1	0	0							
	male plug Binder series 723 (5-pin)								2	0	0							
	cable outlet with PVC cable (IP67) ¹								T	A	0							
	male plug M12x1 (4-pin) / metal								M	1	0							
	compact field housing																	
	stainless steel 1.4301 (304)								8	5	0							
	customer								9	9	9							consult
Mechanical connection																		
	G1/2" EN 837 ²									2	0	0						
	M20x1.5 internal thread								D	2	8							
	9/16 UNF internal thread								V	0	0							
	customer								9	9	9							consult
Seal																		
	without (welded version)											2						
	customer											9						consult
Special version																		
	standard													1	1	1		
	customer													9	9	9		consult

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), others on request

² According to EN 837, the pressure port and the complement, at pressure over 100 bar must be preferably made of stainless steel with a tensile strength of $R_p > 260 \text{ N/mm}^2$ in accordance with DIN 17440. The maximum allowed pressure is 1600 bar!



DMP 331Pi

Precision Pressure Transmitter

Pressure Ports and Process Connections with Flush Welded Stainless Steel Diaphragm

accuracy according to IEC 60770:
0.1 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 40 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

Product characteristics

- ▶ excellent temperature response
0.04 % FSO / 10K
- ▶ processing of the sensor signal using digital electronics
- ▶ process connections suitable for hygienic application
- ▶ vacuum resistant

Optional versions

- ▶ IS-version
- ▶ cooling element for media temperatures up to 300 °C

The precision pressure transmitter DMP 331Pi demonstrates the further development of well-tried industrial pressure transmitter DMP 331P.

The signal from the specially designed piezoresistive stainless steel sensor is processed by the newly developed digital electronic system, performing thus an active compensation of sensor-specific deviations such as hysteresis, thermal errors and non-linearity.

The temperature range of -40 ... 125 °C can be extended by the integration of a cooling element up to 300 °C.

Preferred areas of use are



Laboratory techniques



Food and beverage



Pharmaceutical industry



Pressure ranges								
Nominal pressure gauge / absolute ¹	[bar]	0.4	1	2	4	10	20	40
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure ≥	[bar]	3	7.5	15	25	50	120	210
Vacuum resistance	p _N ≥ 1 bar: unlimited vacuum resistance				p _N < 1 bar: on request			
¹ absolute pressure permissible 1 bar								

Vacuum ranges						
Nominal pressure	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10
Overpressure	[bar]	2	5	10	20	40
Burst pressure ≥	[bar]	3	7.5	15	25	50

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / V _S = 12 ... 36 V _{DC}
Option IS-version	2-wire: 4 ... 20 mA / V _S = 14 ... 28 V _{DC}
Option	3-wire: 0 ... 10 V / V _S = 14 ... 36 VDC

Performance	
Accuracy ²	≤ ± 0.1 % FSO
Permissible load	current 2-wire: R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω voltage 3-wire: R _{min} = 10 kΩ
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year at reference conditions
Response time	current 2-wire: approx. 5 msec voltage 3-wire: 25 msec

² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects ³ (offset and span)	
Tolerance band [% FSO]	≤ ± 0.35
TC, average [% FSO / 10 K]	≤ ± 0.035
In compensated range	0 ... 80 °C

³ an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions

Permissible temperatures		
Filling fluid	silicone oil	food compatible oil
Medium ⁴	-40 ... 125 °C	-10 ... 125 °C
Medium with cooling element ⁵	overpressure: -40 ... 300 °C vacuum: -40 ... 150 °C ⁶	overpressure: -10 ... 250 °C vacuum: -10 ... 150 °C ⁶
Electronics / environment	-25 ... 85 °C	
Storage	-40 ... 100 °C	

⁴ max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C

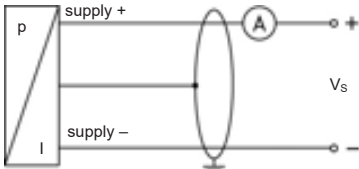
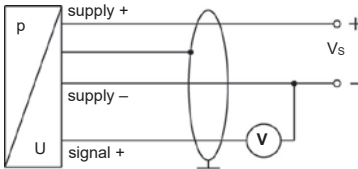
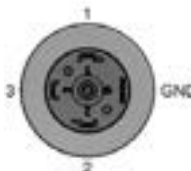




⁵ max. temperature depends on the used sealing material, type of seal and installation

⁶ also for p_{abs} ≤ 1 bar

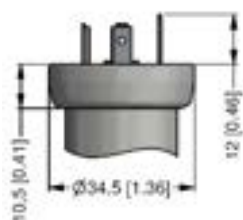
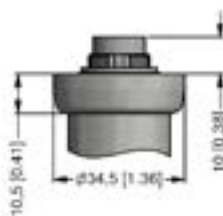
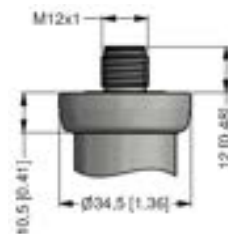
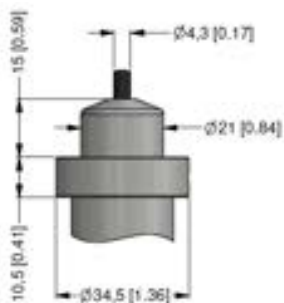
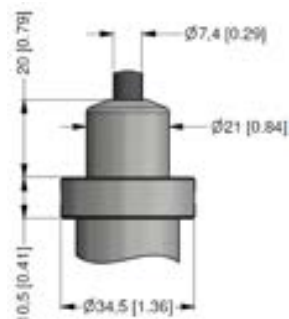
Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Filling fluids	
Standard	silicone oil
Options	food compatible oil according to 21CFR178.3570 (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) others on request

Mechanical stability		
Vibration according to DIN EN 60068-2-6	G 1/2": 20 g RMS (25 ... 2000 Hz)	others: 10 g RMS (25 ... 2000 Hz)
Shock according to DIN EN 60068-2-27	G 1/2": 500 g / 1 msec	others: 100 g / 1 msec

Materials					
Pressure port	stainless steel 1.4435 (316 L) others on request				
Housing	stainless steel 1.4404 (316 L)				
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)				
Seals (O-ring)	standard: FKM (recommended for medium temperatures ≤ 200 °C) option: FFKM (recommended for medium temperatures < 260 °C) others on request Clamp, dairy pipe, Varivent®: without				
Diaphragm	standard: stainless steel 1.4435 (316L) option: Hastelloy® C-276 (2.4819) and Tantalum on request				
Media wetted parts	pressure port, diaphragm				
Explosion protection (for 4 ... 20 mA / 2-wire)					
Approvals DX19-DMP 331Pi	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da				
Safety technical maximum values	U _i = 28 V, I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing				
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 65 °C				
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m				
Miscellaneous					
EHEDG certificate Type EL Class I	EHEDG conformity is only ensured in combination with an approved seal. This is e.g. for - Clamp (C61, C62, C63): T-ring-seal from Combifit International B.V. - Varivent® (P41): EPDM-O-ring which is FDA-listed - dairy pipe (M73, M75, M76): ASEPTO-STAR k-flex upgrade seal by Kieselmann GmbH				
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA				
Surface roughness	pressure port R _a < 0.8 μm (media wetted parts) diaphragm R _a < 0.15 μm weld seam R _a < 0.8 μm				
Weight	approx. 200 g				
Installation position	any ⁷				
Operational life	100 million load cycles				
CE-conformity	EMC Directive: 2014/30/EU				
ATEX Directive	2014/34/EU				
⁷ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges p _N ≤ 1 bar.					
Wiring diagrams					
<div><div>2-wire-system (current)</div><div></div></div> <div><div>3-wire-system (voltage)</div><div></div></div>					
Pin configuration					
Electrical connections	ISO 4400	Binder 723 (5-pin)	M12x1/ metal (4-pin)	compact field housing	cable colours (IEC 60757)
				 V _{S+} , V _{S-} , S+, GND	
Supply +	1	3	1	V _{S+}	WH (white)
Supply -	2	4	2	V _{S-}	BN (brown)
Signal + (only for 3-wire)	3	1	3	S-	GN (green)
shield	ground pin 	5	4	GND	GYNE (green-yellow)

Electrical connections (dimensions mm / in)

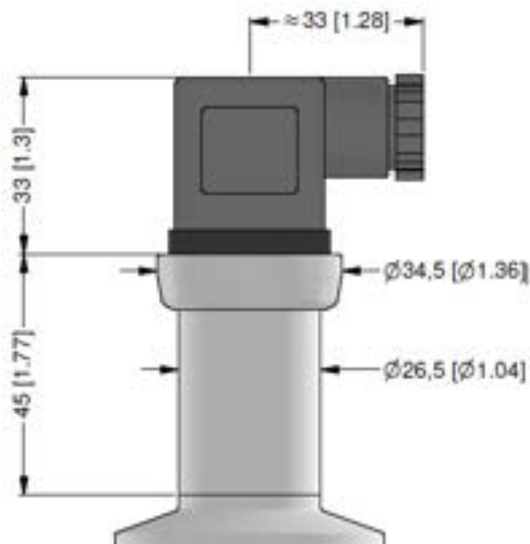
ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC cable
(IP 67)⁸cable outlet,
cable with ventilation tube
(IP 68)⁹

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁸ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

⁹ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)



Mechanical connection (dimensions mm / in)

G1/2" flush DIN 3852
p_N ≥ 1 bar

G1" flush DIN 3852

dairy pipe (DIN 11851)

dimensions in mm [in]			
size	DN 25	DN 40	DN 50
A	23 [0.91]	32 [1.26]	45 [1.77]
B	44 [1.73]	56 [1.20]	68.5 [2.70]
C	10 [0.39]	10 [0.39]	11 [0.43]
p _N [bar]	≤ 40	≤ 40	≤ 25

Varivent®
p_N ≤ 25 bar

Clamp (DIN 32676)

dimensions in mm [in]			
size	DN 25	DN 32	DN 50
A	23.0 [0.91]	23.0 [0.91]	45 [1.77]
B	50.5 [1.99]	50.5 [1.99]	64 [2.52]
p _N [bar]	0.25 ... 16	≤ 16	≤ 16

Cooling element up to 300 °C ⁷
(optionally)

⇒ metric threads and others on request

¹⁰ max. temperature depends on the used sealing material, type of seal and installation

BDSENSORS

www.bdsensors.de

Ordering code DMP 331Pi

[illegible]¹ absolute pressure possible from 1 bar

³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C): others on request

³ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁴ The cup nut has to be mounted by production of pressure transmitter with electrical connection field housing and mechanical connection dairy pipe

The cup nut has to be ordered as separate position.

⁵ possible only for $p_N \geq 1$ bar

Hastelloy® is a brand name of Haynes International Inc.; Varivent® is a brand name of GEA Tuchenhausen GmbH



DMP 321

Industrial Pressure Transmitter

Stainless Steel Sensor

accuracy according to IEC 60770:
standard: 0.25 % FSO
option: 0.1 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- ▶ perfect thermal behaviour
- ▶ excellent long-term stability
- ▶ compact design

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for
gases and dusts
- ▶ welded pressure sensor
- ▶ customer specific versions

The pressure transmitter DMP 321 is the consistent further development of our in many applications approved DMP 331. It shows an improved signal behaviour and sets new standards in the industrial class.

Its metallic diaphragm made of stainless steel (1.4435 / 316L) offers a good corrosion resistance in many industrial processes.

The modular device concept allows to combine different pressure ranges with a variety of electrical and mechanical connections. Thus, a diversity of variations is created, meeting almost all requirements in industrial applications.

Preferred areas of use are



Plant and machine engineering



Environmental engineering



Energy industry



Mobile hydraulics



Input pressure range												
Nominal pressure gauge	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6
Nominal pressure absolute	[bar]	-	-	-	-	0.40	0.60	1	1.6	2.5	4	6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10	10	20	40
Burst pressure \geq	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50

Nominal pressure gauge / absolute	[bar]	10	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	40	80	80	105	210	600	600	1000	1000	1000
Burst pressure \geq	[bar]	50	120	120	210	420	1000	1000	1250	1250	1800
Vacuum resistance	$p_N \geq 1$ bar: unlimited vacuum resistance $p_N < 1$ bar: on request										

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 10 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 12 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy ¹	standard: $\leq \pm 0.25 \% \text{ FSO}$ option: $\leq \pm 0.1 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: $0.05 \% \text{ FSO} / 10 \text{ V}$ load: $0.05 \% \text{ FSO} / \text{k}\Omega$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)	
Tolerance band	$\leq \pm 0.75 \% \text{ FSO}$
in compensated range	$-20 \dots 85^\circ \text{C}$

Permissible temperatures	
Medium	$-40 \dots 125^\circ \text{C}$
Electronics / environment	$-40 \dots 85^\circ \text{C}$
Storage	$-40 \dots 100^\circ \text{C}$

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 11 msec according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM options: EPDM (for $p_N \leq 160 \text{ bar}$) welded version ² (for $p_N \leq 40 \text{ bar}$) others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

² welded version only with pressure ports according to EN 837 and NPT, $p_N \leq 40 \text{ bar}$

Explosion protection (only for 4 ... 20 mA / 2-wire)

Approvals DX19-DMP 321	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da		
Safety technical maximum values	U _i = 28 V _{DC} , I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing		
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C		
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m		
Miscellaneous			
Current consumption	signal output current: max. 25 mA		signal output voltage: max. 7 mA
Weight	approx. 140 g		
Installation position	any ³		
Operational life	100 million load cycles		
CE-conformity	EMC Directive: 2014/30/EU		Pressure Equipment Directive: 2014/68/EU (module A) ⁴
ATEX Directive	2014/34/EU		

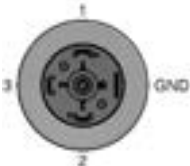
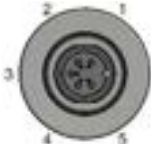

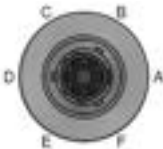


³ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges $p_N \leq 1 bar$.

⁴ This directive is only valid for devices with maximum permissible overpressure > 200 bar

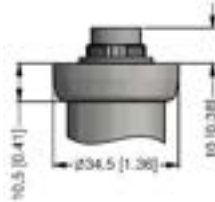
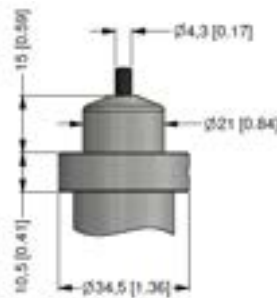
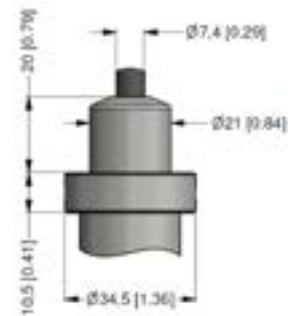
Wiring diagrams

2-wire-system (current)	3-wire-system (current / voltage)

Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	Bayonet MIL-C-26482 (10-6)	
					
				2-wire	3-wire
Supply +	1	3	1	A	A
Supply –	2	4	2	B	D
Signal + (for 3-wire)	3	1	3	-	B
Shield	ground pin 	5	4	pressure port	
Electrical connection	compact field housing  V _{S+} V _{S-} S+ GND		cable colours (IEC 60757)		
Supply +	V _{S+}		WH (white)		
Supply –	V _{S-}		BN (brown)		
Signal + (for 3-wire)	S+		GN (green)		
Shield	GND		GNYE (green-yellow)		

Electrical connections (dimensions mm / in)

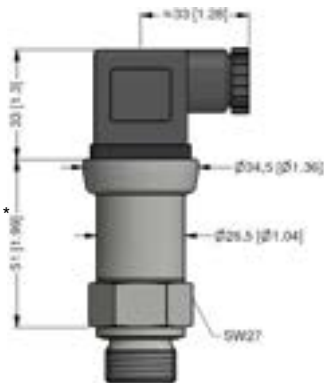
ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)Bayonet MIL-C-26482 (10-6)
(IP 67)cable outlet with PVC cable
(IP 67)⁵cable outlet, cable with
ventilation tube (IP 68)⁶compact field housing
(IP 67)

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁵ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

⁶ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)



* for nominal pressure $p_N > 60$ bar increases the length of devices by 9 mm;
with electrical connection Bayonet MIL-C-26482 (10-6) increases the length of devices by 5 mm additionally

Mechanical connections (dimensions mm / in)



G1/2" DIN 3852



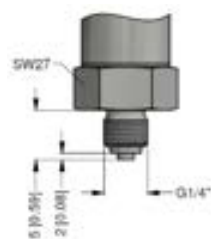
G1/2" EN 837



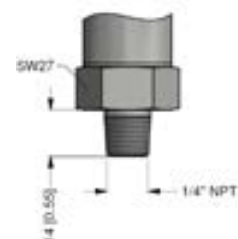
1/2" NPT



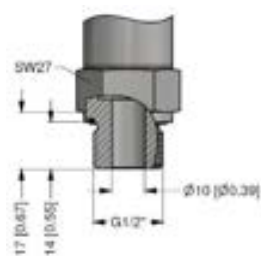
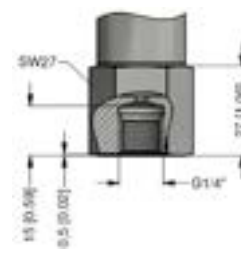
G1/4" DIN 3852



G1/4" EN 837



1/4" NPT

G1/2" open port DIN 3852
($p_N \leq 40$ bar)G1/2" flush DIN 3852
($p_N \leq 40$ bar)G1/4" DIN 3852
internal thread

⇒ metric threads and other versions on request

Ordering code DMP 321

DMP 321

□	□	□	-	□	□	□	-	□	-	□	-	□	□	□	-	□	□	□
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[illegible]¹ absolute pressure possible from 0.4 bar

² standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

³ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁴ not possible for nominal pressure $p_N > 40$ bar

⁵ welded version only with pressure ports according to EN 837 and NPT, possible for $p_N \leq 40$ bar



DMP 331

Industrial Pressure Transmitter for Low Pressure

Stainless Steel Sensor

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 / 0.1 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 60 b

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristic

- ▶ perfect thermal behaviour
- ▶ excellent long term stability
- ▶ pressure port
G 1/2" flush from 100 mbar

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe
for gases and dusts
- ▶ SIL 2-according to
IEC 61508 / IEC 61511
- ▶ welded pressure sensor
- ▶ customer specific versions

The pressure transmitter DMP 331 can be used in all industrial areas when the medium is compatible with stainless steel 1.4404 (316 L) or 1.4435 (316 L). Additional are different elastomer seals as well as a helium tested welded version available.

The modulare concept of the device allows to combine different stainless steel sensors and electronic modules with a variety of electrical and mechanical versions. Thus a diversity of variations is created, meeting almost all requirements in industrial applications.

Preferred areas of use are



Plant and machine engineering



Environmental engineering
(water - sewage - recycling)



Energy industry



Input pressure range									
Nominal pressure gauge	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6
Nominal pressure absolute	[bar]	-	-	-	-	0.40	0.60	1	1.6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10
Burst pressure \geq	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15

Nominal pressure gauge / abs.	[bar]	2.5	4	6	10	16	25	40	60
Overpressure	[bar]	10	20	40	40	80	80	105	105
Burst pressure \geq	[bar]	15	25	50	50	120	120	210	210
Vacuum resistance	$p_N \geq 1$ bar: unlimited vacuum resistance $p_N < 1$ bar: on request								

Output signal / Supply				
Standard	2-wire:	4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$	
Option IS-protection	2-wire:	4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$	
Options 3-wire	3-wire:	0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$		

Performance	
Accuracy ¹	standard: nominal pressure < 0.4 bar: $\leq \pm 0.50$ % FSO nominal pressure ≥ 0.4 bar: $\leq \pm 0.35$ % FSO option 1: nominal pressure ≥ 0.4 bar: $\leq \pm 0.25$ % FSO option 2: for all nominal pressure ranges: $\leq \pm 0.10$ % FSO
Permissible load	current 2-wire: $R_{max} = [(V_S - V_{S min}) / 0.02 A] \Omega$ current 3-wire: $R_{max} = 240 \Omega$ voltage 3-wire: $R_{min} = 10 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Long term stability	$\leq \pm 0.1$ % FSO / year at reference conditions
Response time	2-wire: ≤ 10 msec 3-wire: ≤ 3 msec

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)			
Nominal pressure p_N	[bar]	-1 ... 0	< 0.40 ≥ 0.40
Tolerance band	[% FSO]	$\leq \pm 0.75$	$\leq \pm 1$ $\leq \pm 0.75$
in compensated range	[°C]	-20 ... 85	0 ... 70 -20 ... 85

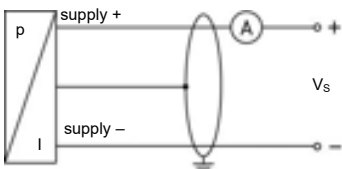
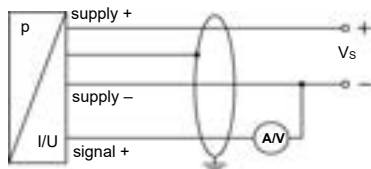
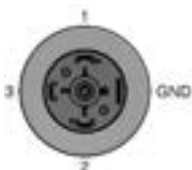




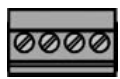
Permissible temperatures	
Medium	-40 ... 125 °C
Electronics / environment	-40 ... 85 °C
Storage	-40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

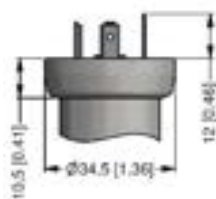
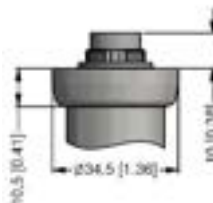
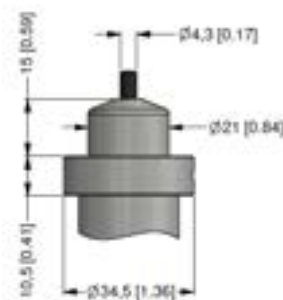
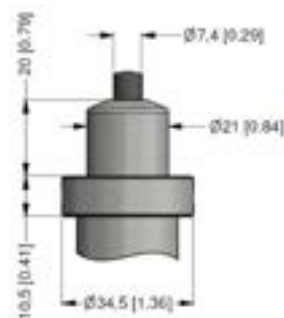
Mechanical stability		
Vibration	10 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6
Shock	500 g / 1 msec	according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM options: EPDM welded version ² (for $p_N \leq 40$ bar) others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

² welded version only with pressure ports according to EN 837 and NPT, $p_N \leq 40$ bar

Explosion protection (only for 4 ... 20 mA / 2-wire)					
Approvals DX19-DMP 331		IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da			
Safety technical maximum values		U _i = 28 V, I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing			
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C			
Connecting cables (by factory)		cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m			
Miscellaneous					
Option SIL2 version ³		according to IEC 61508 / IEC 61511			
Current consumption		signal output current: max. 25 mA signal output voltage: max. 7 mA			
Weight		approx. 200 g			
Installation position		any ⁴			
Operational life		100 million load cycles			
CE-conformity		EMC Directive: 2014/30/EU			
ATEX Directive		2014/34/EU			
³ only for 4 ... 20 mA / 2-wire, not in combination with accuracy 0.1 %					
⁴ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges p _N ≤ 1 bar.					
Wiring diagrams					
<div>2-wire-system (current)</div> 			<div>3-wire-system (current / voltage)</div> 		
Pin configuration					
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	Bayonet MIL-C-26482 (10-6)	
					
				2-wire	3-wire
Supply +	1	3	1	A	A
Supply –	2	4	2	B	D
Signal + (for 3-wire)	3	1	3	-	B
Shield	ground pin 	5	4	pressure port	
Electrical connection	compact field housing		cable colours (IEC 60757)		
	 V _{s+} V _{s-} S+ GND				
Supply +	V _{s+}		WH (white)		
Supply –	V _{s-}		BN (brown)		
Signal + (for 3-wire)	S+		GN (green)		
Shield	GND		GNYE (green-yellow)		

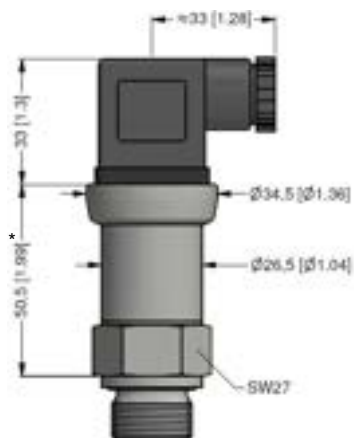
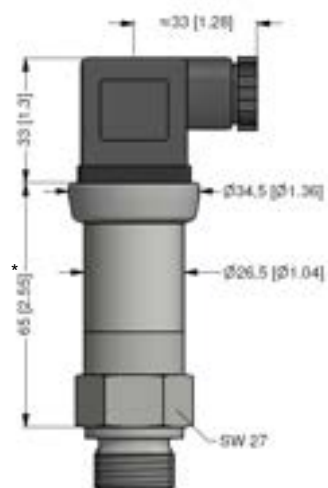
Electrical connections (dimensions mm / in)

ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)Bayonet MIL-C-26482 (10-6)
(IP 67)cable outlet with PVC cable
(IP 67)⁵cable outlet, cable with
ventilation tube (IP 68)⁶compact field housing
(IP 67)

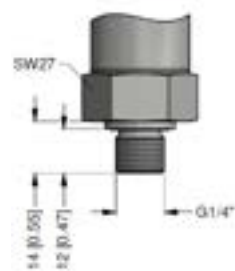
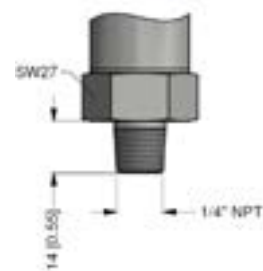
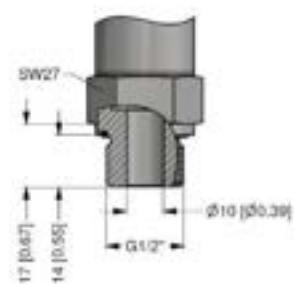
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁵ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

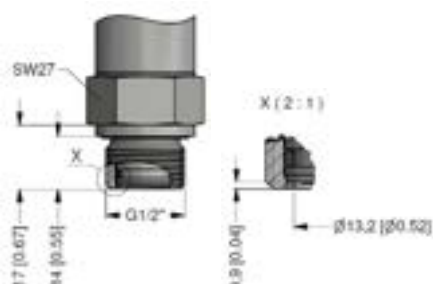
⁶ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)**standard****SIL- and SIL-IS version**

* with electrical connection Bayonet MIL-C-26482 (10-6) increases the length of devices by 5 mm

Mechanical connections (dimensions mm / in)**G1/2" DIN 3852****G1/2" EN 837****1/2" NPT****G1/4" DIN 3852****G1/4" EN 837****1/4" NPT**

G1/2" open port DIN 3852
($p_N \leq 40$ bar)



G1/2" flush DIN 3852
($p_N \leq 40$ bar)

⇨ **metric threads and other versions on request**



DMP 333

Industrial Pressure Transmitter for High Pressure

Stainless Steel Sensor

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 / 0.1 % FSO

Nominal pressure

from 0 ... 100 bar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- ▶ excellent long-term stability, also with high dynamic pressure loads
- ▶ insensitive to pressure peaks
- ▶ high overpressure capability

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2 version according to IEC 61508 / IEC 61511
- ▶ customer specific versions

The pressure transmitter type DMP 333 has been especially designed for use in hydraulic applications with high static and dynamic pressure. The transmitter is characterized by an excellent long term stability, also under fast changing pressure as well as positive and negative pressure peaks.

The modular concept of the device allows to combine different stainless steel sensors and electronic modules with a variety of electrical and mechanical versions. Thus a diversity of variations is created, meeting almost all requirements in hydraulic applications.

Preferred areas of use are

Plant and machine engineering

Machine tools

Hydraulic presses

Injection moulding machine

Handling equipment

Elevated platforms

Test benches



Mobile hydraulics



Input pressure range						
Nominal pressure gauge / abs.	[bar]	100	160	250	400	600
Overpressure	[bar]	210	600	1000	1000	1000
Burst pressure \geq	[bar]	1000	1000	1250	1250	1800

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$
Option IS-protection	2-wire:	4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$
Options 3-wire	3-wire:	0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$	

Performance		
Accuracy ¹	standard:	$\leq \pm 0.35 \% \text{ FSO}$
	option 1:	$\leq \pm 0.25 \% \text{ FSO}$
	option 2:	$\leq \pm 0.10 \% \text{ FSO}$
Permissible load	current 2-wire:	$R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$
	current 3-wire:	$R_{\max} = 240 \Omega$
	voltage 3-wire:	$R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply:	0.05 % FSO / 10 V
	load:	0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions	
Response time	2-wire:	$\leq 10 \text{ msec}$
	3-wire:	$\leq 3 \text{ msec}$

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)	
Tolerance band	$\leq \pm 0.75 \% \text{ FSO}$
in compensated range	0 ... 70 °C

Permissible temperatures	
Medium	-40 ... 125 °C
Electronics / environment	-40 ... 85 °C
Storage	-40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability		
Vibration	10 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6
Shock	100 g / 11 msec	according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4404 (316 L)
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM options: EPDM (for $p_N \leq 160 \text{ bar}$) others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMP 333	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da
Safety technical maximum values	$U_i = 28 V_{DC}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i \approx 0 \text{ nF}$, $L_i \approx 0 \mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

Miscellaneous

Option SIL2 version ²	according to IEC 61508 / IEC 61511
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 140 g
Installation position	any ³
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ⁴
ATEX Directive	2014/34/EU

² only for 4 ... 20 mA / 2-wire, not in combination with accuracy 0.1 %

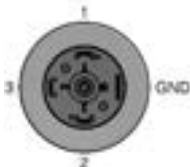




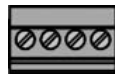
³ Pressure transmitters are calibrated in a vertical position with the pressure connection down.

⁴ This directive is only valid for devices with maximum permissible overpressure > 200 bar.

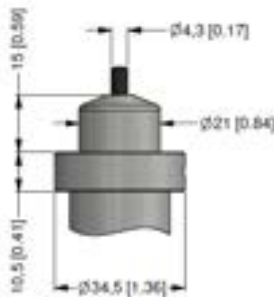
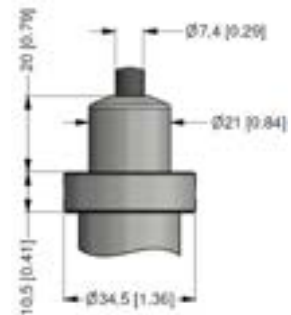
Wiring diagrams

<p>2-wire-system (current)</p>	<p>3-wire-system (current / voltage)</p>
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Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	Bayonet MIL-C-26482 (10-6)	
					
				2-wire	3-wire
Supply +	1	3	1	A	A
Supply –	2	4	2	B	D
Signal + (for 3-wire)	3	1	3	-	B
Shield	ground pin 	5	4	pressure port	
Electrical connection	compact field housing		cable colours (IEC 60757)		
	 V _S + V _S - S+ GND				
Supply +	V _S +		WH (white)		
Supply –	V _S -		BN (brown)		
Signal + (for 3-wire)	S+		GN (green)		
Shield	GND		GNYE (green-yellow)		

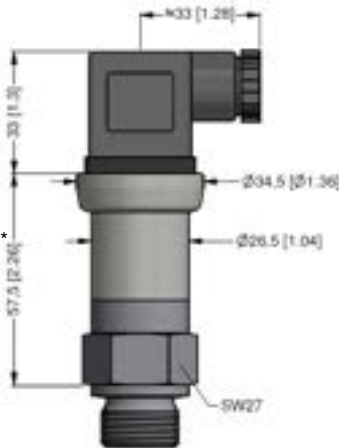
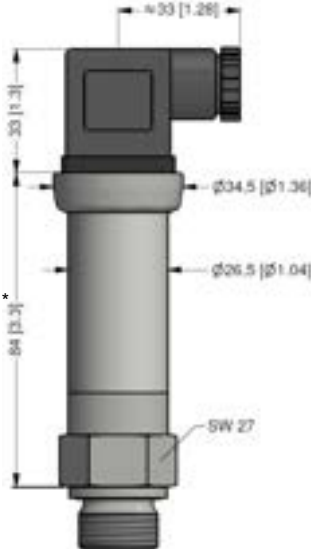

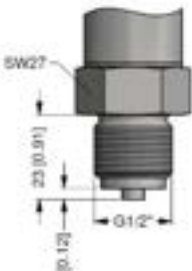



Electrical connections (dimensions mm / in)

ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)Bayonet MIL-C-26482 (10-6)
(IP 67)cable outlet with PVC cable
(IP 67) ⁵cable outlet, cable with
ventilation tube (IP 68) ⁶compact field housing
(IP 67)

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁵ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

⁶ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)		
<p>standard</p> 	<p>SIL- and SIL-IS-version</p> 	
<p>* with electrical connection Bayonet MIL-C-26482 (10-6) increases the length of devices by 5 mm</p>		
Mechanical connections (dimensions mm / in)		
 <p>G1/2" DIN 3852</p>	 <p>G1/2" EN 837</p>	 <p>1/2" NPT</p>
 <p>G1/4" DIN 3852</p>	 <p>G1/4" EN 837</p>	
<p>⇒ metric threads and other versions on request</p>		

Ordering code DMP 333

DMP 333

		-					-		-		-				-				-			
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[illegible]

¹ not in combination with SIL

² standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

³ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁴ possible for nominal pressure ranges $p_N \leq 160$ bar



DMP 334

Industrial Pressure Transmitter for High Pressure

Thinfilmm Sensor

accuracy according to IEC 60770:
0.35 % FSO

Nominal pressure

from 0 ... 600 bar up to 0 ... 2200 bar

Analogue output

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

Special characteristics

- ▶ extremely robust and excellent long-term stability
- ▶ welded pressure sensor

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for gases and dusts
- ▶ pressure port:
M20 x 1.5 or 9/16 UNF
- ▶ adjustability of span and offset
- ▶ different kinds of electrical connections

The industrial pressure transmitter DMP 334 has been especially designed for use in hydraulic systems up to 2200 bar. The base element of DMP 334 is a thinfilm sensor, which is welded with the pressure port and meets high demands of operational safety and reliability.

These characteristics and the excellent measurement data of DMP 334 as well as distinguished offset stability offer a pressure transmitter with easy handling, reliability, and robustness for hydraulic user. The DMP 334 is deliverable with standard HP connections.

Preferred areas of use are



Plant and machine engineering



Commercial vehicles and mobile hydraulics



Input pressure range						
Nominal pressure gauge	[bar]	600	1000	1600	2000	2200
Overpressure	[bar]	2000	2000	2800	2800	2800
Burst pressure \geq	[bar]	3000	4000	6000	6000	6000

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 12 \dots 36 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 14 \dots 28 V_{DC}$
Option 3-wire	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy ¹	$\leq \pm 0.35 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_S \text{ min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.2 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	< 5 msec
Adjustability ²	adjustment of offset and span is possible within $\pm 5 \%$ of the nominal pressure range; please select "041" as a special version in the order code

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

² adjustable version is not possible in combination with IS-version, compact field housing and cable outlet

Thermal effects (offset and span)	
Thermal error	$\leq \pm 0.25 \% \text{ FSO} / 10 \text{ K}$
In compensated range	-20 ... 85 °C

Permissible temperatures	
Medium	-40 ... 140 °C
Electronics / environment	-40 ... 85 °C
Storage	-40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

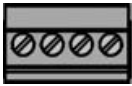

Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 11 msec. according to DIN EN 60068-2-27

Materials	
Pressure port	stainless steel 1.4542 (17-4 PH)
Housing	stainless steel 1.4404 (316L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	none (welded version)
Diaphragm	stainless steel 1.4542 (17-4 PH)
Media wetted parts	pressure port, diaphragm

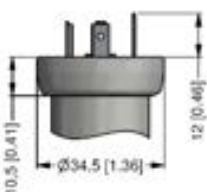
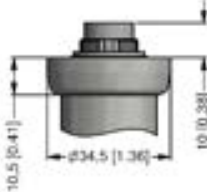
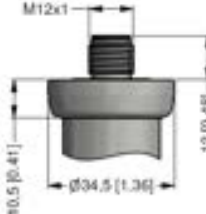


Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X
DX19-DMP 334	zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da
Safety technical maximum values	$U_i = 28 V_{DC}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i \approx 0 \text{ nF}$, $L_i \approx 0 \mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

Miscellaneous	
Current consumption	signal output current: max. 25 mA signal output voltage: max. 8.5 mA
Weight	approx. 240 g
Installation position	any
Operational life	$p_N = 600 \text{ bar}$: 100 million load cycles $p_N > 600 \text{ bar}$: 10 million load cycles
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A)
ATEX Directive	2014/34/EU

Wiring diagrams	
<p>2-wire-system (current)</p>	<p>3-wire-system (current / voltage)</p>


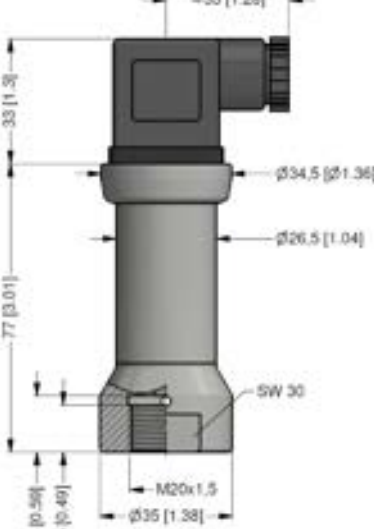
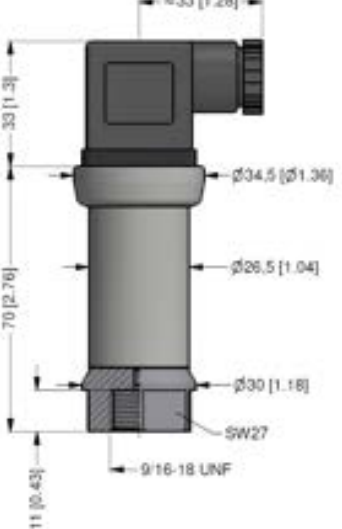
Pin configuration					
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757) V _{S+} V _{S-} S+ GND
Supply + Supply - Signal + (only for 3-wire)	1 2 3	3 4 1	1 2 3		
Shield	ground pin 	5	4	GND	WH (white) BN (brown) GN (green) GNYE (green-yellow)

Electrical connections (dimensions mm / in)

 <p>ISO 4400 (IP 65)</p>	 <p>Binder series 723, 5-pin (IP 67)</p>	 <p>M12x1, 4-pin (IP 67)</p>
 <p>compact field housing (IP 67)</p>	 <p>cable outlet with PVC cable (IP 67)³</p>	

³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

Mechanical connection (dimensions mm / in)

 <p>G1/2" EN 837⁴</p>	 <p>M20x1.5 internal thread</p>	 <p>9/16-18 UNF internal thread</p>
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⁴ According to EN 837, the pressure port and the complement at pressure over 1000 bar must be preferably made of stainless steel with a tensile strength of R_P > 260 N/mm² in accordance with DIN 17440. The maximum allowed pressure is 1600 bar!



DMP 335

Industrial Pressure Transmitter

Welded, Dry
Stainless Steel Sensor

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 16 bar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

Special characteristics

- ▶ suitable for oxygen applications
- ▶ insensitive to pressure peaks
- ▶ high overpressure capability






Optional versions

- ▶ IS-version
Ex ia = intrinsically safe
for gases and dusts
- ▶ customer specific versions

The industrial pressure transmitter DMP 335 is based on a welded stainless steel pressure sensor without fluid.

This characteristic has a special advantage with applications where silicone oil or elastomeric seals cannot be used.

Preferred areas of use are

-  Medical technology
-  Plant and machine engineering
-  Commercial vehicles and mobile hydraulics
-  Refrigeration
-  Oxygen application

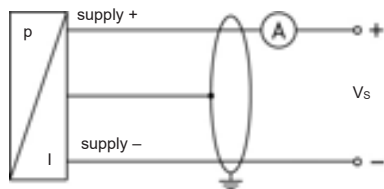


Input pressure range										
Nominal pressure gauge	[bar]	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	32	50	80	120	200	320	500	800	1200
Burst pressure ≥	[bar]	80	125	200	300	500	800	1400	2000	3000
Vacuum resistance	unlimited									
Output signal / Supply										
Standard	2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}									
Option IS-version	2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}									
Option 3-wire	3-wire: 0 ... 10 V / V _S = 14 ... 30 V _{DC}									
Performance										
Accuracy ¹	≤ ± 0.5 % FSO									
Permissible load	current 2-wire: R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω voltage 3-wire: R _{min} = 10 kΩ									
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ									
Long term stability	≤ ± 0.2 % FSO / year at reference conditions									
Response time	2-wire: ≤ 10 msec 3-wire: ≤ 3 msec									
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)										
Thermal effects (offset and span)										
Thermal error	± 0.3 % FSO / 10 K									
In compensated range	0 ... 70 °C									
Permissible temperatures										
Medium	-40 ... 125 °C									
Electronics / environment	-40 ... 85 °C									
Storage	-40 ... 100 °C									
Electrical protection										
Short-circuit protection	permanent									
Reverse polarity protection	no damage, but also no function									
Electromagnetic compatibility	emission and immunity according to EN 61326									
Mechanical stability										
Vibration	20 g RMS (25 ... 2000 Hz)					according to DIN EN 60068-2-6				
Shock	500 g / 1 msec					according to DIN EN 60068-2-27				
Materials										
Pressure port	stainless steel 1.4571 (316 Ti)									
Housing	stainless steel 1.4404 (316 L)									
Option compact field housing	stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)									
Seals	none (welded)									
Diaphragm	stainless steel 1.4542 (17-4PH)									
Media wetted parts	pressure port, diaphragm									
Explosion protection (only for 4 ... 20 mA / 2-wire)										
Approvals DX19-DMP 335	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da									
Safety technical maximum values	U _i = 28 V _{DC} , I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing									
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C									
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m									
Miscellaneous										
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA									
Weight	approx. 140 g									
Installation position	any									
Operational life	100 million load cycles									
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ²									
ATEX Directive	2014/34/EU									
² This directive is only valid for devices with maximum permissible overpressure > 200 bar.										

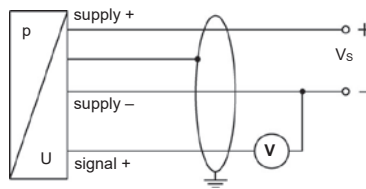
² This directive is only valid for devices with maximum permissible overpressure > 200 bar.

Wiring diagrams

2-wire-system (current)



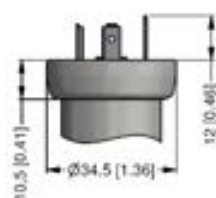
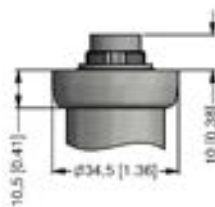
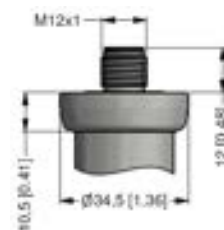
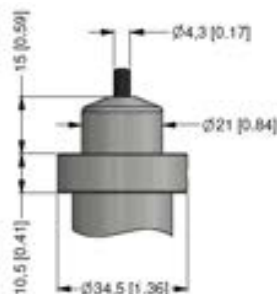
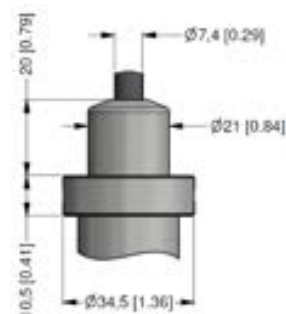
3-wire-system (voltage)



Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	Vs+	WH (white)
Supply -	2	4	2	Vs-	BN (brown)
Signal + (only for 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GYNE (green-yellow)

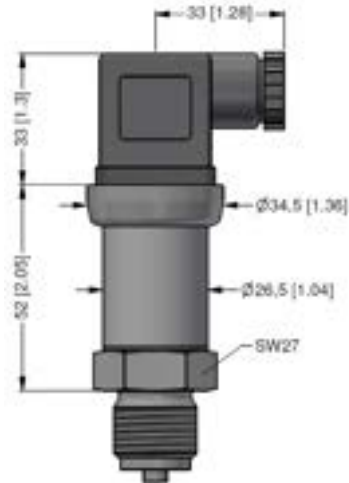
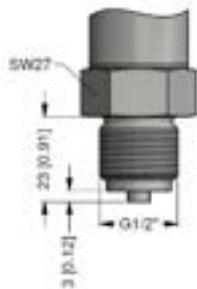
Electrical connections (dimensions mm / in)

ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC-cable (IP 67)³cable outlet, cable with
ventilation tube (IP 68)⁴

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

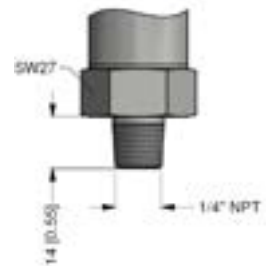
⁴ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)**Mechanical connections (dimensions mm / in)**

G1/2" EN 837



G1/4" EN 837



1/4" NPT

⇒ metric threads and other versions on request

Accessories**Plug-on Display PA 430****Functional range**

- ▶ free scalable display
- ▶ switch mode, hysteresis, parameterizable deceleration of the contacts
- ▶ display 330 ° rotatable
- ▶ connector 300 ° rotatable
- ▶ no external power supply necessary

Product characteristics

- ▶ plug-on display for pressure transmitter with output signal: 4 ... 20 mA / 2-wire or 0 ... 10 V / 3-wire
- ▶ 4-digit LED display

Optional versions

- ▶ IS-version
- ▶ 1 or 2 programmable contacts

Ordering code DMP 335

DMP 335

□	□	□	-	□	□	□	-	□	-	□	□	-	□	□	-	□	□
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[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C)

² code TR0 = PVC cable, cable with ventilation tube available in different types and lengths



DMP 336

Industrial Pressure Transmitter for Technical Gases and H₂ Applications

Welded, Dry
Stainless Steel Sensor

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 16 bar up to 0 ... 1000 bar

Output signal

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ media wetted parts of special stainless steel
- ▶ insensitive to pressure peaks
- ▶ high overpressure capability
- ▶ oil and grease free according to ISO 15001 (e.g. for oxygen applications)

Optional version

- ▶ IS-version zone 0
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2-according to IEC 61508 / IEC 61511

The industrial pressure transmitter DMP 336 was especially developed for hydrogen applications and can also be used with other technical gases (e.g. oxygen).

This is achieved by using an alloy based on 316L which prevents hydrogen embrittlement of the media-wetted parts. Level of hydrocarbon and particle contamination are significantly reduced by special treatment during production and cleaning.

An IS- version is optionally available for explosion-protected applications zone 0 / 20.

Preferred areas of use are



Technical gases



Hydrogen



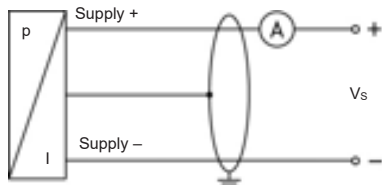
Fuel cell



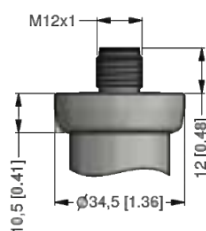
Medical technology



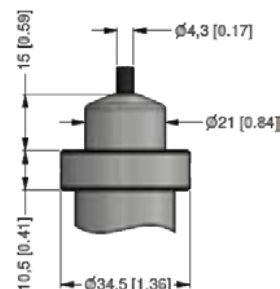
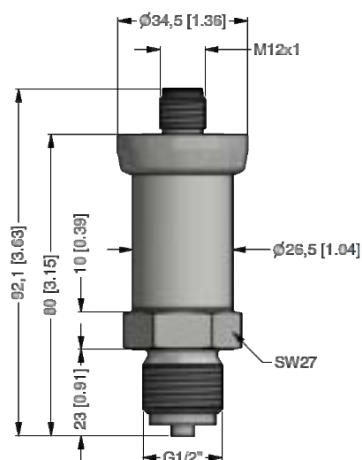
Input pressure range											
Nominal pressure gauge	[bar]	16	25	40	60	100	160	250	400	600	1000
Overpressure	[bar]	50	50	80	120	200	320	500	800	1200	1500
Burst pressure ≥	[bar]	125	125	200	300	500	800	1250	2000	2000	3000 ¹
Vacuum resistance		unlimited									
¹ UL confirmed max. burst pressure 2420 bar											
Output signal / Supply											
Standard		2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}									
Option IS-protection		2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}									
Performance											
Accuracy ²		≤ ± 0.5 % FSO									
Permissible load		R _{max} = [(V _S – V _{S,min}) / 0.02 A] Ω									
Influence effects		supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ									
Long term stability		≤ ± 0.2 % FSO / year at reference conditions									
Response time		≤ 10 msec									
² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)											
Thermal effects (offset and span)											
Thermal error		± 0.2 % FSO / 10 K									
in compensated range		-25 ... 85 °C									
Permissible temperatures											
Permissible temperatures		medium: -40 ... 125 °C electronics / environment: -40 ... 100 °C storage: -40 ... 85 °C									
Electrical protection											
Short-circuit protection		permanent									
Reverse polarity protection		no damage, but also no function									
Electromagnetic compatibility		emission and immunity according to EN 61326									
Mechanical stability											
Vibration		20 g RMS (25 ... 2000 Hz)				according to DIN EN 60068-2-6					
Shock		500 g / 1 msec				according to DIN EN 60068-2-27					
Materials											
Housing		stainless steel 316L (1.4404)									
Pressure port, sensor, diaphragm		stainless steel 316L (1.4435)									
Seals		none (welded)									
Media wetted parts		pressure port, sensor, diaphragm									
Explosion protection											
Approvals DX19-DMP 336		IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 135°C Da									
Safety technical maximum values		U _i = 28 V _{DC} , I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF									
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -20 ... 70 °C									
Connecting cables (by factory)		cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m									
Miscellaneous											
Option SIL2 version		according to IEC 61508 / IEC 61511									
Current consumption		max. 25 mA									
Weight		approx. 140 g									
Installation position		any									
Operational life		p _N ≤ 600 bar: 100 million load cycles					p _N > 600 bar: 10 million load cycles				
CE-conformity		EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ³									
ATEX Directive		2014/34/EU									
³ This directive is only valid for devices with maximum permissible overpressure > 200 bar.											
Purity regarding residual particles / greases											
Oil and grease free version		residual particles: no particles > 100 μm (based on 10 dm²) residual greases: residual grease content < 0.2 mg/dm²									

Wiring diagram**2-wire-system (current)****Pin configuration**

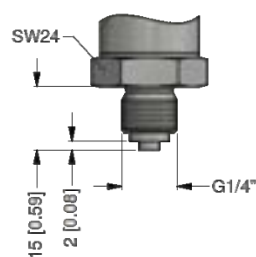
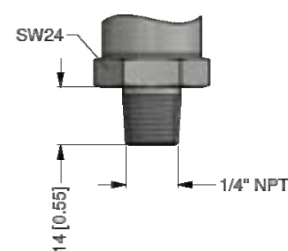
Electrical connections	M12x1 / metal (4-pin)		cable colours (IEC 60757)
supply +	1		WH (white)
supply -	2		BN (brown)
Shield	4		GNYE (green-yellow)

Electrical connections (dimensions mm / in)**standard**

M12x1 4-pin (IP 67)

optioncable outlet with PVC cable (IP 67) ⁴⁴ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)**Mechanical connections (dimensions mm / in)****standard**

G1/2" EN 837

optionsG1/4" EN 837
p_N ≤ 600 bar

1/4" NPT

⇒ metric threads and different types on demand

Ordering code DMP 336

DMP 336

1	2	3	4	5	6	7	8	9	10
---	---	---	---	---	---	---	---	---	----

Pressure																				
	gauge	2	1	5																
Input		[bar]																		
	16				1	6	0	2												
	25				2	5	0	2												
	40				4	0	0	2												
	60				6	0	0	2												
	100				1	0	0	3												
	160				1	6	0	3												
	250				2	5	0	3												
	400				4	0	0	3												
	600				6	0	0	3												
	1000				1	0	0	4												
	customer				9	9	9	9												consult
Output																				
	4 ... 20 mA / 2-wire							1												
	intrinsic safety 4 ... 20 mA / 2-wire							E												
	SIL2: 4 ... 20 mA / 2-wire							1S												
	SIL2: intrinsic safety 4 ... 20 mA / 2-wire							ES												
	customer							9												consult
Accuracy																				
	0.5 % FSO							5												
	customer							9												consult
Electrical connection																				
	male plug M12x1 (4-pin) / metal							M	1	0										
	cable outlet with PVC cable (IP67) ¹							T	A	0										
	customer							9	9	9										consult
Mechanical connection																				
	G1/2" EN 837									2	0	0								
p _N ≤ 600 bar	G1/4" EN 837									4	0	0								
	1/4" NPT									N	4	0								
	customer									9	9	9								consult
Seal																				
	without (welded version)										2									
	customer										9									consult
Special version																				
	oil-and grease free -oxygen											0	0	7						
	customer											9	9	9						consult

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request



DMP 343

Industrial Pressure Transmitter

Without Media Isolation

accuracy according to IEC 60770:
0.35 % FSO

Nominal pressure

from 0 ... 10 mbar up to 0 ... 1000 mbar

Product characteristics

- ▶ excellent linearity
- ▶ small thermal effect
- ▶ excellent long term stability

Optional versions

- ▶ IS-version:
Ex ia = intrinsically safe for
gases and dusts
- ▶ different electrical and
mechanical connections
- ▶ customer specific versions

The pressure transmitter DMP 343 has been especially designed for the measurement of very low gauge pressure and for vacuum applications. Permissible media are non-aggressive, dry gases and non-aggressive, low viscos oils.

The DMP 343 features excellent thermal behaviour and outstanding long term stability. A variety of standard output signals as well as mechanical and electrical connections make the DMP 343 covering a wide field of applications.

Preferred areas of use are



Plant and machine engineering



Heating and air conditioning



Input pressure range													
Nominal pressure gauge	[mbar]	-1000 ... 0	10	16	25	40	60	100	160	250	400	600	1000
Overpressure	[bar]	3	0.2	0.2	0.2	0.5	0.5	1	2	3	3	3	3
Permissible vacuum	[bar]	-1		-0.2		-0.5				-1			
Burst pressure	[bar]	5	0.3	0.3	0.3	0.75	0.75	1.5	3	5	5	5	5

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option IS-version	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy ¹	standard: $\leq \pm 0.35 \% \text{ FSO}$ nominal pressure $\leq 100 \text{ mbar}$: $\leq \pm 0.50 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 240 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: $0.05 \% \text{ FSO} / 10 \text{ V}$ load: $0.05 \% \text{ FSO} / \text{k}\Omega$
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$
Long term stability	$\leq \pm 0.3 \% \text{ FSO} / \text{year}$ at reference conditions, for $p_N < 100 \text{ mbar}$ $\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions, for $p_N \geq 100 \text{ mbar}$

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)				
Nominal pressure p_N	[mbar]	-1000 ... 0	≤ 100	≤ 400
Tolerance band	[% FSO]	$\leq \pm 0.75$	$\leq \pm 1.5$	$\leq \pm 1$
in compensated range	[°C]	-20 ... 85	0 ... 50	0 ... 70
				$\leq \pm 0.75$
				-20 ... 85

Permissible temperatures	
Medium	-40 ... 125 °C
Electronics / environment	-40 ... 85 °C
Storage	-40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

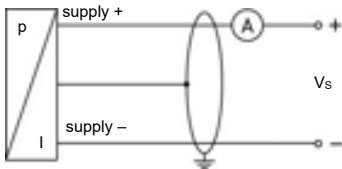
Materials	
Pressure port	stainless steel 1.4404 (316L)
Housing	stainless steel 1.4404 (316L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	FKM
Sensor	stainless steel 1.4404 (316L), silicon, epoxy or RTV, mineral glass
Media wetted parts	pressure port, seals, sensor

Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMP 343	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da
Safety technical maximum values	$U_i = 28 \text{ V}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i \approx 0 \text{ nF}$, $L_i \approx 0 \mu\text{H}$, the supply connections have an inner capacity of max. 27 nF opposite the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

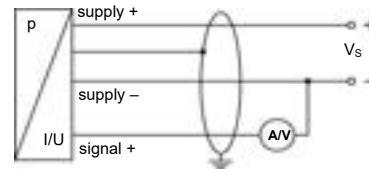
Miscellaneous	
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 140 g
Installation position	any
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

Wiring diagrams

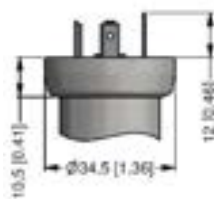
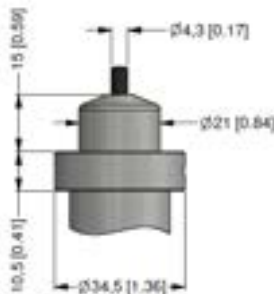
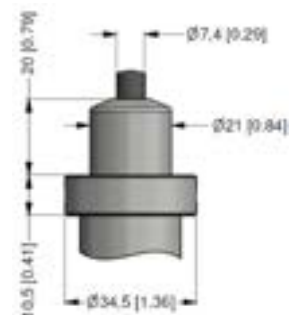
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	V _s +	WH (white)
Supply -	2	4	2	V _s -	BN (brown)
Signal + (only for 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC-cable (IP 67) ²cable outlet, cable with
ventilation tube (IP 68) ³

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

² standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

³ different cable types and lengths available, permissible temperature depends on kind of cable

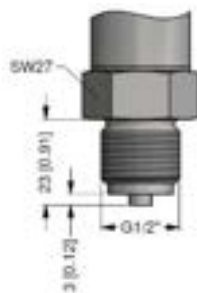
Dimensions (mm / in)



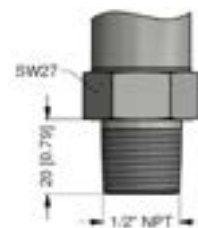
Mechanical connections (dimensions mm / in)



G1/2" DIN 3852



G1/2" EN 837



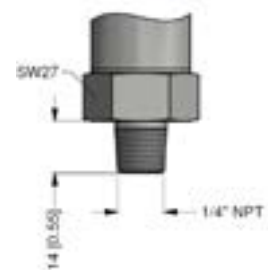
1/2" NPT



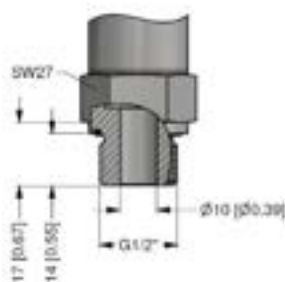
G1/4" DIN 3852



G1/4" EN 837



1/4" NPT



G1/2" DIN 3852
open port

⇒ metric threads and other versions on request

Ordering code DMP 343

DMP 343

□	□	□	-	□	□	□	-	□	-	□	-	□	□	□	-	□	□	□	-	□	□	□
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[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

² code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

³ metric threads and others on request



DMP 457

Pressure Transmitter for Shipbuilding and Offshore

Stainless Steel Sensor

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ LR-certificate (Lloyd's Register)
- ▶ DNV-approval (Det Norske Veritas)
- ▶ ABS-certificate (American Bureau of Shipping)
- ▶ CCS-certificate (China Classification Society)
- ▶ flush pressure port
G 1/2" from 100 mbar
- ▶ excellent thermal behaviour






Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for
gases and dusts
- ▶ welded pressure port

The pressure transmitter DMP 457 has been especially designed for rough conditions occurring especially in shipbuilding and offshore applications. All gaseous and liquid media, which are compatible with stainless steel 1.4404 (316L) respectively can be used.

Sensor element is a piezoresistive stainless steel sensor with high accuracy and excellent long-term stability. In order to meet the special requirements for shipbuilding and offshore applications extensive tests had to be passed to get the Lloyd's Register (LR), Det Norske Veritas (DNV) and China Classification Society (CCS) approvals.

Preferred areas of use are

-  Diesel engines, drives
-  Compressors, pumps
-  Boiler
-  Hydraulic and pneumatic control systems
-  Fuel and oil



Input pressure range ¹												
Nominal pressure gauge [bar]	-1 ... 0	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6	
Nominal pressure absolute [bar]	-	-	-	-	0.40	0.60	1	1.6	2.5	4	6	
Level gauge / abs. [mH ₂ O]	-	1	1.6	2.5	4	6	10	16	25	40	60	
Overpressure [bar]	5	0.5	1	1	2	5	5	10	10	20	40	
Burst pressure ≥ [bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50	

Nominal pressure gauge	[bar]	10	16	25	40	60	100	160	250	400	600
Nominal pressure abs.	[bar]	10	16	25	40	60	100	160	250	400	600
Level gauge / abs.	[mH ₂ O]	100	160	250	400	-	-	-	-	-	-
Overpressure	[bar]	40	80	80	105	210	600	600	1000	1000	1000
Burst pressure ≥	[bar]	50	120	120	210	420	1000	1000	1250	-	-
Vacuum resistance		p _N ≥ 1 bar: unlimited vacuum resistance					p _N < 1 bar: on request				
¹ from 60 bar: measurement starts with ambient pressure											

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}
Option IS-version	2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}

Performance	
Accuracy ²	standard: nominal pressure < 0.4 bar: ≤ ± 0.5 % FSO nominal pressure ≥ 0.4 bar: ≤ ± 0.35 % FSO option: nominal pressure ≥ 0.4 bar: ≤ ± 0.25 % FSO
Permissible load	R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year by reference conditions
Response time	< 10 msec

² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)			
Nominal pressure p _N [bar]	-1 ... 0	< 0.4	≥ 0.40
Tolerance band [% FSO]	≤ ± 0.75	≤ ± 1	≤ ± 0.75
in compensated range [°C]	-20 ... 85	0 ... 70	-20 ... 85

Permissible temperatures	
Medium	-40 ... 125°C
Electronics / environment	-40 ... 85°C
Storage	-40 ... 100°C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to - EN 61326 - DNV (Det Norske Veritas)

Mechanical stability	
Vibration	4 g (according to DNV: class B, curve 2 / basis: IEC 60068-2-6)

Materials	
Pressure port	stainless steel 1.4404 (316L)
Housing	standard: stainless steel 1.4404 (316L) option field housing: stainless steel 1.4404 (316L), with cable gland
Cable sheath	TPE -U (flame-resistant, halogen free, increased resistance against oil and gasoline, resistant against salt, sea water, heavy oil)
Seals (media wetted)	standard: FKM option: welded version ³ others on request
Diaphragm	stainless steel 1.4435 (316L)
Media wetted parts	pressure port, seals, diaphragm

³ welded version only with pressure ports according to EN 837 and NPT; possible for nominal pressure ranges p_N ≤ 40 bar

Category of the environment		
Lloyd's Register (LR)	EMV1, EMV2, EMV3, EMV4	number of certificate: 13/20055
Det Norske Veritas (DNV)	temperature: D humidity: B vibration: B electromagnetic compatibility: B enclosure: D	number of certificate: TAA00001GR

Explosion protection			
Approvals DX19-DMP 457	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da		
Safety technical maximum values	U _i = 28 V, I _i = 93 mA, P _i = 660 mW, L _i ≈ 0 μH with field housing: C _i = 105 nF with cable outlet: C _i = 84.7 nF with ISO 4400: C _i = 62.2 nF the supply connections have an inner capacity of max. 90 nF (140 nF with field housing) to the housing		
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C		
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m		
Miscellaneous			
Current consumption	max. 25 mA		
Weight	approx. 140 g (with ISO 4400)		
Installation position	any ⁴		
Operational life	100 million load cycles		
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ⁵		
ATEX Directive	2014/34/EU		
⁴ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges p _N ≤ 1 bar. ⁵ This directive is only valid for devices with maximum permissible overpressure > 200 bar			
Wiring diagram			
2-wire-system (current)			
Pin configuration			
Electrical connection	ISO 4400	field housing (clamp section: 2.5 mm ²)	cable colours (IEC 60757)
Supply +	1	VS+	WH (white)
Supply -	2	VS-	BN (brown)
Shield	ground pin	GND	GYNE (green-yellow)
Electrical connections ⁶ (dimensions mm / in)			
ISO 4400 - Code G10 (IP 65)		ISO 4400 - Code G00 (IP 65)	
		ISO 4400 - Code G01 (IP 65)	
⁶ Generally shielded cable has to be used! Cable versions are delivered with shielded cable. For ISO 4400 the use of shielded cable is compulsory.			

⁶ Generally shielded cable has to be used! Cable versions are delivered with shielded cable. For ISO 4400 the use of shielded cable is compulsory.

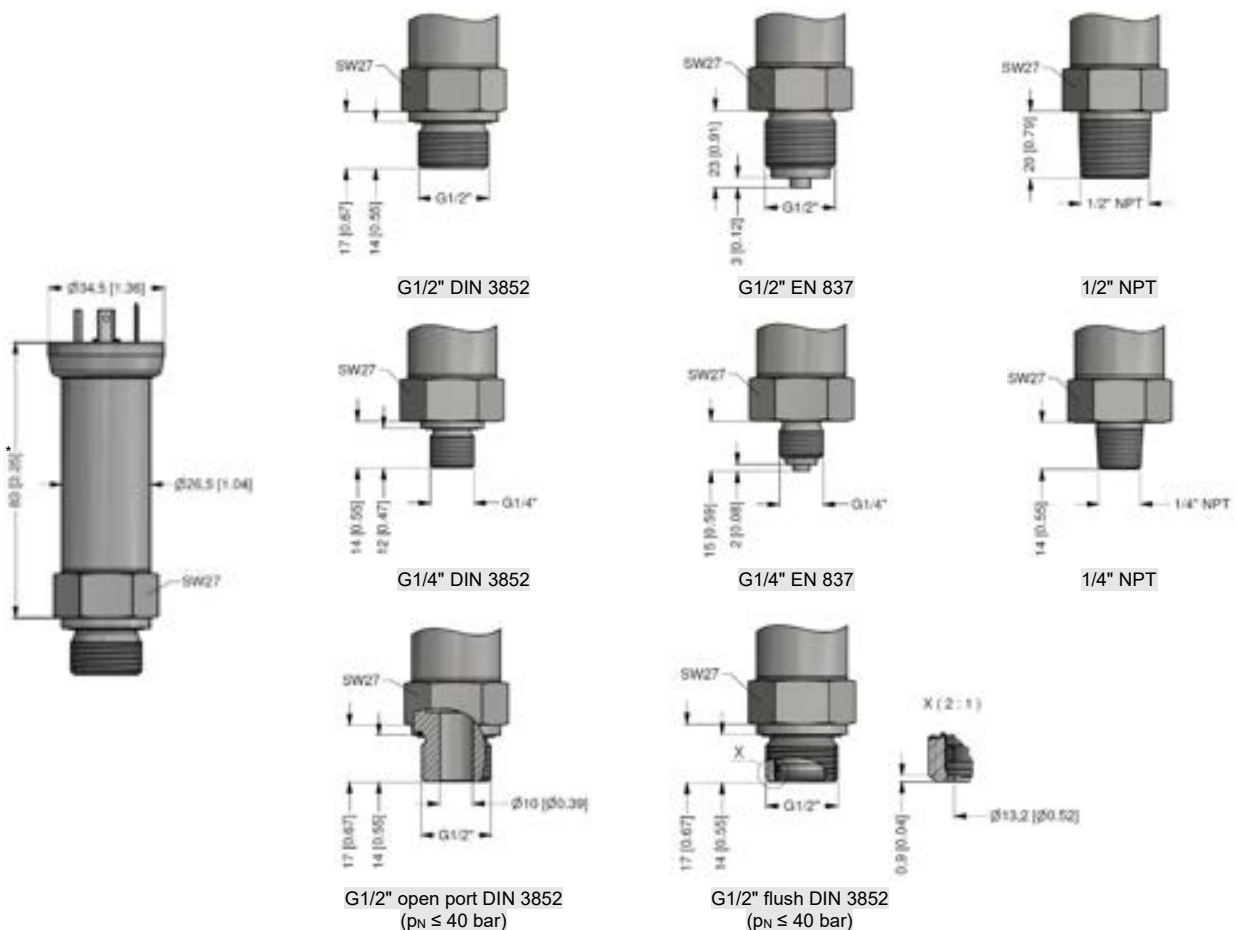
Electrical connections⁶ (dimensions mm / in)

⁶ Generally shielded cable has to be used! Cable versions are delivered with shielded cable. For ISO 4400 the use of shielded cable is compulsory.

⁷ tested at 4 bar or 40 mH₂O for 24 hours

⁸ shielded cable with integrated air tube for atmospheric reference (for nominal pressure ranges absolute, the air tube is closed); different lengths available

* total lengths increase by 9 mm for $p_N \geq 100$ bar with the optional accuracy $\leq \pm 0.25$ % FSO

Mechanical connections (dimensions mm / in)

* total lengths increase by 9 mm for $p_N \geq 100$ bar with the optional accuracy $\leq \pm 0.25$ % FSO

Ordering code DMP 457

DMP 457

[illegible]¹ from 60 bar: measurement starts with ambient pressure² absolute pressure possible from 0.4 bar³ cable socket is GL-approved⁴ shielded TPE-U-cable with ventilation tube available in different lengths⁵ only for $p_N \leq 40$ bar possible

⁶ welded version only with pressure ports according to EN 837 and NPT; possible with pressure ranges $p_N \leq 40$ bar



DMK 331

Industrial Pressure Transmitter

Ceramic Sensor

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- ▶ pressure port G 1/2" flush for pasty and polluted media
- ▶ pressure port G 1/2" open port PVDF for aggressive media
- ▶ oxygen application

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2
according to IEC 61508 / IEC 61511
- ▶ customer specific versions

The industrial pressure transmitter DMK 331 with ceramic sensor has been especially designed for pasty, polluted or aggressive media and for oxygen applications at low pressure range.

As with all industrial pressure transmitters made by BD|SENSORS, you may choose between various electrical and mechanical connections also on DMK 331.

Preferred areas of use are



Plant and machine engineering



Energy industry



Environmental engineering
(water - sewage - recycling)



Medical technology



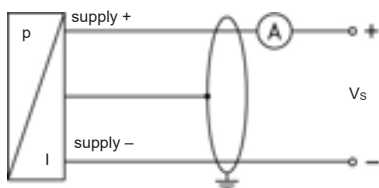
Input pressure range ¹																		
Nominal pressure gauge [bar]	-1...0	0.4	0.6	1	1,6	2,5	4	6	10	16	25	40	60	100	160	250	400	600
Nominal pressure absolute[bar]	-	-	0.6	1	1,6	2,5	4	6	10	16	25	40	60	100	160	250	400	600
Overpressure [bar]	4	1	2	2	4	4	10	10	20	40	40	100	100	200	400	400	600	800
Burst pressure ≥ [bar]	7	2	4	4	5	7,5	12	18	30	50	75	120	180	300	500	750	1000	1100
Vacuum resistance	p _N ≥ 1 bar: unlimited vacuum resistance									p _N < 1 bar: on request								
¹ PVDF pressure port possible for nominal pressure ranges up to 60 bar																		
Output signal / Supply																		
Standard	2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}									SIL-version: V _S = 14 ... 28 V _{DC}								
Option IS-protection	2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}									SIL-version: V _S = 14 ... 28 V _{DC}								
Options 3-wire	3-wire: 0 ... 20 mA / V _S = 14 ... 30 V _{DC} 0 ... 10 V / V _S = 14 ... 30 V _{DC}																	
Performance																		
Accuracy ²	≤ ± 0.5 % FSO																	
Permissible load	current 2-wire: R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω current 3-wire: R _{max} = 240 Ω voltage 3-wire: R _{min} = 10 kΩ																	
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ																	
Long term stability	≤ ± 0.3 % FSO / year at reference conditions																	
Response time	2-wire: ≤ 10 msec 3-wire: ≤ 3 msec																	
² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)																		
Thermal effects (offset and span)																		
Thermal error	≤ ± 0.2 % FSO / 10 K																	
in compensated range	0 ... 85 °C																	
Permissible temperatures																		
Medium ³	-40 ... 125 °C																	
Electronics / environment	-40 ... 85 °C																	
Storage	-40 ... 100 °C																	
³ for pressure port in PVDF the medium temperature is -30 ... 60 °C																		
Electrical protection																		
Short-circuit protection	permanent																	
Reverse polarity protection	no damage, but also no function																	
Electromagnetic compatibility	emission and immunity according to EN 61326																	
Mechanical stability																		
Vibration	10 g RMS (25 ... 2000 Hz)									according to DIN EN 60068-2-6								
Shock	500 g / 1 msec									according to DIN EN 60068-2-27								
Materials																		
Pressure port	standard: stainless steel 1.4404 (316 L) optional for G1/2" open port (for p _N ≤ 60 bar): PVDF others on request																	
Housing	stainless steel 1.4404 (316 L)																	
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)																	
Seals	standard: FKM option: EPDM (for p _N ≤ 160 bar) others on request																	
Diaphragm	ceramic Al ₂ O ₃ 96 %																	
Media wetted parts	pressure port, seals, diaphragm																	
Explosion protection (only for 4 ... 20 mA / 2-wire)																		
Approval DX19-DMK 331	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X stainless steel pressure port: zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da plastic pressure port: zone 1: II 2G Ex ia IIC T4 Gb zone 21: II 2D Ex ia IIIC T85°C Db																	
Safety technical maximum values	U _i = 28 V _{DC} , I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing																	
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C																	
Connecting cables (bv factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1μH/m																	

Miscellaneous

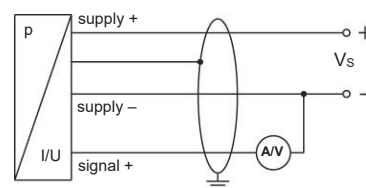
Option SIL2 version ⁴	according to IEC 61508 / IEC 61511	
Option oxygen application	for $p_N \leq 25$ bar: O-ring in FKM Vi 567 (with BAM-approval); permissible maximum values are 25 bar / 150° C	
Current consumption	signal output current: max. 25 mA	signal output voltage: max. 7 mA
Weight	approx. 140 g	
Installation position	any	
Operational life	100 million load cycles	
CE-conformity	EMC Directive: 2014/30/EU	Pressure Equipment Directive: 2014/68/EU (module A) ⁵
ATEX Directive	2014/34/EU	

⁴ only for 4 ... 20 mA / 2-wire⁵ this directive is only valid for devices with maximum permissible overpressure > 200 bar**Wiring diagrams**

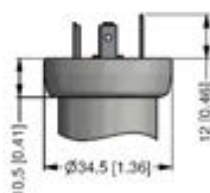
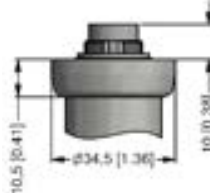
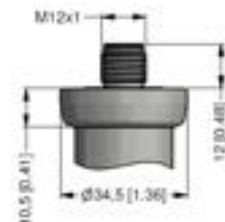
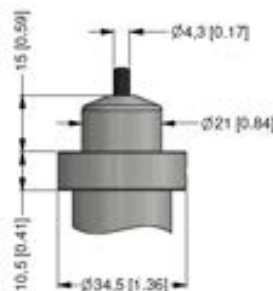
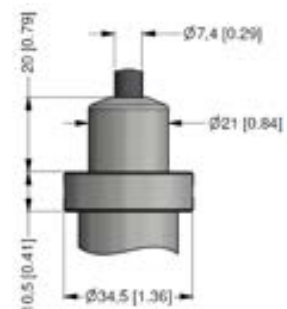
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colour (IEC 60757)
Supply +	1	3	1	Vs+	WH (white)
Supply -	2	4	2	Vs-	BN (brown)
Signal + (only for 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)Binder Series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC-cable (IP 67) ⁶cable outlet, cable with
ventilation tube (IP 68) ⁷

⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁶ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)⁷ different cable types and lengths available, permissible temperature depends on kind of cable

Ordering code DMK 331

DMK 331

[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

² code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

³ metric threads and others on request

⁴ possible for nominal pressure ranges $p_N \leq 60$ bar; absolute pressure ranges on request

⁵ possible for nominal pressure ranges $p_N \leq 160$ bar

⁶ PVDF only with G1/2" DIN 3852 open pressure port (up to 60 bar); permissible medium temperature: -30 ... 60 °C

⁷ oxygen application with FKM-seal up to 25 bar possible



DMK 351

Pressure Transmitter

Ceramic Sensor

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 % FSO

Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

Output signal

2-wire: 4 ... 20 mA
3-wire: 0 ... 10 V
others on request

Product characteristics

- ▶ high media resistance

Optional versions

- ▶ IS-version (temperature class T4)
Ex ia = intrinsically safe for
gases and dusts
- ▶ IS-version (temperature class T6)
- ▶ diaphragm 99.9 % Al₂O₃
- ▶ customer specific versions

The pressure transmitter DMK 351 has been specially designed for applications in plant and machine engineering as well as laboratory techniques and is suitable for measuring small system pressure and filling heights.

By using our own-developed capacitive sensor, optionally available as Al₂O₃ 99.9%, the DMK 351 offers a high overpressure resistance and a high temperature and media resistance. The pressure transmitter is available in an intrinsically safe version for a use in explosive environments.

Preferred areas of use are



Plant and machine engineering



Laboratory techniques

Preferred used for



Fuel and oil



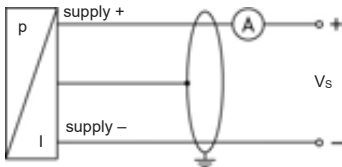
Water



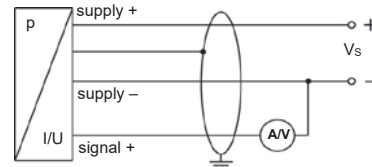
Pressure ranges																
Nominal pressure ¹	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20
Level	[mH ₂ O]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	200
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45
Permissible vacuum	[bar]	-0.2		-0.3		-0.5				-1						
¹ available in gauge and absolute; nominal pressure ranges absolute from 1 bar and not in combination with output 0 ... 10 V / 3-wire																
Output signal / Supply																
Standard	2-wire: 4 ... 20 mA / V _S = 9 ... 32 V _{DC}															
Option IS-version	2-wire: 4 ... 20 mA / V _S = 14 ... 28 V _{DC}															
Option 3-wire	3-wire: 0 ... 10 V / V _S = 12.5 ... 32 V _{DC}															
Performance																
Accuracy ²	standard: ≤ ± 0.35 % FSO option for p _N ≥ 0.6 bar: ≤ ± 0.25 % FSO															
Permissible load	current 2-wire: R _{max} = [(V _S – V _{Smin}) / 0.02 A] Ω voltage 3-wire: R _{min} = 10 kΩ															
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ															
Long term stability	≤ ± 0.1 % FSO / year at reference conditions															
Turn-on time	700 msec															
Mean measuring rate	5/sec															
Response time	mean response time: < 200 msec max. response time: 380 msec															
² accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)																
Thermal effects (offset and span)																
Tolerance band	≤ ± 1 % FSO															
in compensated range	-20 ... 80 °C															
Permissible temperatures																
Medium ³	-40 ... 125 °C															
Electronics / environment	-40 ... 85 °C															
Storage	-40 ... 100 °C															
³ for pressure port in PVDF the operation medium temperature is -30 ... 60 °C and in PP-HT 0 ... 60 °C																
Electrical protection																
Short-circuit protection	permanent															
Reverse polarity protection	no damage, but also no function															
Electromagnetic compatibility	emission and immunity according to EN 61326															
Mechanical stability																
Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6															
Shock	100 g / 1 msec according to DIN EN 60068-2-27															
Materials																
Pressure port	standard: stainless steel 1.4404 (316L) option ⁴ : PP-HT, PVDF															
Housing	standard: stainless steel 1.4404 (316L) option ⁴ : PP-HT, PVDF															
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)															
Seal	standard: FKM option: EPDM															
Diaphragm	standard: ceramics Al ₂ O ₃ 96 % option: ceramics Al ₂ O ₃ 99.9 %															
Media wetted parts	pressure port, seals, diaphragm															
⁴ only with mech. connection G1/2" DIN 3852 open port, bore 12 mm, p _N ≤ 10 bar and without explosion protection possible																
Explosion protection (only for 4 ... 20 mA / 2-wire with stainless steel version)																
Approval DX 14-DMK 351	IBExU 05 ATEX 1070 X zone 0: II 1G Ex ia IIC T4 Ga option: II 1G Ex ia IIC T6 Ga zone 20: II 1D Ex ia IIIC T110 °C Da															
Safety technical maximum values	U _i = 28 V _{DC} , I _i = 93 mA, P _i = 660 mW, C _i = 14 nF, L _i ≈ 0 μH, C _{gnd} = 27 nF															
Max. permissible temperature for environment	in zone 0: -20 ... 60 °C for p _{atm} 0.8 bar up to 1.1 bar in zone 1 and higher: -25 ... 70 °C for T6: -25 ... 60 °C															
Connecting cables (by factory)	cable capacity: signal line / shield also signal line / signal line: 220 pF/m cable inductance: signal line / shield also signal line / signal line: 1.5 μH/m															
Miscellaneous																
Installation position	any															
Current consumption	signal output current: max. 21 mA signal output voltage: max. 5 mA															
Weight	min. 200 g															
Operational life	100 million load cycles															
CE-conformity	EMC-directive: 2014/30/EU															
ATEX Directive	2014/34/EU															

Wiring diagram

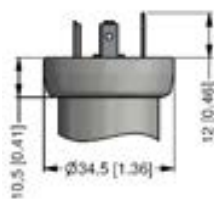
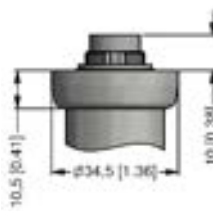
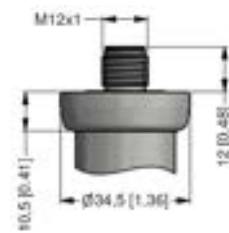
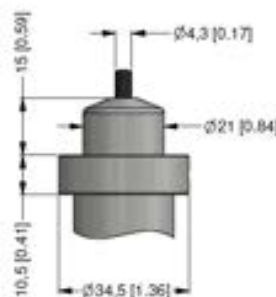
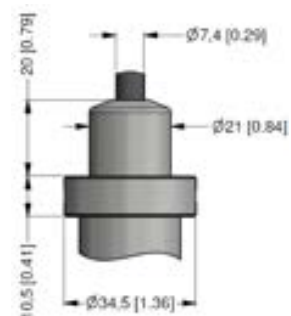
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

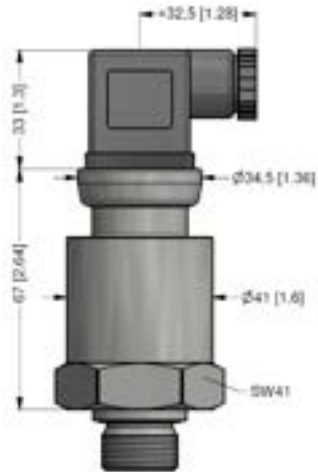
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	V _{S+}	WH (white)
Supply -	2	4	2	V _{S-}	BN (brown)
Signal + (only for 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC-cable (IP 67) ⁵cable outlet, cable with
ventilation tube (IP 68) ⁶

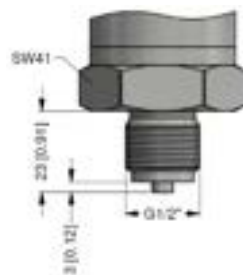
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁵ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

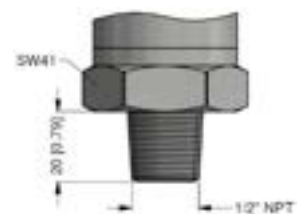
⁶ different cable types and lengths available, permissible temperature depends on kind of cable

Dimensions (mm / in)**Mechanical connection (dimensions mm / in)**

G1/2" DIN 3852

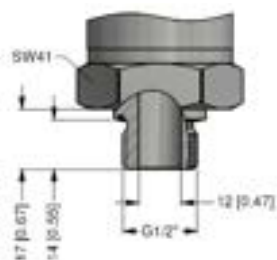


G1/2" EN 837

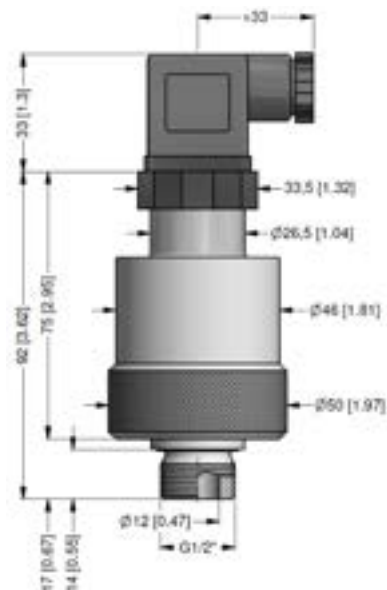


1/2" NPT

G1/2" DIN 3852 open port, bore 12 mm:



housing and pressure port in stainless steel

housing and pressure port in PP-HT / PVDF
for $p_N \leq 10$ bar, without explosion protection



DMK 387

Pressure Transmitter

Ceramic sensor

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

Output signal

2-wire: 4 ... 20 mA

3-wire and others on request

Product characteristics

- ▶ diaphragm
ceramics 99.9 % Al_2O_3
- ▶ high long-term stability

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for
gases and dust
- ▶ different kinds of inch threads
- ▶ pressure port in PVDF or PP-HT
for aggressive media

The pressure transmitter DMK 387 has been specially designed for applications in plant and machine engineering as well as laboratory techniques and is suitable for measuring small system pressure and filling heights.

By using our own-developed capacitive sensor, available in Al_2O_3 99.9%, the DMK 387 offers a high overpressure resistance and a high temperature and media resistance. The pressure transmitter is available in an intrinsically safe version for usage in explosive environments.

Preferred areas of use



Plant and machine engineering



Laboratory techniques



Water



Aggressive media



Input pressure range															
Nominal pressure gauge	[bar]	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40
Level	[mH ₂ O]	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400
Overpressure	[bar]	3	4	5	5	5	7	7	12	12	20	20	20	40	70
Burst pressure ≥	[bar]	4	6	8	8	8	9	9	18	18	25	30	30	45	80
Permissible vacuum	[bar]	-0.2	-0.3	-0.5				-1							
Output signal / Supply															
Standard		2-wire: 4 ... 20 mA / V _S = 14 ... 36 V _{DC}													
Option IS-version		2-wire: 4 ... 20 mA / V _S = 14 ... 28 V _{DC}													
On request		3-wire: 0 ... 10 V / V _S = 14 ... 36 V _{DC}													
Performance															
Accuracy ¹		standard: ≤ ± 0.35 % FSO option: ≤ ± 0.25 % FSO others on request													
Permissible load		current 2-wire: R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω voltage 3-wire: R _{min} = 10 kΩ													
Influence effects		supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ													
Long term stability		≤ ± 0.1 % FSO / year													
Turn-on time		450 msec													
Mean response time		≤ 70 msec													
Measuring rate		80 Hz													
¹ accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)															
Thermal effects (offset and span)															
Tolerance band		≤ ± 1 % FSO													
In compensated range		-20 ... 80 °C													
Permissible temperatures															
Medium ²		-40 ... 125 °C													
Electronics / environment		-40 ... 85 °C													
Storage		-40 ... 85 °C													
² for pressure port in PVDF the operation medium temperature is -30 ... 60 °C and in PP-HT 0 ... 60 °C															
Electrical protection															
Short-circuit protection		permanent													
Reverse polarity protection		no damage, but also no function													
Electromagnetic compatibility		emission and immunity according to EN 61326													
Mechanical stability															
Vibration		10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6													
Materials															
Pressure port / housing		standard: options for G3/4" flush:				pressure port stainless steel 1.4404 (316 L) PVDF (p _{max} = 20 bar) PP-HT (p _{max} = 10 bar)				housing stainless steel 1.4404 (316 L) PVDF PP-HT					
Option compact field housing		stainless steel 1.4301 (304) cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)													
Seals (O-rings)		FKM, EPDM, FFKM others on request													
Diaphragm		ceramics Al ₂ O ₃ 99.9 % others on request													
Media wetted parts		pressure port, seals, diaphragm													
Explosion protection (only for 4 ... 20 mA / 2-wire)															
Approval DX14B-DMK 387		IBExU 15 ATEX 1066 X / IECEx IBE 18.0019X pressure port: stainless steel zone 0: II 1G Ex ia IIC T4 Ga pressure port: PVDF or PP-HT zone 1: II 2G Ex ia IIC T4 Gb for all pressure ports zone 20: II 1D Ex ia IIIC T135 °C Da													
Safety technical maximum values		U _i = 28 V, I _i = 93 mA, P _i = 660 mW, C _i = 14 nF, L _i = 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing													
Permissible temperatures for environment		in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -25 ... 65 °C													
Connecting cables (by factory)		cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 μH/m													

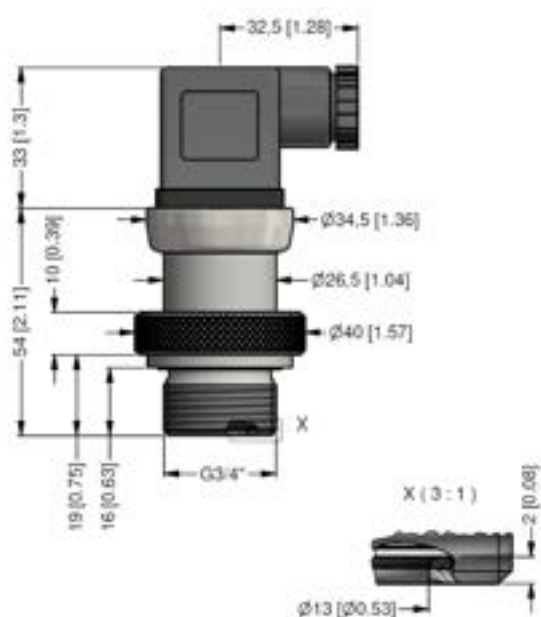
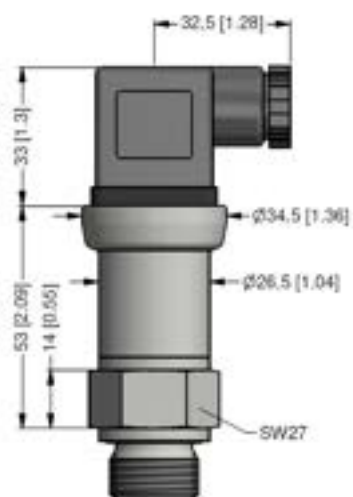
Miscellaneous	
Current consumption	max. 22 mA
Weight	approx. 180 g
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

Wiring diagrams	
<p>2-wire-system (current)</p>	<p>3-wire-system (voltage)</p>

Pin configuration					
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
supply +	1	3	1	V _s +	WH (white)
supply -	2	4	2	V _s -	BN (brown)
signal + (only 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)		
<p>ISO 4400 (IP 65)</p>	<p>Binder series 723, 5-pin (IP 67)</p>	<p>M12x1, 4-pin (IP 67)</p>
<p>compact field housing (IP 67)</p>	<p>cable outlet with PVC-cable (IP 67)³</p>	<p>cable outlet, cable with ventilation tube (IP 68)⁴</p>
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request		
³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)		
⁴ different cable types and lengths available, permissible temperature depends on kind of cable		

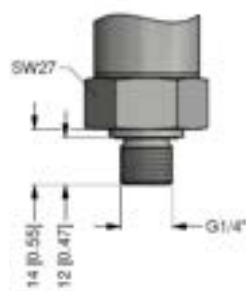
Dimensions (mm / in)

G 3/4" flush ⁵

G1/2" DIN 3852



G1/2" EN 837



G1/4" DIN 3852



G1/4" EN 837

⁵ not in combination with field housing

Ordering code DMK 387

DMK 387

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Pressure						
		gauge in bar		2	8	5
		gauge in mH ₂ O		2	8	6
Input	[mH ₂ O]	[bar]				
	1.0	0.1	1	0	0	0
	1.6	0.16	1	6	0	0
	2.5	0.25	2	5	0	0
	4.0	0.40	4	0	0	0
	6.0	0.60	6	0	0	0
	10	1.0	1	0	0	1
	16	1.6	1	6	0	1
	25	2.5	2	5	0	1
	40	4.0	4	0	0	1
	60	6.0	6	0	0	1
	100	10	1	0	0	2
	160	16	1	6	0	2
	250	25	2	5	0	2
	400	40	4	0	0	2
	customer		9	9	9	9
consult						
Output						
4 ... 20 mA / 2-wire					1	
0 ... 10 V / 3-wire					3	
intrinsic safety 4 ... 20 mA / 2-wire					E	
customer					9	
consult						
Accuracy						
standard					3	
option					2	
customer					9	
consult						
Electrical connection						
male and female plug ISO 4400				1	0	0
male plug Binder series 723 (5-pin)				2	0	0
cable outlet with PVC cable (IP67) ¹				T	A	0
cable outlet,				T	R	0
cable with ventilation tube (IP68) ²				M	1	0
male plug M12x1 (4-pin) / metal				8	5	0
compact field housing						
stainless steel 1.4301 (304)				9	9	9
customer						
consult						
³ Mechanical connection						
G1/2" DIN 3852				1	0	0
G1/2" EN 837				2	0	0
G1/4" DIN 3852				3	0	0
G1/4" EN 837				4	0	0
G3/4" with flush sensor ⁴				K	0	0
customer				9	9	9
consult						
Seal						
FKM				1		
EPDM				3		
FFKM				7		
customer				9		
consult						
Pressure port						
stainless steel 1.4404 (316L)				1		
PVDF (p_{\max} = 20 bar) ⁵				B		
PP-HT (p_{\max} = 10 bar) ⁵				R		
customer				9		
consult						
Diaphragm						
ceramics Al ₂ O ₃ 99.9 %				C		
customer				9		
consult						
Special version						
standard				0	0	0
customer				9	9	9
consult						

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

² code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

³ metric threads and others on request

⁴ not in combination with field housing.

⁵ only for mechanical connection G3/4"; for pressure port in PVDF the operation medium temperature is -30 ... 60 °C and in PP-HT 0 ... 60 °C



DMK 457

Pressure Transmitter for Shipbuilding and Offshore

Ceramic Sensor

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Special characteristics

- ▶ LR-certificate (Lloyd's Register)
- ▶ DNV-approval (Det Norske Veritas)
- ▶ ABS-certificate
(American Bureau of Shipping)
- ▶ CCS-certificate
(China Classification Society)
- ▶ pressure port in CuNiFe
(sea water resistant)
- ▶ oxygen application








Optional versions

- ▶ IS-version
Ex ia = intrinsically safe
for gases and dusts

The pressure transmitter DMK 457 with ceramic sensor has been designed for typical applications in shipbuilding and offshore constructions as alternative to our pressure transmitter DMP 457 with piezoresistive stainless steel sensor.

In combination with the copper-nickel-alloy the DMK 457 is suitable for seawater, e.g. level measurement in ballast tanks, etc.

Preferred areas of use are

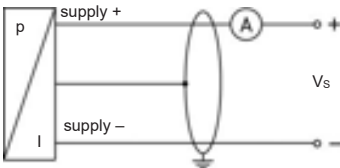
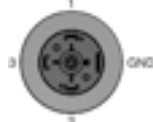
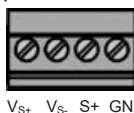

-  Drives
-  Compressors
-  Boiler
-  Pneumatic control systems
-  Oxygen applications
-  Fuel and oil
-  Water and sea water

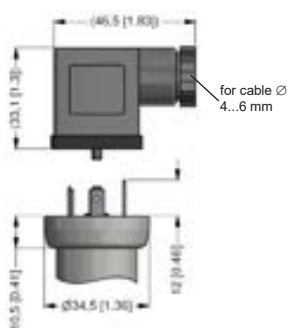
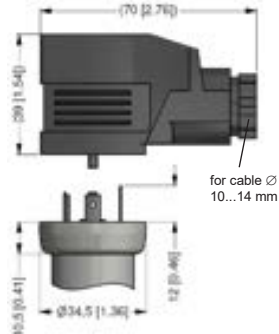
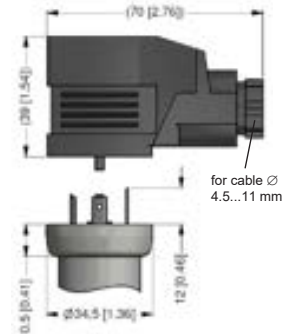
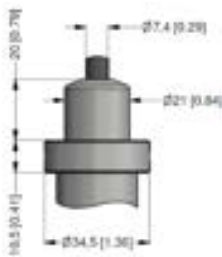
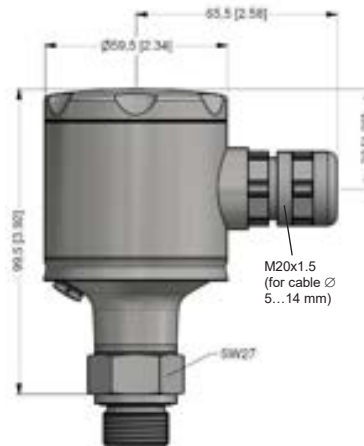
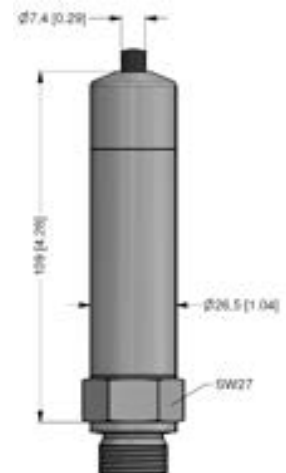


Input pressure range																			
Nominal pressure gauge [bar]	-1 ... 0	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	600	
Nominal pressure abs. [bar]	-	-	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	600	
Level gauge / abs. [mH ₂ O]	-	-	6	10	16	25	40	60	100	160	250	400	600	-	-	-	-	-	
Overpressure [bar]	4	1	2	2	4	4	10	10	20	40	40	100	100	200	400	400	600	800	
Burst pressure ≥ [bar]	7	2	4	4	5	5	12	12	25	50	50	120	120	250	500	500	650	880	
Vacuum resistance	p _N ≥ 1 bar: unlimited vacuum resistance p _N < 1 bar: on request																		

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}
Option IS-version	2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}
Performance	
Accuracy ¹	IEC 60770: ≤ ± 0.5 % FSO
Permissible load	R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.3% FSO / year at reference conditions
Response time	< 10 msec
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)	
Thermal effects (offset and span)	
Thermal error	≤ ± 0.2 % FSO / 10 K
in compensated range	0 ... 85 °C
Permissible temperatures	
Medium	-40 ... 125°C
Electronics / environment	-40 ... 85°C
Storage	-40 ... 100°C
Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to - EN 61326 - DNV (Det Norske Veritas)
Mechanical stability	
Vibration	4 g (according to DNV: class B, curve 2 / basis: IEC 60068-2-6)
Materials	
Pressure port	standard: stainless steel 1.4404 (316L) option ² : CuNi10Fe1Mn (sea water resistant) - for p _N ≤ 400 bar with mechanical connection G1/2" DIN 3852, G1/2" EN 837, G1/2" open port, G1/4" DIN 3852, G1/4" EN 837 - in combination with housing in CuNi10Fe1Mn (not with field housing) -
Housing	standard: stainless steel 1.4404 (316L) option ² : CuNi10Fe1Mn (sea water resistant) - in combination with pressure port in CuNi10Fe1Mn - option field housing: stainless steel 1.4404 (316L); with cable gland (CuNi10Fe1Mn not possible)
Cable sheath	TPE -U (flame-resistant, halogen free, increased resistance against oil and gasoline, resistant against salt, sea water, heavy oil)
Seals (media wetted)	standard: FKM option: FFKM (only for p _N ≤ 100 bar) others on request
Diaphragm	ceramic Al ₂ O ₃ 96 %
Media wetted parts	pressure port, seals, diaphragm
² IS-version on request	
Category of the environment	
Lloyd's Register (LR) ³	EMV1, EMV2, EMV3, EMV4 number of certificate: 13/20055
Det Norske Veritas (DNV)	temperature: D number of certificate: TAA00001GR humidity: B vibration: B electromagnetic compatibility: B enclosure: D

³ for p_N ≤ 160 bar

Explosion protection			
Approvals DX19-DMK 457	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da		
Safety technical maximum values	U _i = 28 V, I _i = 93 mA, P _i = 660 mW, L _i ≈ 0 µH with field housing: C _i = 105 nF with cable outlet: C _i = 84.7 nF with ISO 4400: C _i = 62.2 nF the supply connections have an inner capacity of max. 90 nF (140 nF with field housing) to the housing		
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C		
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1µH/m		
Miscellaneous			
Option oxygen application	for p _N ≤ 25 bar: O-ring in FKM Vi 567 (with BAM-approval) permissible maximum values are 25 bar/150° C		
Current consumption	max. 25 mA		
Weight	approx. 140 g (with ISO 4400)		
Installation position	any		
Operational life	100 million load cycles		
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ⁴		
ATEX-directive	2014/34/EU		
⁴ This directive is only valid for devices with maximum permissible overpressure > 200 bar			
Wiring diagram			
2-wire-system (current)			
			
Pin configuration			
Electrical connection	<div>ISO 4400</div> 	<div>field housing (clamp section: 2.5 mm²)</div>  <div>V_{S+} V_{S-} S+ GND</div>	<div>cable colours (IEC 60757)</div>
Supply + Supply –	1 2	VS+ VS-	WH (white) BN (brown)
Shield	ground pin 	GND	GNYE (green-yellow)

Electrical connections⁵ (dimensions mm / in)ISO 4400 - code **G10**
(IP 65)ISO 4400 - code **G00**
(IP 65)ISO 4400 - code **G01**
(IP 65)cable outlet^{6,7}
(IP 68)universal field housing
(IP 67)submersible version⁷
(IP 68)

⁵ Generally shielded cable has to be used! Cable versions are delivered with shielded cable. For ISO 4400 the use of shielded cable is compulsory.

⁶ tested at 4 bar or 40 mH₂O for 24 hours

⁷ shielded cable with integrated air tube for atmospheric reference (for nominal pressure ranges absolute, the air tube is closed); different lengths available

Mechanical connection (dimensions mm / in)

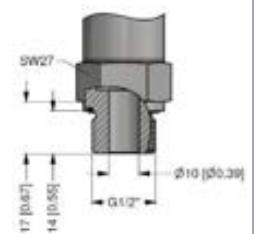
G1/2" DIN 3852



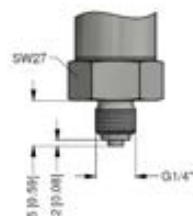
G1/2" EN 837



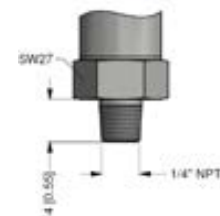
1/2" NPT

G1/2" open port
DIN 3852 (≤ 40 bar)

G1/4" DIN 3852



G1/4" EN 837



1/4" NPT

Ordering code DMK 457

DMK 457

DMK 457			<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div></div>	-	<div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div></div>	-	<div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div></div><div></div><div></div></div>	-	<div><div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¹ absolute pressure possible from 0.6 bar² cable socket is GL-approved

³ shielded TPE-U-cable with ventilation tube available in different lengths

⁴ only for $p_N \leq 40$ bar possible⁵ only for $p_N \leq 100$ bar possible

⁶ optionally for nominal pressure ranges up to 400 bar and mechanical connections G1/2" DIN 3852, G1/2" EN 837, G1/2" open pressure port,

G1/4" DIN 3852, G1/4" EN837 in combination with housing in CuNi10Fe1Mn (not with field housing)

⁷ oxygen application with FKM seal possible up to 25 bar



DMK 458

Pressure Transmitter for Marine and Offshore

Ceramic Sensor

accuracy according to IEC 60770:
standard: 0.25 % FSO
option: 0.1 % FSO

Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

Output signals

2-wire: 4 ... 20 mA
others on request

Product characteristics

- ▶ LR-certificate (Lloyd's Register)
- ▶ DNV-approval (Det Norske Veritas)
- ▶ ABS-certificate (American Bureau of Shipping)
- ▶ CCS-certificate (China Classification Society)
- ▶ high overpressure resistance
- ▶ excellent long term stability

Optional versions

- ▶ IS-version
Ex ia= intrinsically safe for gases
- ▶ diaphragm Al₂O₃ 99.9 %
- ▶ pressure port in CuNiFe (sea water resistant)

The pressure transmitter DMK 458 has been developed for marine and offshore applications. In addition to thread connections, different flush versions are available, which are especially suitable for pasty, viscous, and polluted media.

Due to the capacitive ceramic sensor developed by BD|SENSORS, which is optionally available in Al₂O₃ 99.9 %, the DMK 458 shows an outstanding accuracy as well as a high overload and temperature resistance.

Preferred areas of use are



Monitoring of pressure during loading and unloading processes



Monitoring of a ship's position and draught

Use in anti-heeling systems
Water and sea water



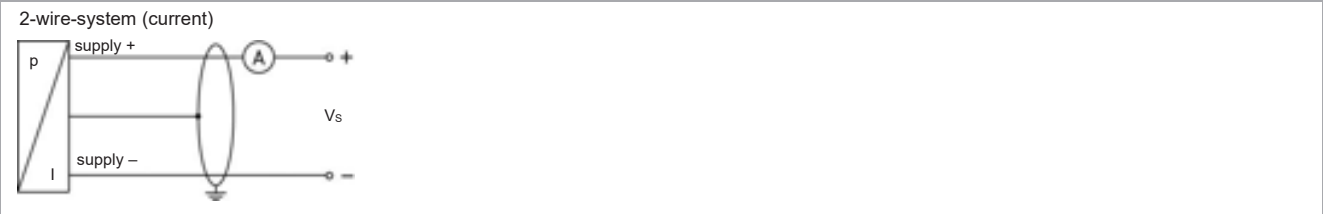
Level measurement in ballast and storage tanks



Pressure ranges																		
Nominal pressure ¹	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20		
Level	[mH ₂ O]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	200		
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45		
Permissible vacuum	[bar]	-0.2		-0.3		-0.5				-1								
¹ available in gauge and absolute; nominal pressure ranges absolute from 1 bar																		
Output signal / Supply																		
Standard	2-wire: 4 ... 20 mA / V _S = 9 ... 32 V _{DC}								V _{S rated} = 24 V _{DC}									
Option IS-version	2-wire: 4 ... 20 mA / V _S = 14 ... 28 V _{DC}								V _{S rated} = 24 V _{DC}									
Performance																		
Accuracy ²	standard: ≤ ± 0.25 % FSO								option for p _N ≥ 0.6 bar ³ : ≤ ± 0.1 % FSO									
Permissible load	R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω																	
Long term stability	≤ ± 0.1 % FSO / year at reference conditions																	
Influence effects	supply: 0.05 % FSO / 10 V								load: 0.05 % FSO / kΩ									
Turn-on time	700 msec																	
Mean response time	< 200 msec								mean measuring rate 5/sec									
Max. response time	380 msec																	
² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)																		
³ under the influence of disturbance burst according to EN 61000-4-4 (2004) +2 kV accuracy decreases on ≤ ± 0.25 % FSO																		
Thermal effects (offset and span)																		
Tolerance band	≤ ± 1 % FSO																	
in compensated range	-20 ... 80 °C																	
Permissible temperatures																		
Medium	-40 ... 125 °C																	
Electronics / environment	-25 ... 85 °C																	
Storage	-40 ... 100 °C																	
Electrical protection																		
Short-circuit protection	permanent																	
Reverse polarity protection	no damage, but also no function																	
Electromagnetic compatibility	emission and immunity according to - EN 61326 - DNV (Det Norske Veritas)																	
Mechanical stability																		
Vibration	4 g (according to DNV: Class B, curve 2 / basis: IEC 60068-2-6)																	
Materials																		
Pressure port	standard:	stainless steel 1.4404 (316 L)																
	option:	CuNi10Fe1Mn (sea water resistant) - only for G1/2" open pressure port and in combination with housing in CuNi10Fe1Mn (not possible with field housing) -																
Housing	standard:	stainless steel 1.4404 (316 L)																
	option:	CuNi10Fe1Mn (sea water resistant) - only in combination with pressure port in CuNi10Fe1Mn -																
Option field housing (not possible with CuNi10Fe1Mn)	stainless steel 1.4404 (316L)																	
	cable gland:	absolute, sealed gauge:				brass, nickel plated												
		gauge:				polyamide (with integrated pressure reference)												
Cable sheath for option cable outlet	TPE -U	(flame-resistant, halogen free, increased resistance against oil and gasoline, resistant against salt, sea water, heavy oil)																
Seals (media wetted)	FKM	others on request																
Diaphragm	standard:	ceramics Al ₂ O ₃ 96 %								option: ceramics Al ₂ O ₃ 99.9 %								
Media wetted parts	pressure port, seals, diaphragm																	
Category of the environment																		
Lloyd's Register (LR)	EMV1, EMV2, EMV3 ⁴ , EMV4								number of certificate: 13/20055									
Det Norske Veritas (DNV)	temperature:	D				vibration:	B				number of certificate: TAA00001GR							
	humidity:	B				enclosure:	D											
	electromagnetic compatibility:					B												
⁴ not valid for IS-version (DX14A-DMK 458)																		
Explosion protection																		
Approval DX14A-DMK 458	IBExU 07 ATEX 1180 X																	
	field housing:					zone 0: II 1G Ex ia IIC T4 Ga												
	ISO 4400, M12x1, cable outlet:					zone 0: II 1G Ex ia IIB T4 Ga												
Safety technical maximum values	U _i = 28 V; I _i = 93 mA; P _i = 660 mW; L _i = 0 µH																	
	field housing:	C _i = 52.3 nF; 90.2 nF opposite GND																
	ISO 4400, M12x1, cable outlet:	C _i = 105 nF; 140 nF opposite GND																
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar zone 1 and higher: -25 ... 70 °C																	
Permissible temperatures for medium	-40 ... 85 °C																	

Miscellaneous	
Ingress protection	IP 65, IP 67, IP 68
Installation position	any
Current consumption	max. 21 mA
Weight	min. 400 g (depending on housing and mechanical connection)
Operational life	100 million load cycles
CE conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

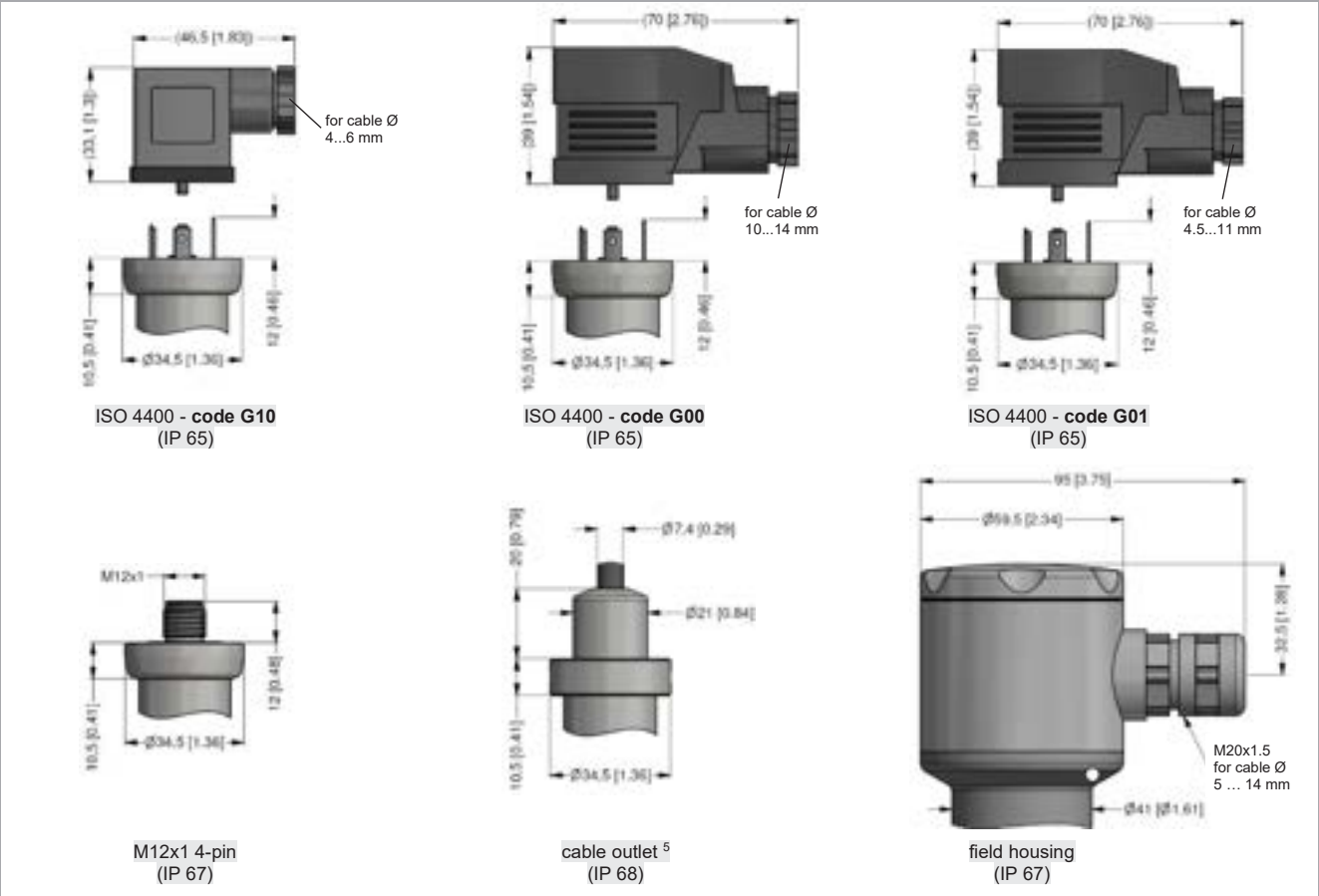
Wiring diagram



Pin configuration

Electrical connection	ISO 4400	field housing (clamp section: 2.5 mm ²)	M12x1 (4-pin), metal	cable colours (IEC 60757)
Supply +	1	V _s +	1	WH (white)
Supply -	2	V _s -	2	BN (brown)
Shield	ground pin	GND	4	GYNE (green-yellow)

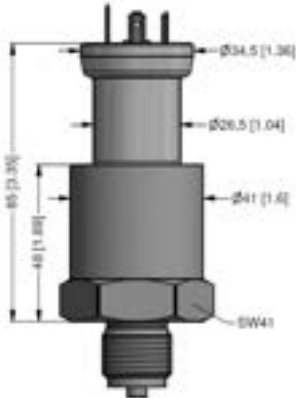
Electrical connections (dimensions mm / in)



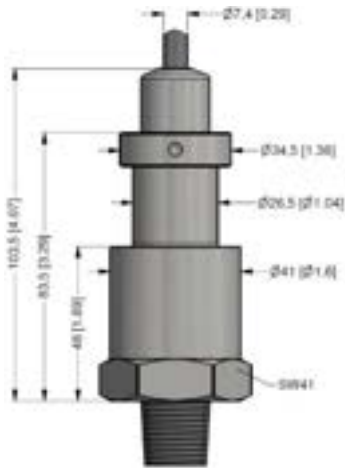
⁵ cable versions are delivered with shielded cable (different lengths available);
for gauge pressure cable with ventilation tube required; tested at 4 bar or 40 mH₂O for 24 hours

Dimensions (mm / in)

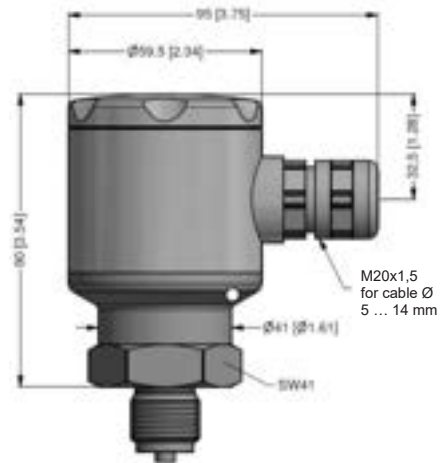
plug versions



cable outlet

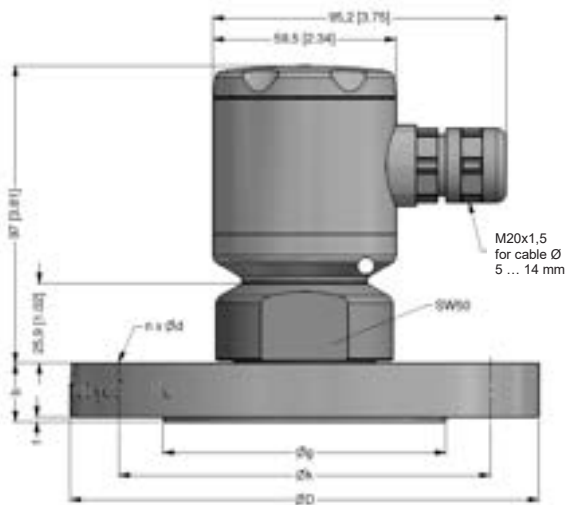


field housing

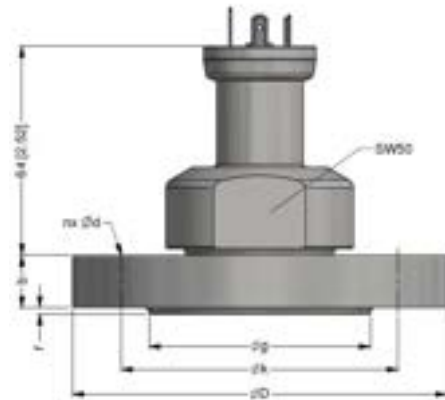


Mechanical connections (dimensions mm / in)

flanges



flange with field housing



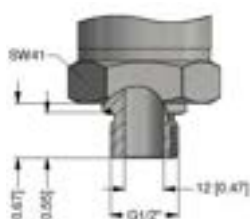
flange with plug version and cable outlet

size	DIN 2501				ANSI	
	DN25/PN40	DN40/PN40	DN50/PN40	DN80/PN16	2"/150 lbs	3"/150 lbs
b	18	18	20	20	19.1	23.9
d	14	18	18	18	19.1	19.1
D	115	150	165	200	152.4	190.5
f	2	3	3	3	2	2
g	68	88	102	138	91.9	127
k	85	110	125	160	120.7	152.4
n	4	4	4	8	4	4
p _N [bar]	≤ 40	≤ 40	≤ 40	≤ 16	≤ 10	≤ 10

inch threads



G1/2" 3852

G1/2" DIN 3852
open port

G1/2" EN 837



1/2" NPT

Ordering code DMK 458

[illegible]



DMP 331P

Industrial Pressure Transmitter

Process Connections with
Flush Welded Stainless Steel
Diaphragm

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

Output signals

2-wire: 4 ... 20 mA / 3-wire: 0 ... 10 V
others on request

Special characteristics

- ▶ hygienic version
- ▶ diaphragm with low surface roughness
- ▶ CIP / SIP cleaning up to 150 °C
- ▶ vacuum resistant

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe
for gases and dust
- ▶ SIL 2 version
according to IEC 61508 / IEC 61511
- ▶ diaphragm in
Hastelloy® or Tantalum
- ▶ cooling element for media
temperatures up to 300 °C

The pressure transmitter DMP 331P was designed for use in the food / beverage and pharmaceutical industry. The compact design with hygienic versions makes it possible to achieve an outstanding performance in terms of accuracy, temperature behaviour and long term stability.

The modular construction concept allows a combination of various process connections with different filling fluids and a cooling element. Several electrical connections complete the profile of DMP 331P.

Preferred areas of use are



Food and beverage



Pharmaceutical industry

Material and test certificates

- ▶ Inspection certificate 3.1
according to EN 10204
- ▶ Test report 2.2
according to EN 10204



Input pressure range ¹									
Nominal pressure gauge	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6
Nominal pressure absolute	[bar]	-	-	-	-	0.40	0.60	1	1.6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15

Nominal pressure gauge / absolute	[bar]	2.5	4	6	10	16	25	40
Overpressure	[bar]	10	20	40	40	80	80	105
Burst pressure ≥	[bar]	15	25	50	50	120	120	210
Vacuum resistance	$p_N > 1$ bar: unlimited vacuum resistance $p_N \leq 1$ bar: on request							

¹ consider the pressure resistance of fittings and clamps

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$ SIL-version: $V_S = 14 \dots 28 V_{DC}$
Option IS-version	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$ SIL-version: $V_S = 14 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy ²	standard: nominal pressure < 0.4 bar: $\leq \pm 0.5 \% \text{ FSO}$ nominal pressure ≥ 0.4 bar: $\leq \pm 0.35 \% \text{ FSO}$ option: nominal pressure ≥ 0.4 bar: $\leq \pm 0.25 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	2-wire: < 10 msec 3-wire: $\leq 3 \text{ msec}$

² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span) ³			
Nominal pressure p_N	[bar]	-1 ... 0	< 0.40 ≥ 0.40
Tolerance band	[% FSO]	$\leq \pm 0.75$	$\leq \pm 1.5$ $\leq \pm 0.75$
in compensated range	[°C]	-20 ... 85	0 ... 50 -20 ... 85

³ an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions

Permissible temperatures		
Filling fluid	silicone oil	food compatible oil
Medium ⁴	-40 ... 125 °C	-10 ... 125 °C
Medium with cooling element ⁵	overpressure: -40 ... 300 °C vacuum: -40 ... 150 °C ⁶	overpressure: -10 ... 250 °C vacuum: -10 ... 150 °C ⁶
Electronics / environment	-40 ... 85 °C	
Storage	-40 ... 100 °C	

⁴ max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C

⁵ max. temperature depends on the used sealing material, type of seal and installation

⁶ also for $p_{abs} \leq 1 \text{ bar}$

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

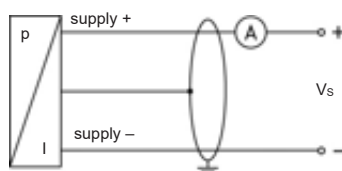
Mechanical stability	
Vibration according to DIN EN 60068-2-6	G 1/2": 20 g RMS (25 ... 2000 Hz) others: 10 g RMS (25 ... 2000 Hz)
Shock according to DIN EN 60068-2-27	G 1/2": 500 g / 1 msec others: 100 g / 1 msec

Filling fluids	
Standard	silicone oil
Option	food compatible oil according to 21CFR178.3570 (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) others on request

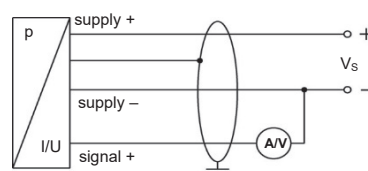
Materials	
Pressure port	stainless steel 1.4435 (316 L) others on request
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM (recommended for medium temperatures $\leq 200\text{ }^{\circ}\text{C}$) option: FFKM (recommended for medium temperatures $< 260\text{ }^{\circ}\text{C}$) Clamp, dairy pipe, Varivent®: without others on request
Diaphragm	standard: stainless steel 1.4435 (316 L) option: Hastelloy® C-276 (2.4819) Tantalum on request
Media wetted parts	pressure port, seal, diaphragm
Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMP 331P	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 $^{\circ}\text{C}$ Da
Safety technical maximum values	$U_i = 28\text{ V}$, $I_i = 93\text{ mA}$, $P_i = 660\text{ mW}$, $C_i \approx 0\text{ nF}$, $L_i \approx 0\text{ }\mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: $-20 \dots 60\text{ }^{\circ}\text{C}$ with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: $-40/-20 \dots 70\text{ }^{\circ}\text{C}$
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$
Miscellaneous	
EHEDG certificate Type EL Class I	EHEDG conformity is only ensured in combination with an approved seal. This is e.g. for - Clamp (C61, C62, C63): T-ring-seal from Combifit International B.V. - Varivent® (P41): EPDM-O-ring which is FDA-listed - dairy pipe (M73, M75, M76): ASEPTO-STAR k-flex upgrade seal by Kieselmann GmbH
Option SIL2 version ⁷	according to IEC 61508 / IEC 61511
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Surface roughness	pressure port $R_a < 0.8\text{ }\mu\text{m}$ (media wetted parts) diaphragm $R_a < 0.15\text{ }\mu\text{m}$ weld seam $R_a < 0.8\text{ }\mu\text{m}$
Weight	min. 200 g (depending on process connection)
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position for $p_N \leq 2\text{ bar}$ have to be specified in the order)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

⁷ only for 4 ... 20 mA / 2-wire**Wiring diagrams**

2-wire-system (current)



3-wire-system (current / voltage)

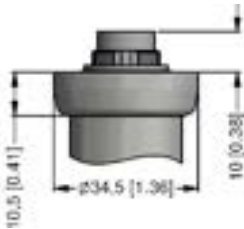
**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	V_{S+}	WH (white)
Supply -	2	4	2	V_{S-}	BN (brown)
Signal + (only 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GYE (green-yellow)

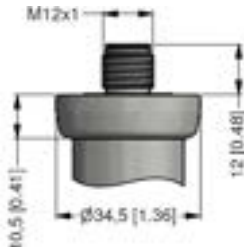
Electrical connections (dimensions mm / in)



ISO 4400
(IP 65)



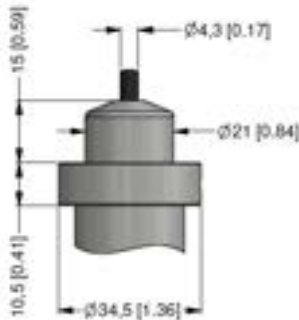
Binder series 723, 5-pin
(IP 67)



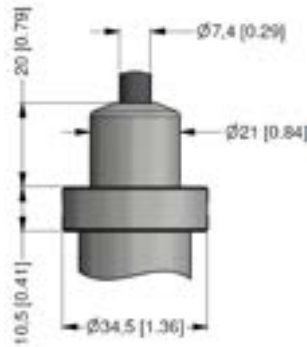
M12x1, 4-pin
(IP 67)



compact field housing
(IP 67)



cable outlet with PVC cable
(IP 67) ⁸

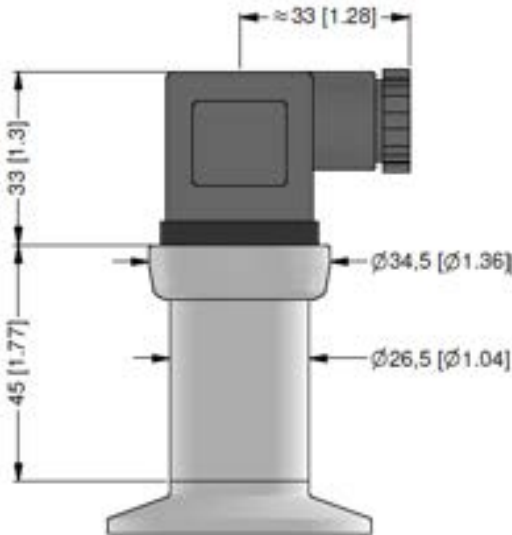


cable outlet,
cable with ventilation tube
(IP 68) ⁹

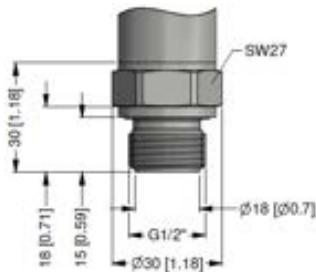
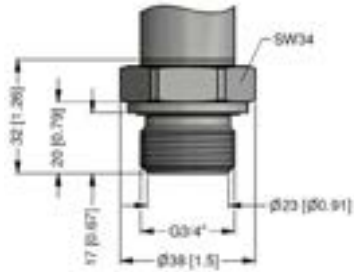
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

⁸ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)
⁹ different cable types and lengths available, permissible temperature depends on kind of cable

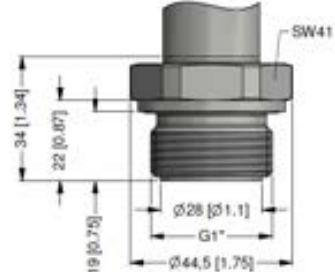
Dimensions (mm / in)



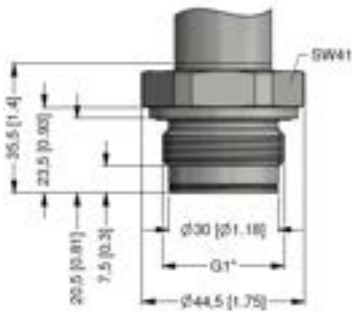
Mechanical connection (dimension mm / in)

G1/2" flush DIN 3852
 $p_N \geq 1$ bar

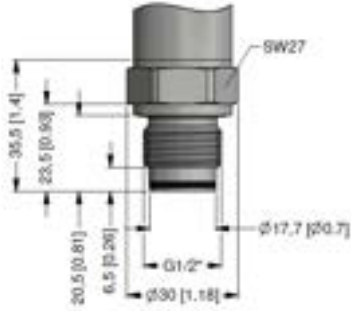
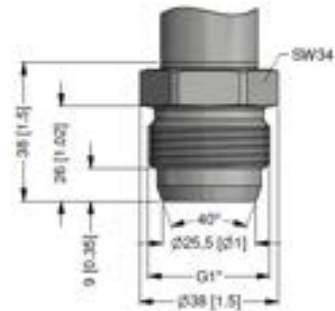
G3/4" flush DIN 3852



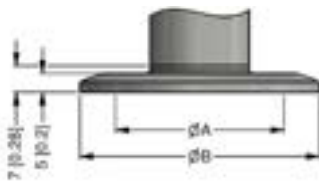
G1" flush DIN 3852



G1" flush with radial o-ring

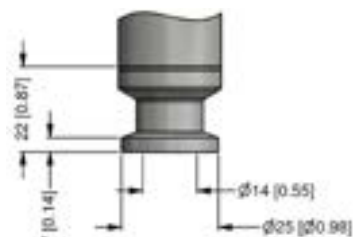
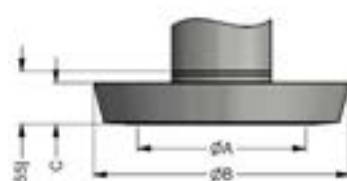
G1/2" flush with radial o-ring
 $p_N \geq 1$ bar

G1" cone



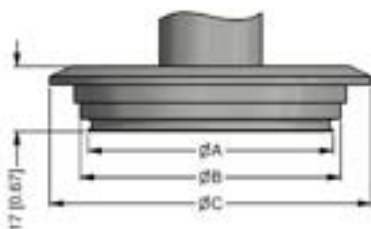
Clamp (DIN 32676)

size	DN 25	DN 32	DN 50
A	23.0 [0.91]	23.0 [0.91]	45 [1.77]
B	50.5 [1.99]	50.5 [1.99]	64 [2.52]
p_N [bar]	0.25 ... 16	≤ 16	≤ 16

Clamp 3/4" (DIN 32676)
4 bar $\leq p_N \leq 8$ bar

dairy pipe (DIN 11851)

size	DN 25	DN 40	DN 50
A	23 [0.91]	32 [1.26]	45 [1.77]
B	44 [1.73]	56 [2.20]	68.5 [2.70]
C	10 [0.39]	10 [0.39]	11 [0.43]
p_N [bar]	≤ 40	≤ 40	≤ 25

Varivent® DN 40/50
 $p_N \leq 25$ bar

size	DN 40/50
A	64 [2.52]
B	68 [2.68]
C	84 [3.31]

cooling element up to 300 °C ¹⁰
(optionally)

- ⇒ SIL- and SIL-Ex version: total length increases by 26.5 mm!
- ⇒ metric threads and other versions on request

¹⁰ max. temperature depends on the used sealing material, type of seal and installation

Ordering code DMP 331P

DMP 331P

□	□	□	-	□	□	□	□	-	□	-	□	-	□	-	□	-	□	-	□	□	□
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

[illegible]¹ absolute pressure possible from 0.4 bar

² standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C), others on request

³ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁴ The cup nut has to be mounted by production of pressure transmitter with electrical connection field housing and mechanical connection dairy pipe.

⁵ possible only for $p_N \geq 1$ bar



DMP 333P

Industrial Pressure Transmitter

Pressure Ports with Flush Welded Stainless Steel Diaphragm

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25% FSO

Nominal pressure

from 0 ... 60 bar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

Special characteristics

- ▶ suited for viscous and pasty media

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for gases and dusts (in preparation)
- ▶ gold-plated process connection for hydrogen applications
- ▶ customer specific versions

The The pressure transmitter DMP 333P is suitable for measuring the pressure of viscous, pasty or gaseous media and for applications that require a front-flush, dead space-free process connection. Especially for hydrogen applications there is the possibility to use the process connection with gold plating. A wide range of electrical connection variants are available to enable the DMP 333P to be integrated easily and quickly in the various system configurations.

Preferred areas of use are



Plant and machine engineering



Hydrogen

Preferred used for



Viscous and pasty media



Input pressure range							
Nominal pressure gauge ¹	[bar]	60	100	-	-	-	-
Nominal pressure absolute	[bar]	60	100	160	250	400	600
Overpressure	[bar]	210	210	600	1000	1000	1000
Burst pressure ≥	[bar]	1000	1000	1000	1250	1250	1800

¹ measurement starts with ambient pressure

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$ (in preparation)
Options 3-wire	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy ²	standard: $\leq \pm 0.35 \% \text{ FSO}$ option: $\leq \pm 0.25 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(U_B - U_{B \min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$

² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

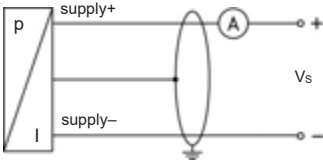
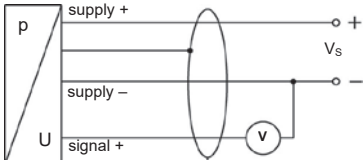


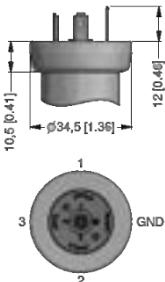
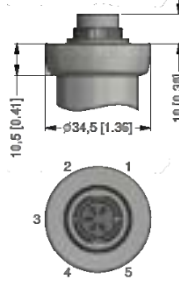
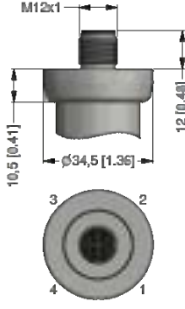
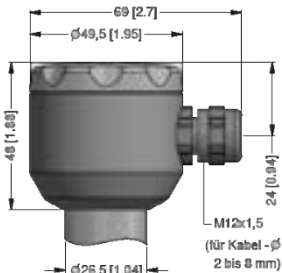
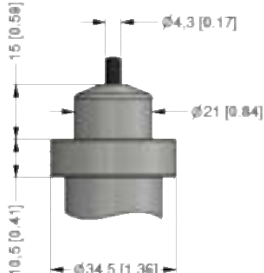
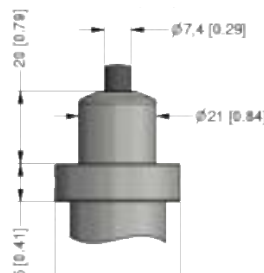
Thermal effects (Offset and Span) / Permissible temperatures	
Tolerance band	$\leq \pm 0.75 \% \text{ FSO}$
In compensated range	-20 ... 80 °C
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration according to DIN EN 60068-2-6	20 g RMS (25 ... 2000 Hz)
Shock according to DIN EN 60068-2-27	500 g / 1 msec

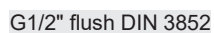
Filling fluids	
Standard	silicone oil others on request

Materials	
Housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Pressure port	standard: stainless steel 1.4404 (316 L) option: stainless steel 1.4404 (316 L), golden others on request
Diaphragm	standard: stainless steel 1.4435 (316 L) option: stainless steel 1.4435 (316 L), golden others on request
Seals	FKM others on request
Media wetted parts	pressure port, seal, diaphragm

Explosion protection (only for 4 ... 20 mA / 2-wire) in preparation																							
Approvals DX19-DMP 333P	IBExU 10 ATEX xxxx X zone 0: II 1G Ex ia IIC T4 Ga; zone 20: II 1D Ex ia IIIC T 135°C Da																						
Safety technical maximum values	$U_i = 28 \text{ V}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i \approx 0 \text{ nF}$, $L_i \approx 0 \text{ }\mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing																						
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p_{atm} 0.8 up to bis 1.1 bar in zone 1: -20 ... 70 °C																						
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$																						
Miscellaneous																							
Current consumption	signal output current: max. 25 mA		signal output voltage: max. 7 mA																				
Weight	min. 200 g (depending on process connection)																						
Installation position	any (standard calibration in a vertical position with the pressure port connection down)																						
Operational life	100 million load cycles																						
CE-conformity	EMC Directive: 2014/30/EU																						
ATEX Directive	2014/34/EU																						
Wiring diagrams																							
2-wire-system (current)			3-wire-system (voltage)																				
																							
Pin configuration																							
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)																		
Supply +	1	3	1	IN +	WH (white)																		
Supply -	2	4	2	IN -	BN (brown)																		
Signal + (only 3-wire)	3	1	3	OUT +	GN (green)																		
Shield	ground pin 	5	4		GNYE (green-yellow)																		
Electrical connections (dimensions mm / in)																							
<div><div>Standard <p>ISO 4400 (IP 65)</p></div><div>Optional <p>Binder series 723, 5-pin (IP 67)</p></div><div><p>M12x1, 4-pin (IP 67)</p></div></div> <div><p>compact field housing (IP 67)</p></div> <div><p>cable outlet with PVC cable (IP 67)³</p></div> <div><p>cable outlet, cable with ventilation tube (IP 68)⁴</p></div> <tr><td colspan="6">⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request</td></tr> <tr><td colspan="6">³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)</td></tr> <tr><td colspan="6">⁴ different cable types and lengths available. permissible temperature depends on kind of cable</td></tr>						⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request						³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)						⁴ different cable types and lengths available. permissible temperature depends on kind of cable					
⇒ universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request																							
³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)																							
⁴ different cable types and lengths available. permissible temperature depends on kind of cable																							

³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

⁴ different cable types and lengths available, permissible temperature depends on kind of cable





DMP 339P

Industrial Pressure Transmitter

Stainless Steel Sensor

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 25 bar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

Special characteristics

- ▶ mechanical connection:
G 1/4" flush welded
- ▶ suitable for viscous
and pasty media

Optional versions

- ▶ several electrical
connections
- ▶ customer
specific versions

The DMP 339P industrial pressure transmitter features a G 1/4" flush welded pressure port and was designed for the use in a range of machinery including metering systems. It is ideal for measuring the pressure of viscous and pasty media. No dead spaces arise from the flush welded stainless steel diaphragm.

Material accumulation, dripping and stringing in machinery is eliminated. This increases the efficiency and reliability of your machines.

The DMP 339P is available with various electrical connections, ensuring an excellent adaption to the application conditions.

Preferred areas of use are



Plant and Machine Engineering
- especially conveyor plants and
dosing systems



Hydraulics



Input pressure range									
Nominal pressure gauge	[bar]	25	40	60	100	160	250	400	600
Overpressure (static)	[bar]	50	80	120	200	320	500	800	1200
Burst pressure \geq	[bar]	125	200	300	500	800	1250	2000	2000

Output signal / Supply	
2-wire	4 ... 20 mA / $V_S = 9 \dots 36 V_{DC}$
3-wire	0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$

Performance	
Accuracy ¹	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	2 wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ 3 wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k Ω
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$
Long term stability	$\leq \pm 0.15 \% \text{ FSO} / \text{year}$ at reference conditions

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)	
Thermal error	$\leq \pm 0.15 \% \text{ FSO} / 10 \text{ K}$
in compensated range	-10 ... 80 °C

Permissible temperatures	
Medium	-10 ... 125 °C
Electronics / environment	-40 ... 85 °C
Storage	-40 ... 85 °C

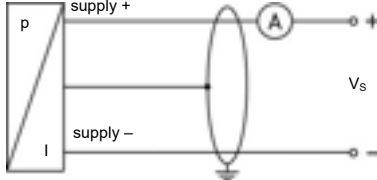
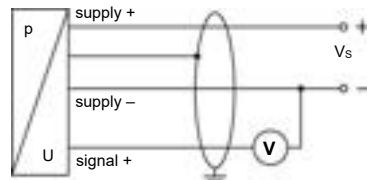
Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic protection	emission and immunity according to EN 61326

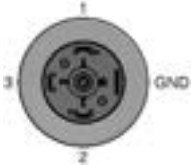


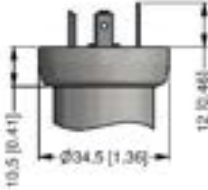

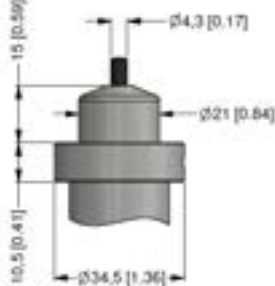
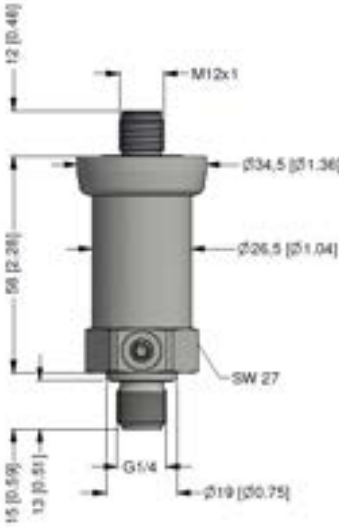
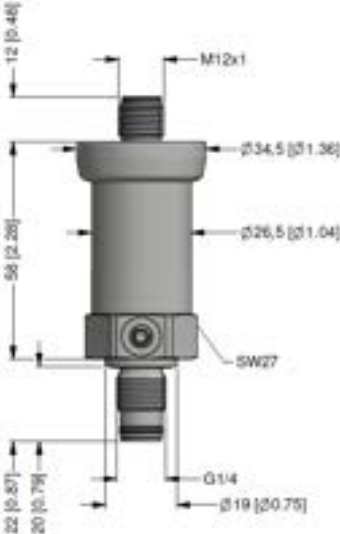
Mechanical stability	
Vibration	10 g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6
Shock	100 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure port / housing	stainless steel 1.4404 (316L)
O-ring pressure port	FKM others on request
Diaphragm	stainless steel 1.4435
Filling fluid	silicone oil
Media wetted parts	pressure port, seal, diaphragm

Miscellaneous	
Weight	approx. 170 g
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Operational life	100 million load cycles
CE-conformity	2014/30/EU (EMC) Pressure Equipment Directive: 2014/68/EU (module A) ²

² This directive is only valid for devices with maximum permissible overpressure > 200 bar

Wiring diagrams	
<p>2-wire-system (current)</p> 	<p>3-wire-system (voltage)</p> 

Pin configuration			
Electrical connection	ISO 4400	M12x1 / metal 4-pin	cable colours (IEC 60757)
			
Supply +	1	1	WH (white)
Supply -	2	2	BN (brown)
Signal (only 3-wire)	3	3	GN (green)
Shield	ground pin 	4	GYNE (green-yellow)
Electrical connections (dimensions mm / in)			
<div><div><p>ISO 4400 (IP 65)</p></div><div><p>M12x1, 4 pin (IP 67)</p></div><div><p>cable outlet with PVC cable (IP 67)³</p></div></div>			
³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); different cable types and lengths available, permissible temperature depends on kind of cable			
Dimensions (mm / in)			
<div><p>G 1/4" DIN 3852 flush</p></div> <div><p>G 1/4" DIN 3852 flush with 2 O-rings</p></div>			

Ordering code DMP 339P

DMP 339P

□	□	-	□	□	□	-	□	-	□	-	□	□	-	□	-	□	-	□	□
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[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request



DMK 331P

Industrial Pressure Transmitter

Pressure Ports with Flush Welded Stainless Steel Diaphragm

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 60 bar up to 0 ... 400 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- ▶ suited for viscous and pasty media

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2
according to IEC 61508 / IEC 61511
- ▶ food compatible filling fluid with FDA approval
- ▶ cooling element for media temperatures up to 300 °C
- ▶ customer specific versions

The pressure transmitter DMK 331P is suitable for measuring the pressure of viscous and pasty media, where a totally flush pressure port is required.

As on all industrial pressure transmitters made by BD|SENSORS, you may choose between various electrical and mechanical connections also on DMK 331P.

Preferred areas of use are



Plant and machine engineering



Food industry

Preferred used for



Viscous and pasty media

Input pressure range					
Nominal pressure gauge/abs. [bar]	60	100	160	250	400
Overpressure [bar]	100	200	400	400	600
Burst pressure \geq [bar]	180	300	500	750	1000

Output signal / Supply		
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 10 \dots 28 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$
Options 3-wire	3-wire: 0 ... 20 mA / $V_S = 14 \dots 30 V_{DC}$ 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$	

Performance	
Accuracy ¹	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{\max} = 500 \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Long term stability	$\leq \pm 0.3 \% \text{ FSO} / \text{year}$ at reference conditions
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span) ²	
Thermal error	$\leq \pm 0.2 \% \text{ FSO} / 10 \text{ K}$
In compensated range	0 ... 85 °C

² an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions

Permissible temperatures		
Filling fluid	silicone oil	food compatible oil
Medium ³	-40 ... 125 °C	-10 ... 125 °C
Medium with cooling element ⁴	overpressure: -40 ... 300 °C vacuum: -40 ... 150 °C	overpressure: -10 ... 250 °C vacuum: -10 ... 150 °C
Electronics / environment	-40 ... 85 °C	
Storage	-40 ... 100 °C	

³ max. temperature of the medium for overpressure > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C

⁴ max. temperature depends on the used sealing material, type of seal and installation

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability		
Vibration	20 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6
Shock	500 g / 1 msec	according to DIN EN 60068-2-27

Filling fluids	
Standard	silicone oil
Options	food compatible oil (with FDA approval) (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) others on request

Materials	
Pressure port / housing	stainless steel 1.4404 (316 L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM (recommended for medium temperatures $\leq 200 \text{ }^\circ\text{C}$) option: FFKM ⁵ (recommended for medium temperatures $< 260 \text{ }^\circ\text{C}$) others on request
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

⁵ for pressure ranges $p_N \leq 100 \text{ bar}$

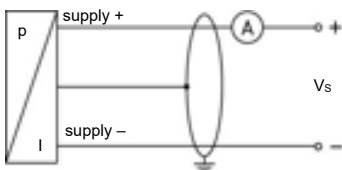
Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-DMK 331P	IBExU 10 ATEX 1068 X / IECEX IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da
Safety technical maximum values	$U_i = 28 \text{ V}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i \approx 0 \text{ nF}$, $L_i \approx 0 \text{ }\mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 ... 60 °C with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -40/-20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$

Miscellaneous

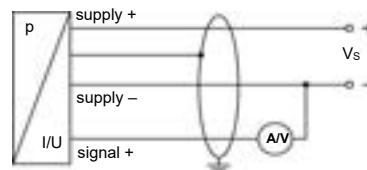
Option SIL 2 version ⁶	according to IEC 61508 / IEC 61511	
Current consumption	signal output current: max. 25 mA	signal output voltage: max. 7 mA
Weight	min. 200 g (depending on process connection)	
Installation position	any (standard calibration in a vertical position with the pressure port connection down)	
Operational life	100 million load cycles	
CE-conformity	EMC Directive: 2014/30/EU	Pressure Equipment Directive: 2014/68/EU (module A) ⁷
ATEX Directive	2014/34/EU	

⁶ only for 4 ... 20 mA / 2-wire⁷ this directive is only valid for devices with maximum permissible overpressure > 200 bar**Wiring diagrams**

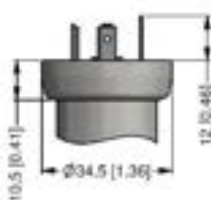
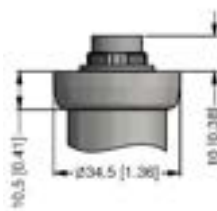
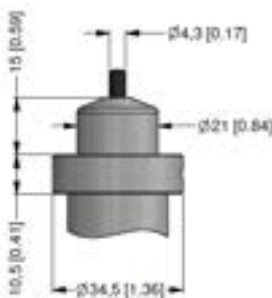
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colours (IEC 60757)
supply +	1	3	1	V _S +	WH (white)
supply -	2	4	2	V _S -	BN (brown)
signal + (only 3-wire)	3	1	3	S+	GN (green)
Shield	ground pin	5	4	GND	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)Binder series 723, 5-pin
(IP 67)M12x1, 4-pin
(IP 67)compact field housing
(IP 67)cable outlet
with PVC-cable (IP 67) ⁸

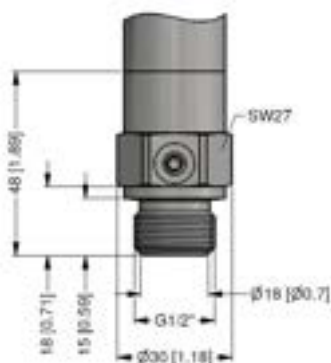
⇒ universal field housing
stainless steel 1.4404 (316 L)
with cable gland M20x1.5
(ordering code 880) and
other versions on request

⁸ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

Dimensions (mm / in)	cooling element up to 300 °C ⁴ (optionally)
	<p>possible for $p_N \leq 160$ bar</p>

⁴ max. temperature depends on the used sealing material, type of seal and installation

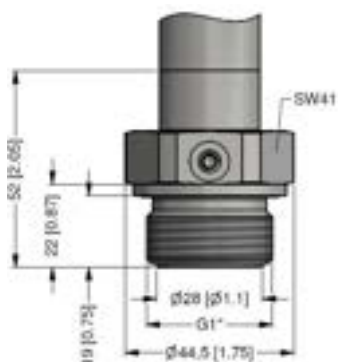
Mechanical connections (dimensions mm / in)



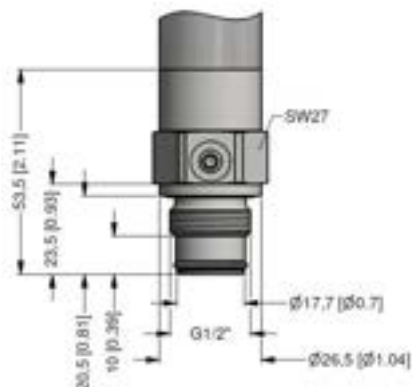
G1/2" flush DIN 3852



G3/4" flush DIN 3852



G1" flush DIN 3852



G1/2" flush
with radial o-ring

⇒ SIL- and SIL-Ex version: total length increases by 26.5 mm!
⇒ metric threads and other versions on request

Ordering code DMK 331P

DMK 331P

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Pressure					
	gauge	5	0	5	
	absolute	5	0	6	
Input [bar]					
	60	6	0	0	2
	100	1	0	0	3
	160	1	6	0	3
	250	2	5	0	3
	400	4	0	0	3
	customer	9	9	9	9
Output					
	4 ... 20 mA / 2-wire	1			
	0 ... 20 mA / 3-wire	2			
	0 ... 10 V / 3-wire	3			
	intrinsic safety 4 ... 20 mA / 2-wire	E			
	SIL2 4 ... 20 mA / 2-wire	1S			
	SIL2 with intrinsic safety	ES			
	4 ... 20 mA / 2-wire customer	9			
Accuracy					
	0.5 % FSO	5			
	customer	9			
Electrical connection					
	male and female plug ISO 4400	1	0	0	
	male plug Binder series 723 (5-pin)	2	0	0	
	cable outlet with PVC-cable (IP67) ¹	T	A	0	
	male plug M12x1 (4-pin) / metal compact field housing	M	1	0	
	stainless steel1.4301 (304)	8	5	0	
	customer	9	9	9	
Mechanical connection					
	G1/2" DIN 3852 with flush diaphragm	Z	0	0	
	G3/4" DIN 3852 with flush diaphragm	Z	S	0	
	G1" DIN 3852 with flush diaphragm	Z	S	1	
	G 1/2" DIN 3852 with rad. o-ring and flush diaphragm	Z	6	1	
	customer	9	9	9	
Diaphragm					
	stainless steel 1.4435 (316L)	1			
	customer	9			
Seals					
	FKM	1			
	FFKM ²	7			
	customer	9			
Filling fluids					
	silicone oil	1			
	food compatible oil	2			
	customer	9			
Special version					
	standard	0	0	0	
	with cooling element up to 300°C ³	2	0	0	
	customer	9	9	9	

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

² only for $p_N \leq 100$ bar possible³ only for $p_N \leq 160$ bar possible



DMK 351P

Pressure Transmitter for the Process Industry

Ceramic Sensor

accuracy according to IEC 60770:

Standard: 0.35 % FSO

Option: 0.25 % FSO

Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

Output signal

2-wire: 4 ... 20 mA

3-wire: 0 ... 10 V

others on request

Special characteristics

- ▶ hygienic version
- ▶ different process connections (G1 1/2", dairy pipe, Clamp, etc.)
- ▶ high overpressure capability

Optional versions

- ▶ IS-version
Ex ia = intrinsically safe
for gases and dusts
- ▶ diaphragm 99.9 % Al₂O₃
- ▶ customer specific versions
e.g. special pressure ranges

The pressure transmitter DMK 351P has been designed for measuring small system pressure in the food industry and chemical industry.

The DMK 351P is based on an own-developed capacitive ceramic sensor element. It features high overpressure resistance and high resistance against most of aggressive media. A variety of different process and electrical connections and an intrinsically safe version complete the range of possibilities.

Preferred areas of use are



Food industry



Chemical and
petrochemical industry

Preferred used for



Paint and varnish



Viscous and pasty media



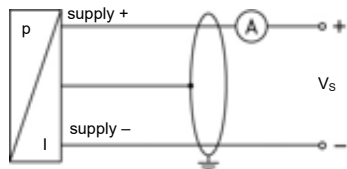
Pressure ranges																
Nominal pressure gauge	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20
Nominal pressure absolute	¹ [bar]	on request					0.4	0.6	1	1.6	2.5	4	6	10	16	20
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45
Permissible vacuum	[bar]	-0.2		-0.3		-0.5				-1						

¹ not in combination with output 0 ... 10 V / 3-wire

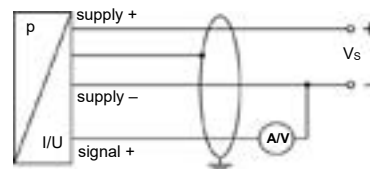
Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 9 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 14 \dots 28 V_{DC}$
Option 3-wire	3-wire: 0 ... 10 V / $V_S = 12.5 \dots 32 V_{DC}$
Performance	
Accuracy ²	standard: $\leq \pm 0.35 \% \text{ FSO}$ option for $p_N \geq 0.6 \text{ bar}$: $\leq \pm 0.25 \% \text{ FSO}$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year at reference conditions}$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k Ω
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Turn-on time	700 msec
Mean measuring rate	5 / sec
Response time	mean response time: $\leq 200 \text{ msec}$ max. response time: 380 msec
² accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)	
Thermal effect (offset and span)	
Tolerance band	$\leq \pm 1 \% \text{ FSO}$
In compensated range	-20 ... 80 °C
Permissible temperatures	
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C
Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326
Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 1 msec according to DIN EN 60068-2-27
Materials	
Pressure port	stainless steel 1.4404 (316L)
Housing	stainless steel 1.4404 (316L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seal (media wetted)	FKM EPDM others on request
Diaphragm	standard: ceramic Al ₂ O ₃ 96 % option: ceramic Al ₂ O ₃ 99.9 %
Media wetted parts	pressure port, seals, diaphragm
Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approval DX 14-DMK 351 P	IBExU 05 ATEX 1070 X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T110 °C Da
Safety technical maximum values	$U_i = 28 \text{ V}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i = 14 \text{ nF}$, $L_i \approx 0 \mu\text{H}$, $C_{\text{gnd}} = 27 \text{ nF}$
Max. permissible temperature for environment	zone 0: -20 ... 60 °C for p_{atm} 0.8 bar up to 1.1 bar zone 1 and higher: -25 ... 70 °C
Connecting cables (by factory)	cable capacity: signal line / shield also signal line / signal line: 220 pF/m cable inductance: signal line / shield also signal line / signal line: 1.5 $\mu\text{H}/\text{m}$
Miscellaneous	
Current consumption	max. 21 mA
Weight	min. 200 g
Installation position	any
Operational life	100 million load cycles
CE-conformity	EMC-directive: 2014/30/EU
ATEX Directive	2014/34/EU

Wiring diagram

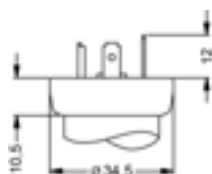
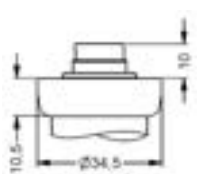
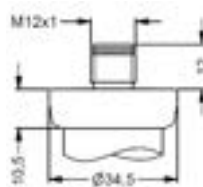
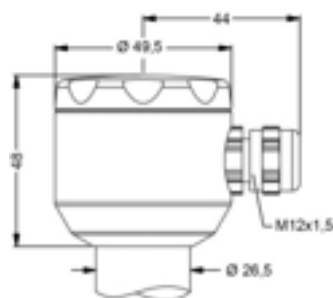
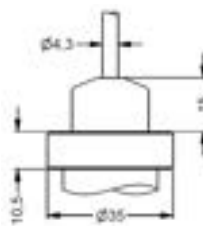
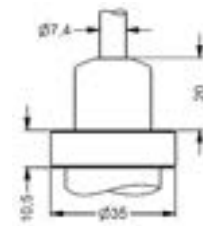
2-wire-system (current)



3-wire-system (current / voltage)

**Pin configuration**

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	IN +	WH (white)
Supply -	2	4	2	IN -	BN (brown)
Signal + (only 3-wire)	3	1	3	OUT +	GN (green)
Shield	ground pin	5	4		GNYE (green-yellow)

Electrical connections (dimensions in mm)**standard****options**ISO 4400
(IP 65)Binder series 723 5-pin
(IP 67)M12x1 4-pin
(IP 67)compact field housing
(IP 67)cable outlet with
PVC-cable (IP 67)³cable outlet, cable with
ventilation tube (IP 68)⁴

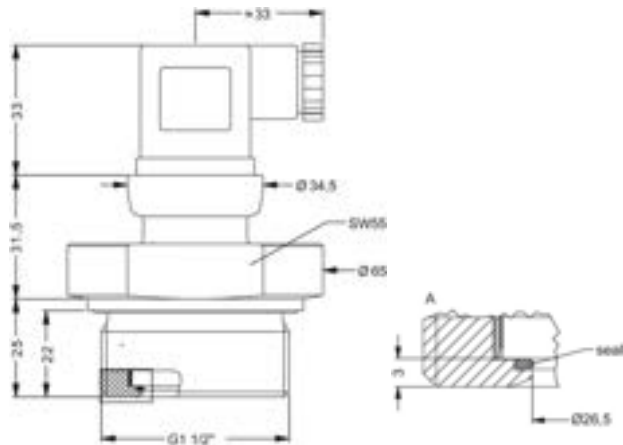
⇒ universal stainless steel field housing 1.4404 with cable gland M20x1.5 (ordering code 880) and other versions on request

³ standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70 °C)

⁴ different cable types and lengths available, permissible temperature depends on kind of cable

Mechanical connections (dimensions in mm)

standard



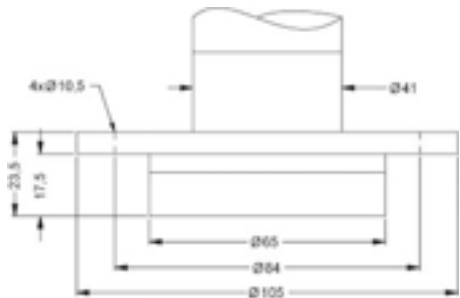
G1 1/2" DIN 3852

options

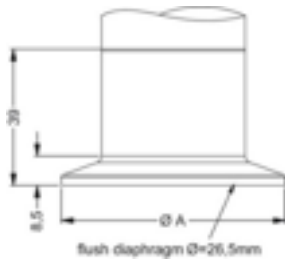


flange (DIN 2501)

dimensions in mm			
size	DN 25	DN 50	DN 80
D	115	165	200
k	85	125	160
d4	68	102	138
b	18	20	20
f	2	3	3
n	4	4	8
d2	14	18	18
pN [bar]	≤ 40	≤ 40	≤ 16

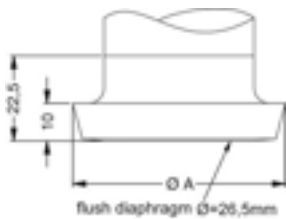


flange DRD 5



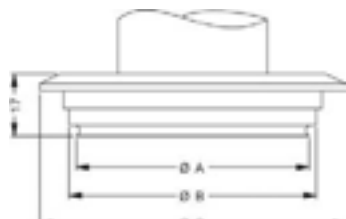
Clamp (DIN 32676)

dimensions in mm		
size	DN 32	DN 50
A	50.5	64
pN [bar]	≤ 16	≤ 16



dairy pipe (DIN 11851)

dimensions in mm		
size	DN 40	DN 50
A	56	68.5



Varivent®

dimensions in mm	
size	DN 40/50
A	64
B	68
C	84

⁵ mounting flange is included in the delivery (already pre-assembled)



17.600 G

OEM Pressure Transmitter Heavy Duty

Applications:

- ▶ mobile hydraulic
- ▶ presses
- ▶ general mechanical engineering
- ▶ oxygen application

Characteristics:

- ▶ stainless steel sensor, welded
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 6 bar up to 0 ... 600 bar

Technical Data



Input pressure range												
Nominal pressure gauge	[bar]	6	10	16	25	40	60	100	160	250	400	600
Overpressure (static)	[bar]	12	20	32	50	80	120	200	320	500	800	1 200
Burst pressure \geq	[bar]	30	50	80	125	200	300	500	800	1 400	2 000	3 000
Vacuum resistance		unlimited										

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA	/ $V_S = 8 \dots 32 V_{DC}$
Options	3-wire:	0 ... 10 V	/ $V_S = 14 \dots 30 V_{DC}$
	3-wire ratiometric:	10 ... 90 % of V_S	/ $V_S = 2.7 \dots 5 V_{DC}$

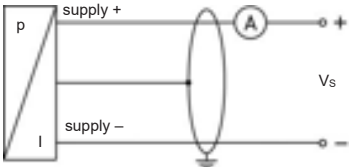
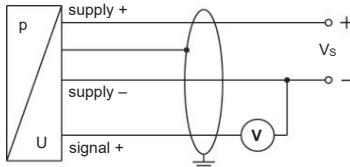
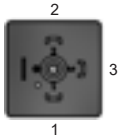




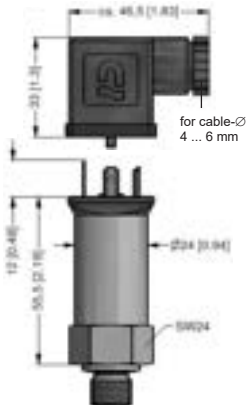
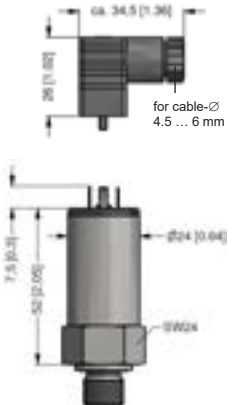


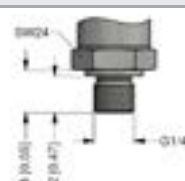
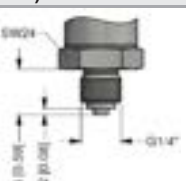


Performance	
Accuracy ¹	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $\text{k}\Omega$
Response time	2-wire: $\leq 10 \text{ msec}$ 3-wire: $\leq 3 \text{ msec}$
Long term stability	$\leq \pm 0.3 \% \text{ FSO} / \text{year}$ at reference conditions
Measuring rate	1 kHz

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span) / Permissible temperatures			
Thermal error	$\leq \pm 0.3 \% \text{ FSO} / 10 \text{ K}$	in compensated range	0 ... 70 °C
Permissible temperatures	medium: -40 ... 125 °C	electronics / environment:	-40 ... 85 °C storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent 3-wire ratiometric: none
Reverse polarity protection	no damage, but also no function
Electromagnetic protection	emission and immunity according to EN 61326

Mechanical stability	
Vibration	20 g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

Materials				
Pressure port	stainless steel 1.4571 (316Ti)			
Housing	stainless steel 1.4301 (304)			
Seal of pressure port	FKM for G 1/4" DIN 3852		others on request	
Seal of sensor	none (welded)			
Diaphragm	stainless steel 1.4542 (630)			
Media wetted parts	pressure port, seal of pressure port, diaphragm			
Miscellaneous				
Weight	approx. 120 g			
Current consumption	2-wire: max. 25 mA		3-wire ratiometric: typ. 3 mA	
	3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)			
Operational life	100 million load cycles			
CE-conformity	EMC Directive: 2014/30/EU		Pressure Equipment Directive: 2014/68/EU (module A) ²	
² This directive is only valid for devices with maximum permissible overpressure > 200 bar				
Wiring diagrams				
2-wire-system (current)		3-wire-system (voltage)		
				
Pin configuration				
Electrical connection	ISO 4400 	Micro (contact distance 9.4 mm) 	M12x1 (4-pin), metal 	cable colours (IEC 60757)
Supply +	1	1	1	
Supply -	2	2	2	
Signal + (for 3-wire)	3	3	3	
Shield	ground pin 	ground pin 	4	
GNYE (green-yellow)				
Electrical connections (dimensions mm / in)				
   				
ISO 4400 (IP 65)				
Micro, contact distance 9.4 mm (IP 65)				
M12x1, 4-pin (IP 67)				
cable outlet with PVC-cable (IP 67) ^{3, 4}				
³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)				
⁴ different cable types and lengths available, permissible temperature depends on kind of cable				
Mechanical connection (dimensions mm / in)				
   				
G1/4" DIN 3852 (not for oxygen)				
G1/4" EN 837				
1/4" NPT				
G1/2" EN 837				

Ordering code 17.600 G

17.600 G - - - - - - - -

Input						[bar]													
		6	6	0	0	1													
		10	1	0	0	2													
		16	1	6	0	2													
		25	2	5	0	2													
		40	4	0	0	2													
		60	6	0	0	2													
		100	1	0	0	3													
		160	1	6	0	3													
		250	2	5	0	3													
		400	4	0	0	3													
		600	6	0	0	3													
		customer	9	9	9	9													consult
Pressure																			
		gauge	R																
Output																			
		4 ... 20 mA / 2-wire				1													
		0 ... 10 V / 3-wire				3													
		10 ...90% of Vs / 3-wire ratiometric	R																
Accuracy																			
		0.5 % FSO				5													
		customer				9													consult
Electrical connection																			
		male and female plug ISO 4400							1	0	0								
		male and female plug Micro							C	1	0								
		male plug M12x1 (4-pin), metal							M	2	0								
		cable outlet with PVC-cable ¹							T	M	0								
		customer							9	9	9								consult
Mechanical connection / Seal																			
		G1/4" DIN 3852 / on pressure port: FKM								3	0	0	P						
		G1/4" EN 837 / without								4	0	0	2						
		1/4" NPT / without							N	4	0	2							
		G1/2" EN 837 / without								2	0	0	2						
		customer								9	9	9	9						consult
Special version																			
		standard												0	0	0			
		oxygen application ²												0	0	7			
		oil and grease free												0	0	8			
		customer												9	9	9			consult

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

² not possible with G1/4" DIN 3852



17.609 G

OEM Pressure Transmitter

Application

- ▶ refrigeration

Characteristics

- ▶ stainless steel sensor, welded
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 6 bar up to 0 ... 60 bar
-1 ... 6 bar up to -1 ... 60 bar

Technical Data



Pressure ranges							
Nominal pressure gauge	[bar]	6	10	16	25	40	60
Overpressure	[bar]	12	20	32	50	80	120
Burst pressure ≥	[bar]	30	50	80	125	200	300
Vacuum resistance		unlimited					
Vacuum ranges							
Nominal pressure gauge	[bar]	-1 ... 6	-1 ... 10	-1 ... 16	-1 ... 25	-1 ... 40	-1 ... 60
Overpressure	[bar]	12	20	32	50	80	120
Burst pressure	[bar]	30	50	80	125	200	300

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA	/ V _S = 8 ... 32 V _{DC}
Options	3-wire:	0 ... 10 V	/ V _S = 14 ... 30 V _{DC}
	3-wire ratiometric:	10 ... 90 % of V _S	/ V _S = 2.7 ... 5 V _{DC}
Performance			
Accuracy ¹	≤ ± 0.5 % FSO		
Permissible load	2-wire:	R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω	3-wire: R _{min} = 10 kΩ
Influence effects	supply:	0.05 % FSO / 10 V	load: 0.05 % FSO / kΩ
Response time	2-wire:	≤ 10 msec	3-wire: ≤ 3 msec
Long term stability	≤ ± 0.3 % FSO / year at reference conditions		
Measuring rate	1 kHz		
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)			
Thermal effects (offset and span) / Permissible temperatures			
Thermal error	≤ ± 0.3 % FSO / 10 K	in compensated range	0 ... 70 °C
Permissible temperatures	medium: -40 ... 125 °C	electronics / environment: -40 ... 85 °C	storage: -40 ... 85 °C
Electrical protection			
Short-circuit protection	permanent	3-wire ratiometric: none	
Reverse polarity protection	no damage, but also no function		
Electromagnetic protection	emission and immunity according to EN 61326		

Mechanical stability				
Vibration	20 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6		
Shock	500 g / 1 msec	according to DIN EN 60068-2-27		
Materials				
Pressure port	stainless steel 1.4571 (316Ti)			
Housing	stainless steel 1.4301 (304)			
Seal of sensor	none (welded)			
Diaphragm	stainless steel 1.4542 (630)			
Media wetted parts	pressure port, diaphragm			
Miscellaneous				
Mechanical connection	7/16"-20 UNF			
Weight	approx. 120 g			
Current consumption	2-wire: max. 25 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)			
Operational life	100 million load cycles			
CE-conformity	EMC Directive: 2014/30/EU			
Wiring diagrams				
2-wire-system (current)		3-wire-system (voltage)		
Pin configuration				
Electrical connection	ISO 4400	Micro (contact distance 9.4 mm)	M12x1 (4-pin), metal	cable colours (IEC 60757)
Supply + Supply - Signal + (for 3-wire) Shield	1 2 3 ground pin	1 2 3 ground pin	1 2 3 4	
				WH (white) BN (brown) GN (green) GNYE (green-yellow)
Dimensions (mm / in)				
<div>ISO 4400 (IP 65)</div> <div>Micro, contact distance 9.4 mm (IP 65)</div> <div>M12x1, 4-pin (IP 67)</div> <div>cable outlet with PVC-cable (IP 67)^{2,3}</div>				
² standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C) ³ different cable types and lengths available, permissible temperature depends on kind of cable				

Ordering code 17.609 G

17.609 G - []-[]-[]-[]-[]-[]-[]-[]-[]-[]

[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C)



17.620 G

Compact OEM Pressure Transmitter Heavy Duty

Applications:

- ▶ mobile hydraulic, presses
- ▶ general mechanical engineering

Characteristics:

- ▶ stainless steel sensor, welded
- ▶ nominal pressure ranges from 0 ... 16 bar up to 0 ... 1000 bar
- ▶ accuracy according to IEC 60770: 0.5 % FSO



Technical Data

Input pressure range											
Nominal pressure gauge	[bar]	16	25	40	60	100	160	250	400	600	1000 ¹
Overpressure (static)	[bar]	50	50	80	120	200	320	500	800	1200	1500
Burst pressure ≥	[bar]	125	125	200	300	500	800	1250	2000	2000	3000 ²

¹ only for static pressures

² UL confirmed max. burst pressure 2420 bar

Output signal / Supply		
2-wire	4 ... 20 mA	$V_S = 10 \dots 30 V_{DC}$
3-wire ratiometric	10 ... 90% of V_S	$V_S = 2.7 \dots 5 V_{DC}$

Performance	
Accuracy ³	$\leq \pm 0.5 \% \text{ FSO}$
Permissible load	2 wire: $R_{max} = [(V_S - V_{Smin}) / 0.02 A] \Omega$ 3 wire: $R_{min} = 10 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Response time	typ. 2 msec
Long term stability	$\leq \pm 0.2 \% \text{ FSO} / \text{year}$ at reference conditions
Measuring rate	1 kHz

³ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span) / Permissible temperatures		
Thermal error	$\leq \pm 0.2 \% \text{ FSO} / 10 K$	in compensated range -20 ... 80 °C
Permissible temperatures	medium:	-40 ... 125 °C
	electronics / environment:	-40 ... 85 °C
	storage:	-40 ... 85 °C

Electrical protection		
Short-circuit protection	2-wire: permanent	3-wire ratiometric: none
Reverse polarity protection	no damage, but also no function	
Electromagnetic protection	emission and immunity according to EN 61326	

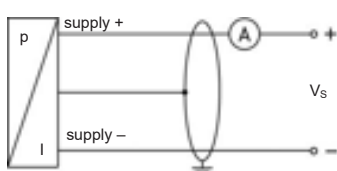
Mechanical stability		
Vibration	20 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6
Shock	500 g / 1 msec	according to DIN EN 60068-2-27

Materials		
Pressure port	p _N ≤ 600 bar: stainless steel 316L (1.4404)	p _N > 600 bar: stainless steel 17-4 PH (1.4542)
Housing	stainless steel 304 (1.4301)	
Seal of pressure port	G 1/4" DIN 3852: FKM	others on request
Seal of sensor	none (welded)	
Sensor	stainless steel 17-4PH (1.4548)	
Media wetted parts	pressure port, seal, sensor	
Miscellaneous		
Weight	approx. 54 g	
Current consumption	2-wire: max. 25 mA	3-wire ratiometric: typ. 2.5 mA
Operational life	p _N ≤ 600 bar: 100 million load cycles	p _N > 600 bar: 10 million load cycles
CE-conformity	EMC Directive: 2014/30/EU	Pressure Equipment Directive: 2014/68/EU (module A)

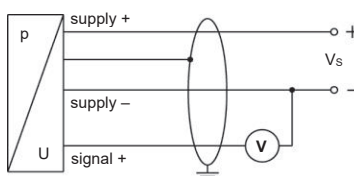
⁴ This directive is only valid for devices with maximum permissible overpressure > 200 bar

Wiring diagrams

2-wire-system (current)



3-wire-system (voltage)



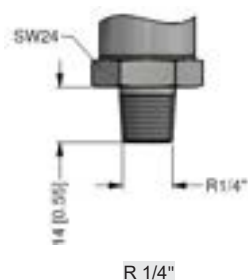
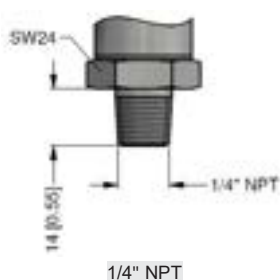
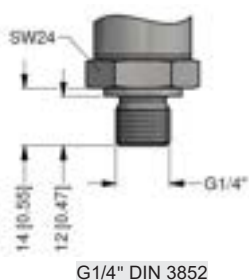
Pin configuration

Electrical connection	male plug M12x1 (4-pin), metal	male plug Micro (contact distance 9.4 mm) on request
Supply +	1	1
Supply -	3	3
Signal + (for 3-wire)	2	2
Shield	housing	ground pin \oplus

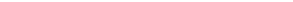
Dimensions (mm / in)



Mechanical connections (mm / in)



Ordering code 17.620 G

17.620 G - 

Input	[bar]																			
	16	1	6	0	2															
	25	2	5	0	2															
	40	4	0	0	2															
	60	6	0	0	2															
	100	1	0	0	3															
	160	1	6	0	3															
	250	2	5	0	3															
	400	4	0	0	3															
	600	6	0	0	3															
	1000	1	0	0	4															
	customer	9	9	9	9															consult
Pressure																				
	gauge				R															
Output																				
	4 ... 20 mA / 2-wire					1														
	10 ... 90% of Vs / 3-wire ratiometric					R														
	customer					9														consult
Accuracy																				
	0.5 % FSO					5														
	customer					9														consult
Electrical connection																				
	male plug M12x1 (4-pin), metal							M	1	3										
	male plug Micro (contact distance 9.4 mm)							C	B	0										consult
	customer							9	9	9										consult
Mechanical connection / Seal																				
	G1/4" DIN 3852 / on pressure port: FKM										3	0	0	P						
	1/4" NPT / without										N	4	0	2						
	R1/4" / without										R	4	0	2						
	customer										9	9	9	9						consult
Special version																				
	standard														0	0	0			
	customer														9	9	9			consult



18.600 G

OEM Pressure Transmitter Pneumatics

Applications

- ▶ compressed air network
- ▶ general mechanical engineering

Characteristics

- ▶ silicon sensor without media isolation
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 100 mbar up to 0 ... 6 bar

Technical Data



Input pressure range											
Nominal pressure gauge	[bar]	-1 ... 0	0,1	0,25	0,4	0,6	1	1,6	2,5	4	6
Overpressure	[bar]	3	0,5	1	1	3	3	6	10	10	20
Burst pressure	[bar]	5	1,5	3	3	3	7,5	7,5	15	25	25

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 8 \dots 32 V_{DC}$
Options	3-wire: 0 ... 10 V / $V_S = 14 \dots 30 V_{DC}$ 3-wire ratiometric: 10 ... 90 % of V_S / $V_S = 2.7 \dots 5 V_{DC}$

Performance	
Accuracy ¹	$\leq \pm 0.5 \%$ FSO
Permissible load	2-wire: $R_{max} = [(V_S - V_{Smin}) / 0.02 A] \Omega$ 3-wire: $R_{min} = 10 k\Omega$
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / $k\Omega$
Response time	2-wire: ≤ 10 msec 3-wire: ≤ 3 msec
Long term stability	$\leq \pm 0.2 \%$ FSO / year at reference conditions
Measuring rate	1 kHz

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span)			
Nominal pressure p_N	[bar]	-1 ... 0	≤ 0.4 > 0.4
Tolerance band	[% FSO]	$\leq \pm 1$	$\leq \pm 1$ $\leq \pm 0.75$
in compensated range	[°C]	0 ... 70	-20 ... 85

Permissible temperatures			
Permissible temperatures	medium: -25 ... 125 °C	electronics / environment: -25 ... 85 °C	storage: -40 ... 85 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6
Shock	100 g / 11 msec according to DIN EN 60068-2-27

Materials			
Pressure port / housing	stainless steel 1.4301 (304)		
Seals	FKM		
Sensor	stainless steel 1.4404 (316L), silicon, glass, epoxy or RTV		
Media wetted parts	pressure port, seals, sensor		
Miscellaneous			
Weight	approx. 120 g		
Permissible media	pressurized air, non-aggressive gases		
Current consumption	2-wire: max. 25 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)		
Operational life	100 million load cycles		
CE-conformity	EMC Directive: 2014/30/EU		
Wiring diagrams			
2-wire-system (current)		3-wire-system (voltage)	
Pin configuration			
Electrical connections	ISO 4400 	M12x1 (4-pin), metal 	cable colours (IEC 60757)
Supply +	1	1	
Supply -	2	2	
Signal + (for 3-wire)	3	3	
Shield	ground pin	4	4
Electrical connections (dimensions mm / in)			
ISO 4400 (IP 65)			
M12x1, 4-pin (IP 67)			
cable outlet with PVC-cable (IP 67) ^{2, 3}			
² standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C) ³ different cable types and lengths available, permissible temperatur depends on kind of cable			
Mechanical connection (dimensions mm / in)			
G1/4" DIN 3852			
G1/4" EN 837			
1/4" NPT			
G1/2" EN 837			
other mechanical connections on request			

Ordering code 18.600 G

18.600 G - 

Input	[bar]																		
	0.10	1	0	0	0														
	0.25	2	5	0	0														
	0.40	4	0	0	0														
	0.60	6	0	0	0														
	1.0	1	0	0	1														
	1.6	1	6	0	1														
	2.5	2	5	0	1														
	4.0	4	0	0	1														
	6.0	6	0	0	1														
	-1 ... 0	X	1	0	2														
	customer	9	9	9	9														consult
Pressure	gauge	R																	
Output	4 ... 20 mA / 2-wire				1														
	0 ... 10 V / 3-wire				3														
	10 ... 90% of V _S / 3-wire ratiometric				R														
	customer				9														consult
Accuracy	0.5 % FSO				5														
	customer				9														consult
Electrical connection	male and female plug ISO 4400							1	0	0									
	male plug M12x1 (4-pin), metal							M	2	0									
	cable outlet with PVC-cable ¹							T	M	0									
	customer							9	9	9									consult
Mechanical connection	G1/4" DIN 3852								3	0	0								
	G1/4" EN 837								4	0	0								
	1/4" NPT								N	4	0								
	customer								9	9	9								consult
Seals	FKM										1								
	customer										9								consult
Special version	standard															0	0	0	
	customer															9	9	9	consult

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)



18.601 G

OEM Pressure Transmitter Low Pressure

Applications

- ▶ general industrial applications

Characteristics

- ▶ piezoresistive stainless steel sensor
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 100 mbar up to 0 ... 6 bar



Technical Data

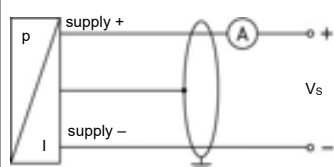
Input pressure range											
Nominal pressure gauge	[bar]	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6
Overpressure	[bar]	1	1	1	1	3	3	6	10	10	21
Burst pressure ≥	[bar]	1.5	1.5	1.5	1.5	5	5	10	17.5	17.5	35
Vacuum resistance	unlimited										
Output signal / Supply											
Standard	2-wire:		4 ... 20 mA			/		V _S = 8 ... 32 V _{DC}			
Options 3-wire	3-wire:		0 ... 10 V			/		V _S = 14 ... 30 V _{DC}			
	3-wire ratiometric:		10 ... 90 % of V _S			/		V _S = 2.7 ... 5 V _{DC}			
Performance											
Accuracy ¹	p _N > 160 mbar: ≤ ± 0.5 % FSO p _N ≤ 160 mbar: ≤ ± 1 % FSO										
Permissible load	2-wire:		R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω					3-wire:		R _{min} = 10 kΩ	
Influence effects	supply:		0.05 % FSO / 10 V					load:		0.05 % FSO / kΩ	
Response time	2-wire:		≤ 10 msec					3-wire:		≤ 3 msec	
Long term stability	≤ ± 0,2 % FSO / year at reference conditions										
Measuring rate	1 kHz										
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)											
Thermal effects (offset and span) / Permissible temperatures											
Thermal error	≤ ± 0.3 % FSO / 10 K in compensated range 0 ... 70 °C										
Permissible temperatures	medium: -25 ... 125 °C electronics / environment: -25 ... 85 °C storage: -40 ... 85 °C										
Electrical protection											
Short-circuit protection	permanent 3-wire ratiometric: none										
Reverse polarity protection	no damage, but also no function										
Electromagnetic compatibility	emission and immunity according to EN 61326										
Mechanical stability											
Vibration	10 g, 25 Hz ... 2 kHz according to DIN EN 60068-2-6										
Shock	100 g / 1 msec according to DIN EN 60068-2-27										

Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals	FKM
Diaphragm	stainless steel 1.4435 (316 L)
Media wetted parts	pressure port, seals, diaphragm

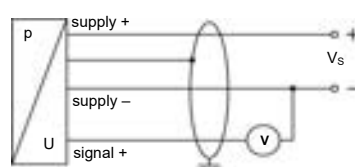
Miscellaneous	
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA 3-wire ratiometric: typ. 1.5 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU

Wiring diagrams

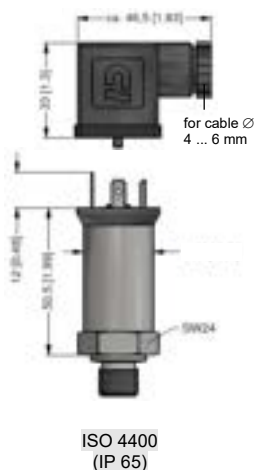
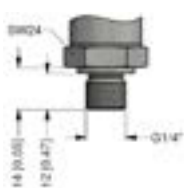
2-wire-system (current)



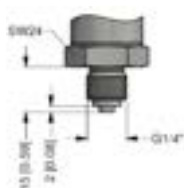
3-wire-system (voltage)

**Pin configuration**

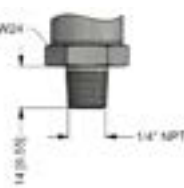
Electrical connections	ISO 4400 2 3 1	M12x1 (4-pin), metal 2 1 3 4	cable colours (IEC 60757)
Supply +	1	1	WH (white)
Supply -	2	2	BN (brown)
Signal + (for 3-wire)	3	3	GN (green)
Shield	ground pin	4	GNYE (green-yellow)

Electrical connections (dimensions mm / in)ISO 4400
(IP 65)M12x1, 4-pin
(IP 67)cable outlet with
PVC-cable (IP 67)^{2,3}² standard: 2 m PVC cable without ventilation tube (permissible temperatur: -5 ... 70 °C)³ different cable types and lengths available, permissible temperatur depends on kind of cable**Mechanical connection (dimensions mm / in)**

G1/4" DIN 3852



G1/4" EN 837



1/4" NPT



G1/2" EN 837

Ordering code 18.601 G														
18.601 G		-					-				-			
Input		[bar]												
		0.10	1	0	0	0								
		0.16	1	6	0	0								
		0.25	2	5	0	0								
		0.40	4	0	0	0								
		0.60	6	0	0	0								
		1.0	1	0	0	1								
		1.6	1	6	0	1								
		2.5	2	5	0	1								
		4.0	4	0	0	1								
		6.0	6	0	0	1								
		customer	9	9	9	9								consult
Pressure														
		gauge				R								
Output														
		4 ... 20 mA / 2-wire				1								
		0 ... 10 V / 3-wire				3								
		10 ... 90% of V _S / 3-wire ratiometric				R								
		customer				9								consult
Accuracy														
		P _N > 160 mbar: ≤ ± 0.5 % FSO				5								
		P _N ≤ 160 mbar: ≤ ± 1 % FSO				8								
		customer				9								consult
Electrical connection														
		male and female plug ISO 4400				1	0	0						
		male plug M12x1 (4-pin), metal				M	2	0						
		customer				9	9	9						consult
Mechanical connection														
		G1/4" DIN 3852				3	0	0						
		G1/4" EN 837				4	0	0						
		1/4" NPT				N	4	0						
		G1/2" EN 837				2	0	0						
		customer				9	9	9						consult
Seals														
		FKM				1								
		customer				9								consult
Special version														
		standard								0	0	0		
		customer								9	9	9		consult

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)



18.605 G

Submersible OEM-Pressure Transmitter

Applications

- ▶ level measurement in water and fuel oil tanks

Characteristics

- ▶ piezoresistive stainless steel sensor
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 1 mH₂O up to 0 ... 10 mH₂O



Technical Data

Input pressure range					
Nominal pressure gauge	[bar]	0.1	0.25	0.4	0.6
Level	[mH ₂ O]	1	2.5	4	6
Overpressure	[bar]	1	1	1	3
Burst pressure ≥	[bar]	1.5	1.5	1.5	5
Vacuum resistance		unlimited			
Output signal / Supply					
Standard	2-wire:	4 ... 20 mA	/ V _S = 8 ... 32 V _{DC}		
Option 3-wire	3-wire:	0 ... 10 V	/ V _S = 14 ... 30 V _{DC}		
	3-wire ratiometric:	10 ... 90 % of V _S	/ V _S = 2.7 ... 5 V _{DC}		
Performance					
Accuracy ¹	p _N > 160 mbar:	≤ ± 0.5 % FSO		p _N ≤ 160 mbar: ≤ ± 1 % FSO	
Permissible load	2-wire:	R _{max} = [(V _S – V _{S min}) / 0.02 A] Ω			
	3-wire:	R _{min} = 10 kΩ			
Influence effects	supply:	0.05 % FSO / 10 V			
	load:	0.05 % FSO / kΩ			
Response time	2-wire:	≤ 10 msec			
	3-wire:	≤ 3 msec			
Long term stability	≤ ± 0.2 % FSO / year at reference conditions				
Measuring range	1 kHz				
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)					
Thermal effects (offset and span) / Permissible temperatures					
Thermal error	≤ ± 0.3 % FSO / 10 K in compensated range 0 ... 70 °C				
Permissible temperatures	medium / electronics / environment / storage: -10 ... 70 °C				
Electrical protection					
Short circuit protection	permanent 3-wire ratiometric: none				
Reverse polarity protection	no damage, but also no function				
Electromagnetic compatibility	emission and immunity according to EN 61326				

Mechanical stability		
Vibration	10 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6
Shock	100 g / 1 msec	according to DIN EN 60068-2-27
Materials (media wetted)		
Housing	stainless steel 1.4301 (304)	
Seals	FKM	
Diaphragm	stainless steel 1.4435 (316 L)	
Cable sheath	PVC (oil resistant)	
Miscellaneous		
Weight	approx. 120 g (without cable)	cable: 25 g / m
Cable length	3 m, 6 m, 9 m or 12 m; others on request	
Suitable for following media	water, fuel oil	
Current consumption	2-wire: max. 25 mA	

Ordering code 18.605 G

18.605 G -

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Input	[mH ₂ O]	[bar]																	
	1.0	0.1	1	0	0	0													
	2.5	0.25	2	5	0	0													
	4	0.4	4	0	0	0													
	6	0.6	6	0	0	0													
	10	1.0	1	0	0	1													
	customer		9	9	9	9													consult
Pressure																			
	bar					B													
	mH ₂ O					M													
	customer					9													consult
Output																			
	4 ... 20 mA / 2-wire					1													
	0 ... 10 V / 3-wire					3													
	10 ... 90% of V _s / 3-wire ratiometric					R													
	customer					9													consult
Accuracy																			
P _N > 160 mbar:	≤ ± 0.5 % FSO					5													
P _N ≤ 160 mbar:	≤ ± 1 % FSO					8													
	customer					9													consult
Electrical connection																			
	PVC-cable					1													
	customer					9													consult
Cable length																			
	3 m								0	0	3								
	6 m								0	0	6								
	9 m								0	0	9								
	12 m								0	1	2								
	customer								9	9	9								
Mechanical connection																			
	G1/4" DIN 3852										3	0	0						
	customer										9	9	9						consult
Seals																			
	FKM												1						
	customer												9						consult
Special version																			
	standard														0	0	0		
	customer														9	9	9		consult



26.600 G

OEM Pressure Transmitter Standard

Applications

- ▶ mechanical and plant engineering
- ▶ general industrial applications

Characteristics

- ▶ ceramic sensor
- ▶ accuracy 0.5 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 1 bar up to 0 ... 400 bar
- ▶ option: oil and grease free version

Technical Data



Input pressure range																
Nominal pressure gauge	[bar]	-1...0 ¹	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400
Nominal pressure abs.	[bar]	-	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400
Overpressure	[bar]	3	3	5	5	12	12	20	50	50	120	120	200	400	400	650
Burst pressure ≥	[bar]	4	4	7	7.5	15	18	30	70	75	150	180	300	500	750	1000
Vacuum resistance		unlimited														
¹ for this pressure range accuracy is < 1 % FSO IEC 60770																

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA	/ V _S = 8 ... 32 V _{DC}
Options	3-wire:	0 ... 10 V	/ V _S = 14 ... 30 V _{DC}
	3-wire ratiometric:	10 ... 90 % of V _S	/ V _S = 2.7 ... 5 V _{DC}

Performance		
Accuracy ²	≤ ± 0.5 % FSO	for p _N -1...0 bar: ≤ 1 % FSO
Permissible load	2-wire: R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω	3-wire: R _{min} = 10 kΩ
Influence effects	supply: 0.05 % FSO / 10 V	load: 0.05 % FSO / kΩ
Response time	2-wire: ≤ 10 msec	3-wire: ≤ 3 msec
Long term stability	≤ ± 0.3 % FSO / year at reference conditions	
Measuring rate	1 kHz	

² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (offset and span) / Permissible temperatures			
Thermal error	≤ ± 0.3 % FSO / 10 K	in compensated range:	0 ... 85 °C
Permissible temperatures	medium: -25 ... 125 °C	electronics / environment:	-25 ... 85 °C
		storage:	-40 ... 85 °C

Electrical protection		
Short-circuit protection	permanent	3-wire ratiometric: none
Reverse polarity protection	no damage, but also no function	
Electromagnetic protection	emission and immunity according to EN 61326	

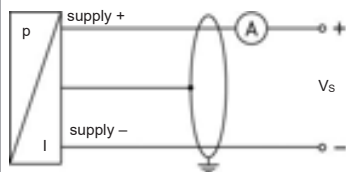
Mechanical stability		
Vibration	10 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6
Shock	500 g / 1 msec	according to DIN EN 60068-2-27

Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals (media wetted)	FKM others on request
Diaphragm	ceramics Al_2O_3 96 %
Media wetted parts	pressure port, seals, diaphragm
Miscellaneous	
Option oxygen application	for $p_N \leq 25$ bar: O-ring in FKM Vi 567 (with BAM-approval); permissible maximum values are 25 bar / 150° C
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA 3-wire ratiometric: typ. 1.5 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ³

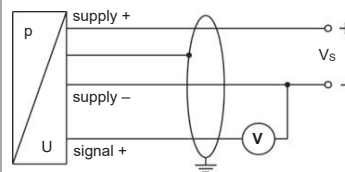
³ this directive is only valid for devices with maximum permissible overpressure > 200 bar

Wiring diagrams

2-wire-system (current)



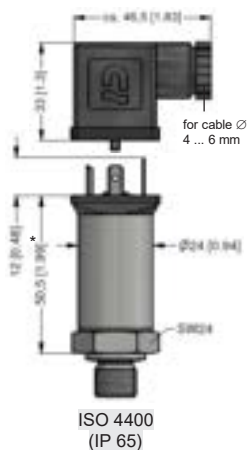
3-wire-system (voltage)



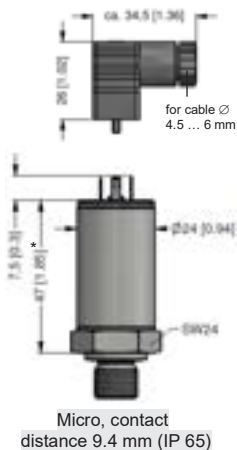
Pin configuration

Electrical connection	ISO 4400	Micro (contact distance 9.4 mm)	M12x1 (4-pin), metal	cable colours (IEC 60757)
Supply +	1	1	1	
Supply -	2	2	2	
Signal + (for 3-wire)	3	3	3	WH (white) BN (brown) GN (green)
Shield	ground pin	ground pin	4	GNYE (green-yellow)

Electrical connections (dimensions mm / in)



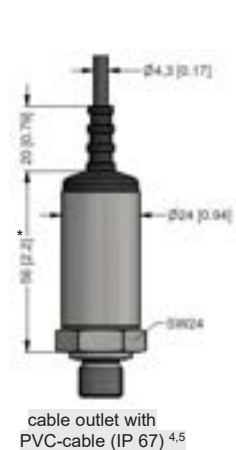
ISO 4400
(IP 65)



Micro, contact
distance 9.4 mm (IP 65)



M12x1, 4-pin
(IP 67)



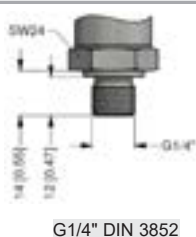
cable outlet with
PVC-cable (IP 67)^{4,5}

* pressure range $p_N = 400$ bar: total length increases by 12 mm

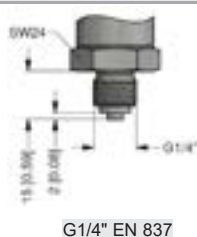
⁴ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

⁵ different cable types and lengths available, permissible temperature depends on kind of cable

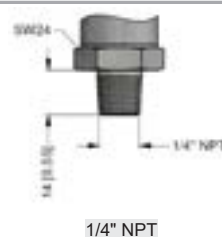
Mechanical connection (dimensions mm / in)



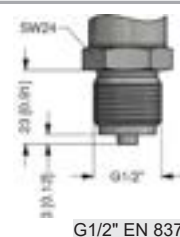
G1/4" DIN 3852



G1/4" EN 837



1/4" NPT



G1/2" EN 837

Ordering code 26.600 G

26.600 G - 

[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

² oxygen application with FKM seal up to 25 bar possible



30.600 G

OEM Pressure Transmitter Low Cost

Applications

- ▶ mechanical and plant engineering
- ▶ general industrial applications

Characteristics

- ▶ ceramic sensor
- ▶ accuracy 1 % FSO according to IEC 60770
- ▶ nominal pressure ranges from 0 ... 1.6 bar up to 0 ... 250 bar

Technical Data



Input pressure range													
Nominal pressure gauge	[bar]	1.6	2.5	4	6	10	16	25	40	60	100	160	250
Overpressure	[bar]	5	5	12	12	20	50	50	120	120	200	400	400
Burst pressure \geq	[bar]	7	7.5	15	18	30	70	75	150	180	300	500	750
Vacuum resistance		unlimited											

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA	/ $V_S = 8 \dots 32 V_{DC}$
Options	3-wire:	0 ... 10 V	/ $V_S = 14 \dots 30 V_{DC}$
	3-wire ratiometric:	10 ... 90 % of V_S	/ $V_S = 2.7 \dots 5 V_{DC}$

Performance			
Accuracy ¹	$\leq \pm 1 \% \text{ FSO}$		
Permissible load	2-wire:	$R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$	3-wire: $R_{\min} = 10 \text{ k}\Omega$
Influence effects	supply:	0.05 % FSO / 10 V	load: 0.05 % FSO / $\text{k}\Omega$
Response time	2-wire:	$\leq 10 \text{ msec}$	3-wire: $\leq 3 \text{ msec}$
Long term stability	$\leq \pm 0.3 \% \text{ FSO} / \text{year at reference conditions}$		
Measuring rate	1 kHz		

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

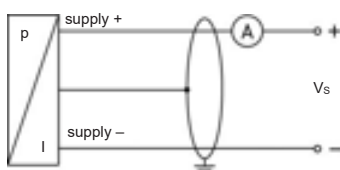
Thermal effects (offset and span) / Permissible temperatures			
Thermal error	≤ ± 0.5 % FSO / 10 K (typ.)	in compensated range	0 ... 85 °C
Permissible temperatures	medium: -25 ... 125 °C	electronics / environment: -25 ... 85 °C	storage: -40 ... 85 °C
Electrical protection			
Short-circuit protection	permanent	3-wire ratiometric: none	
Reverse polarity protection	no damage, but also no function		
Electromagnetic protection	emission and immunity according to EN 61326		
Mechanical stability			
Vibration	10 g, 25 Hz ... 2 kHz	according to DIN EN 60068-2-6	
Shock	500 g / 1 msec	according to DIN EN 60068-2-27	

Materials	
Pressure port / housing	stainless steel 1.4301 (304)
Seals (media wetted)	FKM others on request
Diaphragm	ceramics Al_2O_3 96 %
Media wetted parts	pressure port, seals, diaphragm
Miscellaneous	
Weight	approx. 120 g
Current consumption	2-wire: max. 25 mA 3-wire ratiometric: typ. 1.5 mA 3-wire voltage: max. 7 mA (short circuit current: max. 20 mA)
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ²

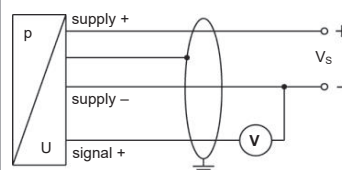
² This directive is only valid for devices with maximum permissible overpressure > 200 bar

Wiring diagrams

2-wire-system (current)



3-wire-system (voltage)



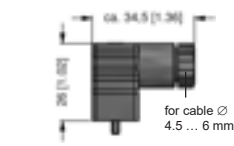
Pin configuration

Electrical connection	ISO 4400	Micro (contact distance 9.4 mm)	M12x1 (4-pin), metal	cable colours (IEC 60757)
Supply +	1	1	1	
Supply -	2	2	2	
Signal + (for 3-wire)	3	3	3	WH (white) BN (brown) GN (green)
Shield	ground pin	ground pin	4	GNYE (green-yellow)

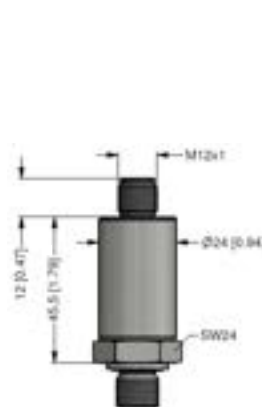
Electrical connections (dimensions mm / in)



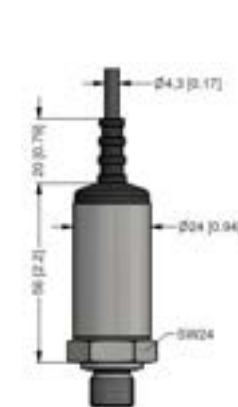
ISO 4400
(IP 65)



Micro, contact-
distance 9.4 mm (IP 65)



M12x1, 4-pin
(IP 67)

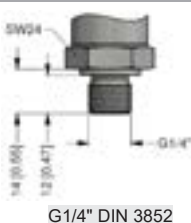


cable outlet
with PVC-cable (IP 67) ^{3,4}

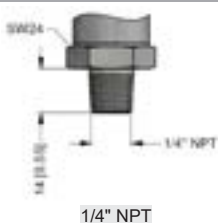
³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

⁴ different cable types and lengths available, permissible temperature depends on kind of cable

Mechanical connection (dimensions mm / in)



G1/4" DIN 3852



1/4" NPT

Ordering code 30.600 G

30.600 G - - - - - - - 2 - -

[illegible]

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)

COMPETENCE

**Industrial pressure measurement technology
from 0.1 mbar up to 6000 bar**

- > **pressure transmitters, electronic pressure switches or hydrostatic level probes**
- > **OEM or high-end products**
- > **standard products or customized solutions**

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PRICE / PERFORMANCE

pressure measurement at the highest level

The concentration on electronic pressure transmitter has led to extraordinary efficiency and economical pricing.

BD|SENSORS is certain to be one of the most economical suppliers on the world market, given equal technical and commercial conditions.

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projectable delivery times and strict observance of deadlines

Short delivery times and firm deadlines, even for special designs, make BD|SENSORS a reliable partner for our customers.

BD|SENSORS reduces the level of your stock-keeping and increases your profitability.

FLEXIBILITY

We have special solutions for your individual requirement

We solve your problem in industrial pressure measurement quickly and economically, not only with large-scale production lines, but also for smaller requirements.

BD|SENSORS is especially flexible when technical support and quick assistance are required in service case as well as for rush orders.

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